HONDA

ACA125CBF

ACA125CBF$_{E}$

PARTS CATALOGUE

1

18K27EM1

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FOREWORD INDEX 1

ENGINE GROUP 2

FRAME GROUP 3

PART NUMBER INDEX 4

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Instruction for use of parts catalogue

- **This parts catalogue has been created as of May 20, 2013.**
  - Since this date, the sales practice for repair parts may have been changed or the parts may have been eliminated (listed for those not for sale).
  - The modified information is reflected on the latest Electronic Parts Catalogue (EPC).
    Also, refer to the parts catalogue news for any change.
  - See the parts catalogue news for any revision that is made after May 20, 2013.
- **Always specify the part number when ordering a part.**
  - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
  - Note that the illustrations (part drawings) can differ from the actual parts in shape.
    They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

Initial version issue date
May 20, 2013
Honda Motor Co., Ltd.

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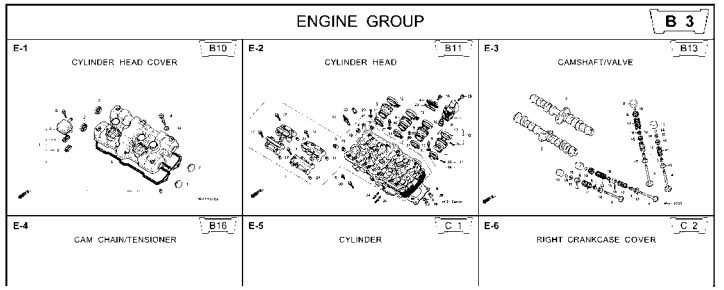
How to refer to the part information

Ⓐ Reference with “Illustrated index”



Ⓑ Reference with “Part number index”

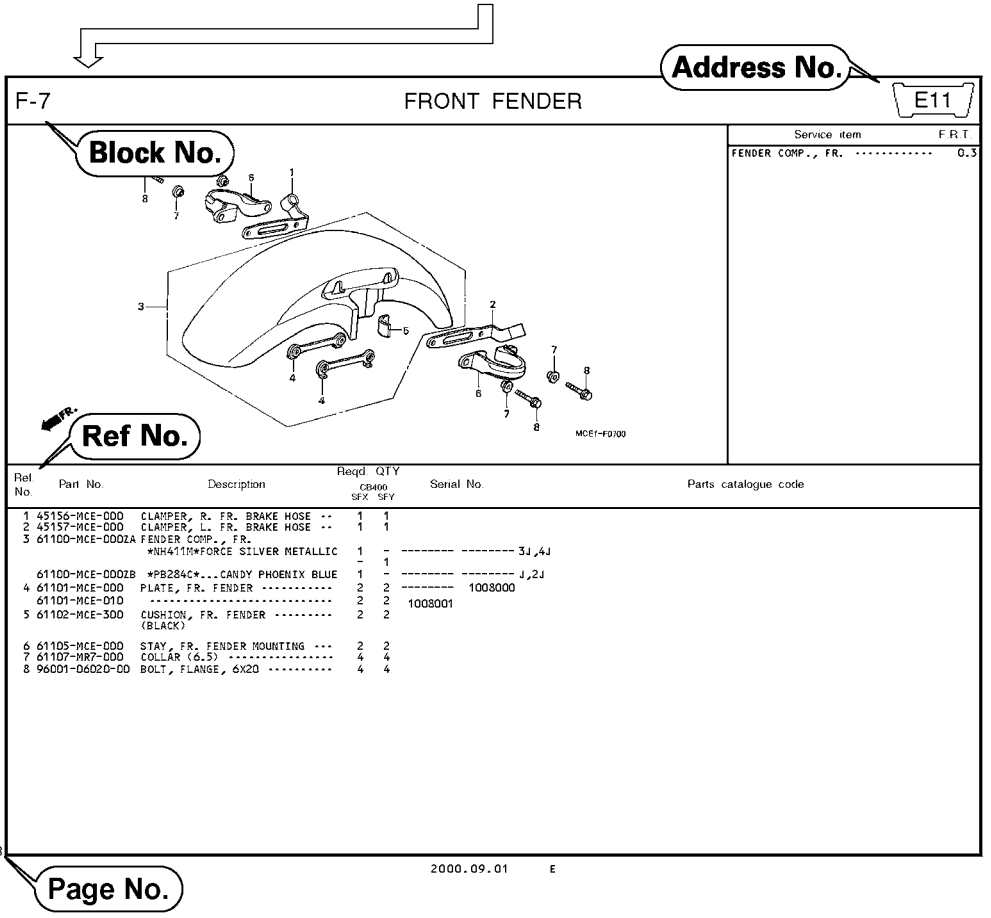
PART NO. INDEX

Part Number	Address	Page	Ref.
04000			
04911-MCE-000	C10	26	1
06000			
06405-MY5-P00	F13	67	3
06405-MY5-P10	F13	67	3
06410-MY9-860	F2	56	1
06435-MCE-006	F1	55	1
06451-166-405	E13	51	2
06451-443-405	F1	55	2
06451-MA7-405	E13	51	1
06455-MCE-006	E13	51	3
11000			
11210-MCE-000	C9	25	1
11330-MCE-305	C2	18	1
11333-KT8-000	C6	22	1
11335-MCE-000	C2	18	2
11360-MCE-000	C7	23	1
11365-MCE-000	C7	23	2
11396-MY9-000	C2	18	3
11631-MCE-000	C5	21	1
11691-MY9-000	C5	21	2
13323-MY9-751	C12	28	10
13324-MY9-751	C12	28	10
13325-MY9-751	C12	28	10
13327-MY9-751	C12	28	10
14000			
14100-MCE-000	B13	13	2
14200-MCE-000	B13	13	3
14321-MCE-000	B16	16	2
14401-MCE-003	B16	16	3
14510-MBE-000	B16	16	4
14520-MY9-691	B16	16	5
14524-MY9-690	B16	16	6
14546-MCE-000	B16	16	7
14620-MY9-691	B16	16	8
14711-MCE-000	B13	13	4
14712-MCE-000	B13	13	5
14721-MCE-000	B13	13	6
14722-MCE-000	B13	13	7
14730-MCE-000	B13	13	8
14731-MCE-000	B13	13	9
14731-MY9-751	B13	13	10
14751-KY2-000	B13	13	11
14751-MCE-000	B13	13	12
14761-MCE-000	B13	13	13

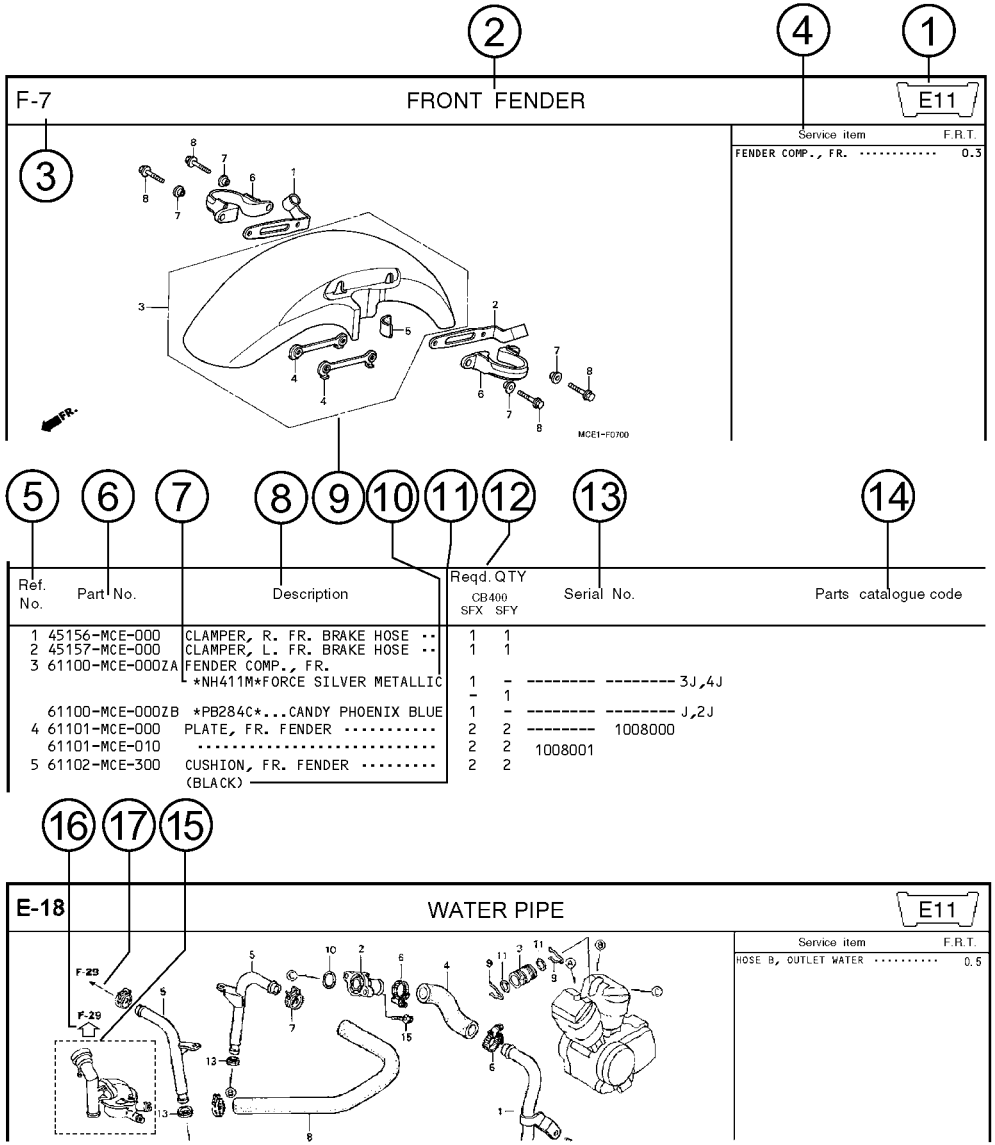
Ⓒ Reference with “Part name index”

PART NAME INDEX

Part name	Address	Page	Ref.
[A]			
ADJUSTER , CHAIN	F13	67	5
ARM COMP., GEAR CHANGE	F10	64	3
ARM , L. MAIN STEP	F11	65	8
ARM , L. PILLION STEP	F11	65	12
ARM , R. MAIN STEP	F11	65	5
ARM , R. PILLION STEP	F11	65	11
AUTO COCK ASSY., FUEL	F4	58	2
AXLE , FR. WHEEL	E14	52	3
AXLE , RR. WHEEL	F2	56	3
[B]			
BAG , AIR PRESSURE GAUGE	G7	77	4
BAG , SERVICE BOOK	G7	77	1
BAG , TOOL	G7	77	3
BALL , STEEL,	F11	65	20
BAND A , INSULATOR	B11	11	11
BAND B , INSULATOR	B11	11	12
BAND , AIR CLEANER CONNECTING TUBE	F8	62	22
BAND , U-LOCK	F16	70	3
BAND , WIRE	C10	26	14
	E5	43	21
	G6	74	18
BOLT , CHANG			
BOLT , CLUTCH			
BOLT , CONNECT			
BOLT , DISK, 6			
BOLT , DISK, 8			
BOLT , DRAIN			
BOLT , FLANG E			
BOLT , FLANGE			
BOLT , FLANGE			
BOLT , FLANGE			
BOLT , FLANGE			
BOLT , FLANGE			
BOLT , FLANGE			
BOLT , FLANGE			


Address No.
F-7
FRONT FENDER
E11
Block No.
Service item
F R T
FENDER COMP., FR. 0.3
Ref No.
Ref No. Part No. Description Reqd. QTY CB400 SFX SFY Serial No. Parts catalogue code
1 45156-MCE-000 CLAMPER, R. FR. BRAKE HOSE -- 1 1
2 45157-MCE-000 CLAMPER, L. FR. BRAKE HOSE -- 1 1
3 61100-MCE-000ZA FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC 1 - -------- -------- 3J,4J
- 1
61100-MCE-000ZB *PB284C*...CANDY PHOENIX BLUE 1 - -------- -------- J,2J
4 61101-MCE-000 PLATE, FR. FENDER ..... 2 2 -------- 1008000
61101-MCE-010 ..... 2 2 1008001
5 61102-MCE-300 CUSHION, FR. FENDER 2 2
(BLACK)
6 61105-MCE-000 STAY, FR. FENDER MOUNTING ... 2 2
7 61107-MR7-000 COLLAR (6.5) 4 4
8 96001-06020-00 BOLT, FLANGE, 6X20 ..... 4 4
MCEf-F0700
48
Page No.
2000.09.01 E

Part catalogue structure



①Address number
- Address No. is provided (in place of the page No.) to help you refer to the part with the part No. or part name.

②Block title ③Block number

④Service item/Flat rate time

⑤Reference number
- Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑥Part number ⑦Honda color code

⑧Description

⑨Assemblies
- Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑩Color description

⑪Note
- Notes are shown with the parentheses in the part name column.

⑫Required quantity
- Reqd. QTY shown in the parenthesis or parentheses indicates the optional part.
- Reqd. QTY marked with “N” indicates the optional part that should be selected as needed.
- Reqd. QTY indicates the number of the part used in the block.

⑬Serial number

⑭Parts catalogue code
- When the parts catalogue code column is blank, it indicates that the part is applicable to all codes.

⑮ ⬚
- Parts enclosed within a dotted line ⬚ are covered in a different block.

⑯⇦
- A hollow arrow ⇦ indicates the block No. for the parts enclosed within a dotted line ⬚ .

⑰←
- A solid arrow ← indicates the block No. the part in question is connected to.

When the parts were revised

Ref. No.	Part No.	Description	Reqd. QTY CB400 SFX	Reqd. QTY CB400 SFY	Serial No.
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ··	1	1	
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ··	1	1	
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1	-	-------- --------3J,4J
			-	1	
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	-------- --------J,2J
4	61101-MCE-000	PLATE, FR. FENDER (###)·····	2	2	-------- 1008000
	61101-MCE-010	·····	2	2	1008001
5	61102-MCE-300	CUSHION, FR. FENDER ····· (BLACK)	2	2	
6	61105-MCE-000	STAY, FR. FENDER MOUNTING ···	2	2	
7	61107-MR7-000	COLLAR (6.5) ·····	4	4	
8	96001-06020-00	BOLT, FLANGE, 6X20 ·····	4	4	

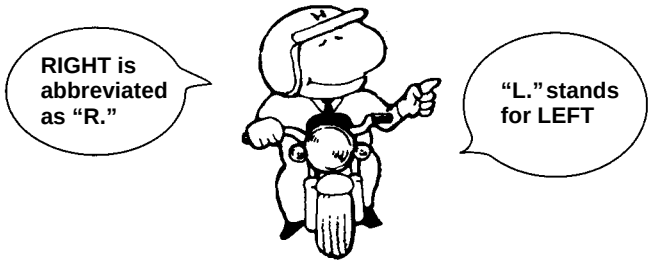
The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1008001 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1008000.

- The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

Abbreviations used in the parts catalogue



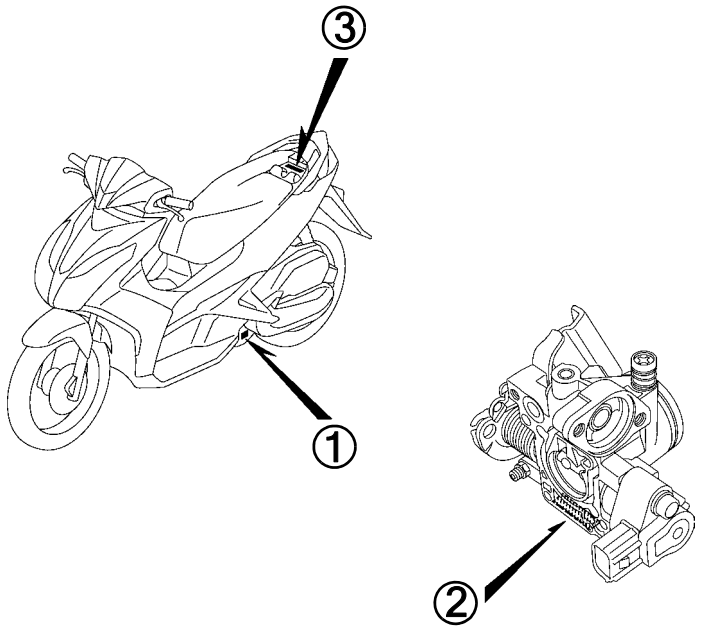
* "L." or "R." in the description of a part stands for the LEFT hand side or the RIGHT hand side. Determine the left or right as if you were in the motorcycle seat.

- **The following abbreviations are used in this parts catalogue.**

A ..... Ampere
ABS ..... Anti-lock brake system
A.C. ..... Alternating current
A.M. ..... Attaching mark
ASSY. .... Assembly
C.D.I. ..... Capacitive discharge ignition
COMP. ... Complete
D.C. ..... Direct current
EX. ..... Exhaust
FR. ..... Front
G ..... Gram
HEX. ..... Hexagonal
IN. ..... Inlet
KPH ..... Kilometers per hour
L. .....Left
L (100L) .Link (100 Links)
L.E.D. .....Light emitted diode
MM .....Millimeter
MPH .....Miles per hour
R. .....Right
RR. .....Rear
STD. .....Standard
T (22T) ...Tooth (22 Teeth)
TCS .....Traction control system
T.M. .....Transcript mark
V .....Volt
W .....Watt
WL .....With labelling
WOL .....Without labelling

Part block and serial number check

Part block	Engine parts E-2~	Throttle body parts E-22	Frame parts F-1~
Required serial number	Engine serial number	Throttle body serial number	Frame serial number
Check point	①	②	③



Models, parts catalogue codes and applicable serial numbers

Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.
Parts with parts catalogue codes are exclusive for models destined for countries designated.
If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable throttle body identification No.
ACA125CBF E	MA	Malaysia			GQYAA A

* Of carburetor/throttle body identification numbers, only the portions underlined in the example below are used for registration.

GQYAA A KC ア

Color chart

- When ordering a colored part, refer to the chart below and use a part number consisting of the relevant basic part number to which has been added a part color code.

ACA125CBF (ACA125CBFE)

No.	MODEL		ACA125CBFE						
	COLOR		Pearl magellanic black	Pearl magellanic black	Pearl metalloid white	Applicable model		Applicable block No.	Ref.No.
	CODE		NH-A69P	NH-A69P	NH-A96P				
	Name of colored parts	Basic part No.	NHA69E	NHA69F	NHA96	Initial applicable model	Final applicable model		
1	CAP, HANDLE COVER	53207-KZL-840	ZA	ZA	ZA			F-4	26
2	COVER COMP., SPEEDOMETER	53115-K27-V00	ZR	ZP	ZQ			F-9	3
3	COVER SET, FR. HANDLE	53210-K27-M00	ZA	ZA	ZA			F-9	7
4	COVER SET, FR. TOP	64300-K27-V00	ZM	ZK	ZL			F-12	1
5	COVER SET, L. BODY	83650-K27-M00	ZC	ZA	ZB			F-15	14
6	COVER SET, L. FR.	64600-K27-M00	ZC	ZA	ZB			F-12	8
7	COVER SET, MAIN PIPE UPPER	64320-K27-M00	ZA	ZA	ZA			F-13	1
8	COVER SET, R. BODY	83550-K27-M00	ZC	ZA	ZB			F-15	12
9	COVER SET, R. FR.	64500-K27-M00	ZC	ZA	ZB			F-12	3
10	COVER, CENTER	64340-K27-V00	ZM	ZK	ZL			F-15	2
11	COVER, FR. HANDLE	53205-K27-V00	ZB	ZB	ZB			F-9	4
12	COVER, FR. TOP	64302-K27-V00	ZM	ZK	ZL			F-12	2
13	COVER, L. BODY	83600-K27-V00	ZD	ZD	ZC			F-15	13
14	COVER, L. FR.	64502-K27-V00	ZD	ZD	ZC			F-12	5
15	COVER, L. FR. LOWER	64520-K27-V00	ZD	ZD	ZC			F-12	7
16	COVER, L. MAIN PIPE SIDE	64420-K27-V00	ZM	ZK	ZL			F-13	6
17	COVER, L. UNDER SIDE	64431-K27-V00	ZH	ZJ	ZJ			F-14	4
18	COVER, MAIN KEY LAMP	64331-K27-V10	ZB	ZB	ZB			F-13	3
19	COVER, MAIN PIPE UPPER	64330-K27-V00	ZB	ZB	ZB			F-13	2
20	COVER, R. BODY	83500-K27-V00	ZD	ZD	ZC			F-15	11

ACA125CBF (ACA125CBFE)

No.	MODEL		ACA125CBFE						
	COLOR		Pearl magellanic black	Pearl magellanic black	Pearl metalloid white	Applicable model		Applicable block No.	Ref.No.
	CODE		NH-A69P	NH-A69P	NH-A96P				
	Name of colored parts	Basic part No.	NHA69E	NHA69F	NHA96	Initial applicable model	Final applicable model		
21	COVER, R. FR.	64501-K27-V00	ZD	ZD	ZC			F-12	4
22	COVER, R. FR. LOWER	64510-K27-V00	ZD	ZD	ZC			F-12	6
23	COVER, R. MAIN PIPE SIDE	64410-K27-V00	ZM	ZK	ZL			F-13	5
24	COVER, R. UNDER SIDE	64421-K27-V00	ZG	ZH	ZH			F-14	3
25	COVER, RR. HANDLE	53206-K27-V00	ZB	ZB	ZB			F-9	5
26	COVER, TAILLIGHT UPPER	83751-K27-V00	ZH	ZH	ZG			F-15	15
27	FENDER SET, FR.	61110-K27-M00	ZC	ZA	ZB			F-11	3
28	FENDER SET, RR.	80110-K27-V00	ZA	ZA	ZA			F-39	6
29	FENDER, FR.	61100-K27-V00	ZP	ZM	ZN			F-11	1
30	GARNISH, HANDLE FR. COVER	53207-K27-V00	ZN	ZL	ZM			F-9	6
31	LID COMP., FUEL	64750-K27-V00	ZM	ZK	ZL			F-15	9
32	MARK	86645-K27-M00	ZA	ZA	ZA			F-48	6
33	MARK, COMBINATION BRAKE	86611-K27-M00	ZA	ZA	ZA			F-48	2
34	MARK, DELUXE	86646-K27-M00	ZB	ZB	ZA			F-48	7
35	MARK, FI IDLING STOP	86644-KZR-770	ZA	ZA	ZA			F-48	5
36	MARK, HONDA	87110-KVB-900	ZA	ZA	ZA			F-48	13
37	PLUG, HOLE	90656-GCC-000	ZC	ZC	ZC			F-24	13
38	RAIL, RR. GRAB	84100-K27-V00	ZE	ZE	ZG			F-24	10
39	SEAT COMP., DOUBLE	77200-K27-V00	ZD	ZD	ZC			F-24	2
40	STEP, L. FLOOR	64321-K27-V00	ZA	ZA	ZA			F-14	2
41	STEP, R. FLOOR	64311-K27-V00	ZA	ZA	ZA			F-14	1
42	STRIPE A, L. FR. COVER	86648-K27-M00	ZC	ZA	ZB			F-48	9
43	STRIPE A, R. FR. COVER	86647-K27-M00	ZC	ZA	ZB			F-48	8
44	STRIPE B, L. FR. COVER	86644-K27-M00	ZC	ZA	ZB			F-48	4

ACA125CBF (ACA125CBFE)

No.	MODEL / COLOR / CODE / Name of colored parts	Basic part No.	ACA125CBFE Pearl magellanic black NH-A69P NHA69E	Pearl magellanic black NH-A69P NHA69F	Pearl metalloid white NH-A96P NHA96	Applicable model: Initial applicable model	Applicable model: Final applicable model	Applicable block No.	Ref.No.
45	STRIPE B, R. FR. COVER	86643-K27-M00	ZC	ZA	ZB			F-48	3
46	STRIPE, L. BODY COVER	86832-K27-M00	ZC	ZA	ZB			F-48	11
47	STRIPE, R. BODY COVER	86831-K27-M00	ZC	ZA	ZB			F-48	10
48	WHEEL SUB ASSY., FR.	44650-K27-M00	ZA	ZA	ZA			F-20-20	6
49	WHEEL SUB ASSY., RR.	42650-K27-M00	ZA	ZA	ZA			F-22-10	2

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalogue in brackets ( ) underneath the part name, or use the catalogue below.
  (The bulk part standard length is 1 m, however, those displayed in the catalogue < > are available in 3 m and 8 m lengths.)
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
  (For the method of cutting the bulk part, and method of filling out orders etc., please refer to the service manual and the instructions issued with the bulk part.)

- The list below is a catalogue of the standard part numbers and bulk part numbers. Note that those numbers are applicable to the listed replacement parts only.

Fuel hoses/Tubes

Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-30xxx-2x	95001-30001-20M	3.0	1
95001-30xxx-3x	95001-30001-30M	3.0	1
95001-30xxx-4x	95001-30001-40M	3.0	1
95001-35xxx-2x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-3x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-4x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-5x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-6x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-45xxx-2x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-3x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-4x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-5x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-6x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-55xxx-2x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8

Fuel hoses/Tubes

Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-55xxx-3x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-4x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-5x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8
95001-55xxx-6x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-75xxx-2x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-3x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-4x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-5x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-6x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-80xxx-2x	95001-80001-50M	8.0	1
95001-80xxx-3x	95001-80001-60M	8.0	1
95001-80xxx-4x	95001-80001-60M	8.0	1
95001-80xxx-5x	95001-80001-50M	8.0	1
95001-80xxx-6x	95001-80001-60M	8.0	1

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-01xxx-3x	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-01xxx-60	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-03xxx-3x	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-03xxx-60	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-05xxx-3x	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-05xxx-60	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-07xxx-1x	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-20	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-3x	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-60	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-7x	95003-07001-70M <95003-07003-70M> <95003-07008-70M>	4.0	7.0	1 3 8
95003-08xxx-1x	95003-08001-10M <95003-08003-10M> <95003-08008-10M>	4.5	6.5	1 3 8
95003-09xxx-3x	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-09xxx-60	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-10xxx-1x	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-20	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-3x	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-10xxx-60	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-11xxx-3x	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-11xxx-60	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-12xxx-1x	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8
95003-12xxx-20	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-14xxx-1x	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-20	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-3x	95003-14001-60M <95003-14003-60M>	6.0	9.0	1 3
95003-17xxx-1x	95003-17001-10M <95003-17003-10M>	7.0	9.0	1 3
95003-19xxx-1x	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-20	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-3x	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-19xxx-60	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-21xxx-1x	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-21xxx-20	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-23xxx-1x	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-20	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-3x	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-23xxx-60	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-25xxx-1x	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-20	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-3x	95003-25001-60M <95003-25003-60M>	9.0	11.0	1 3
95003-25xxx-7x	95003-25001-70M <95003-25003-70M>	9.0	11.0	1 3
95003-27xxx-1x	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-20	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-3x	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-27xxx-60	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-33xxx-1x	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3
95003-33xxx-20	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-36xxx-1x	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-36xxx-20	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-37xxx-3x	95003-37001-60M 95003-37003-60M>	11.0	15.0	1 3
95003-37xxx-60	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-38xxx-1x	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-38xxx-20	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-39xxx-1x	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-39xxx-20	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-40xxx-20	95003-40001-10M <95003-40003-10M>	12.0	16.0	1 3
95003-40xxx-3x	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-40xxx-60	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-43xxx-1x	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-43xxx-20	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-45xxx-1x	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-45xxx-20	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-50xxx-1x	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-20	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-3x	95003-50001-60M <95003-50003-60M>	16.0	19.0	1 3
95003-55xxx-1x	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-55xxx-20	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-60xxx-1x	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-20	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-3x	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3
95003-60xxx-60	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-11xxx-3x	95005-11001-30M	11.0	1
95005-11xxx-5x	95005-11001-50M	11.0	1
95005-12xxx-1x	95005-12001-10M <95005-12003-10M>	12.0	1 3
95005-12xxx-2x	95005-12001-20M	12.0	1
95005-12xxx-3x	95005-12001-30M	12.0	1
95005-12xxx-5x	95005-12001-50M	12.0	1
95005-14xxx-1x	95005-14001-10M	14.0	1
95005-14xxx-2x	95005-14001-20M <95005-14003-20M>	14.0	1 3
95005-14xxx-3x	95005-14001-30M	14.0	1
95005-14xxx-5x	95005-14001-50M	14.0	1
95005-17xxx-1x	95005-17001-10M	17.0	1
95005-17xxx-2x	95005-17001-20M	17.0	1
95005-17xxx-3x	95005-17001-30M	17.0	1
95005-17xxx-5x	95005-17001-50M	17.0	1
95005-30xxx-3x	95005-30001-30M	3.0	1
95005-30xxx-5x	95005-30001-50M	3.0	1
95005-35xxx-1x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-2x	95005-35001-20M	3.5	1
95005-35xxx-3x	95005-35001-30M	3.5	1
95005-35xxx-4x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-5x	95005-35001-50M	3.5	1
95005-45xxx-1x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-2x	95005-45001-20M	4.5	1
95005-45xxx-3x	95005-45001-30M	4.5	1

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-45xxx-4x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-5x	95005-45001-50M	4.5	1
95005-50xxx-3x	95005-50001-30M <95005-50003-30M>	5.0	1 3
95005-50xxx-5x	95005-50001-50M	5.0	1
95005-55xxx-1x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-55xxx-2x	95005-55001-20M <95005-55003-20M>	5.3	1 3
95005-55xxx-4x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-65xxx-1x	95005-65001-10M <95005-65003-10M>	6.5	1 3
95005-65xxx-2x	95005-65001-20M	6.5	1
95005-70xxx-3x	95005-70001-30M <95005-70003-30M>	7.0	1 3
95005-70xxx-5x	95005-70001-50M	7.0	1
95005-75xxx-1x	95005-75001-10M <95005-75003-10M>	7.3	1 3
95005-75xxx-2x	95005-75001-20M	7.3	1
95005-80xxx-1x	95005-80001-10M <95005-80003-10M>	8.0	1 3
95005-80xxx-2x	95005-80001-20M	8.0	1
95005-80xxx-3x	95005-80001-30M	8.0	1
95005-80xxx-5x	95005-80001-50M	8.0	1
95005-91xxx-3x	95005-91001-30M	12.0	1
95005-91xxx-5x	95005-91001-50M	12.0	1
95005-92xxx-3x	95005-92001-30M	12.0	1
95005-92xxx-5x	95005-92001-50M	12.0	1

NOTE: X is displayed to represent the omitted numerals and letters of the roman alphabet.

◎ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

• Bulk part number of fuel hose, general purpose hose and vinyl hose.

(Example)

95001-75001-50M

Bulk part number: Refers to the bulk part.

Marking code (hose type): (fuel hose and general purpose hose)

Change code (for added hose): (Vinyl hose)

• Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

- Fuel hose
  - 2: Red outside braid (3 mm inside dia. only)
  - 5: Black inside braid
  - 3: Red (3 mm inside dia. only)
  - 4: Ash gray with red stripe (3 mm inside dia. only)
  - 6: Black
- Vinyl hose
  - 1: Clear
  - 2: Black
  - 3: Light red
  - 6: Light red
  - 7: Pale black
- General hose
  - 1: Ash gray
  - 2: Ash gray
  - 3: Black
  - 5: Black

Lengths:

- 001: 1 m (standard)
- 003: 3 m
- 008: 8 m

I.D code: (fuel hose and general purpose hose)

- 30: 3.0 mm
- 35: 3.5 mm
- 45: 4.5 mm
- 50: 5.0 mm
- 55: 5.3 mm, 5.5 mm
- 65: 6.5 mm
- 70: 7.0 mm
- 75: 7.3 mm, 7.5 mm
- 80: 8.0 mm
- 11: 11 mm
- 91: 12 mm (outside dia. 15) mm
- 92: 12 mm (outside dia. 16) mm
- 12: 12 mm (outside dia. 17) mm
- 14: 14 mm
- 17: 17 mm

ID./OD. code: (vinyl hose)

- 01: ID. 2.9, OD. 6.8 mm
- 03: ID. 3.0, OD. 6.0 mm
- 05: ID. 3.5, OD. 6.5 mm
- 07: ID. 4.0, OD. 7.0 mm
- 08: ID. 4.5, OD. 6.5 mm
- 09: ID. 4.5, OD. 8.0 mm
- 12: ID. 5.0, OD. 7.0 mm
- 10: ID. 5.0, OD. 8.0 mm
- 11: ID. 5.0, OD. 9.0 mm
- 14: ID. 6.0, OD. 9.0 mm
- 17: ID. 7.0, OD. 9.0 mm
- 19: ID. 7.0, OD. 11.0 mm
- 21: ID. 8.0, OD. 9.0 mm
- 23: ID. 8.0, OD. 12.0 mm
- 25: ID. 9.0, OD. 11.0 mm
- 27: ID. 9.0, OD. 13.0 mm
- 33: ID. 10.0, OD. 14.0 mm
- 36: ID. 11.0, OD. 13.0 mm
- 37: ID. 11.0, OD. 15.0 mm
- 38: ID. 12.0, OD. 13.0 mm
- 39: ID. 12.0, OD. 14.0 mm
- 40: ID. 12.0, OD. 16.0 mm
- 43: ID. 13.0, OD. 15.0 mm
- 45: ID. 14.0, OD. 18.0 mm
- 50: ID. 16.0, OD. 19.0 mm
- 55: ID. 17.5, OD. 20.5 mm
- 60: ID. 22.0, OD. 27.0 mm

Hose type:

- 1: Fuel hose
- 3: Vinyl hose
- 5: General hose

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a MC, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system

- Net service time
  - Removal, Disassembly/reassembly, Installation
  - Inspection, Measurement, Adjustment, Confirmation
  - Diagnosis/troubleshooting (Electric system)
  - Completion inspection
- Float time
  - Preparation
    (Process check, Confirmation arrangement for necessary tools)
  - Related work (Transfer of vehicles)

* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/ installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
  Example: (0.1) → 6 minutes, (0.2) → 12 minutes
  [Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda vehicles as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

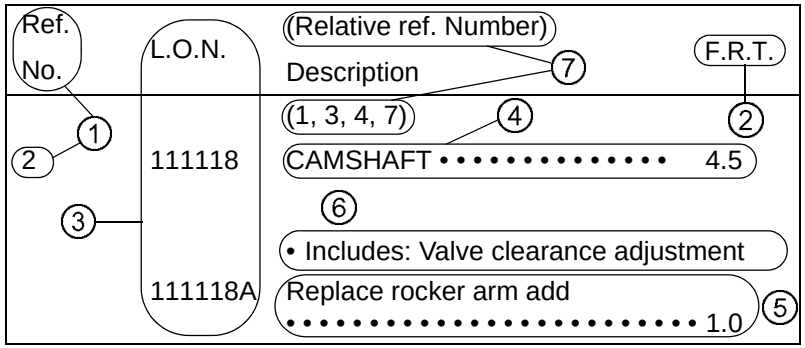
- Accessories and service parts that are not listed to use in this manual.
- Locations with little aging deterioration or breakage during normal use.
- Service work that can be finished by one touch.
- Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).

* When FRT is not presented, please calculate wages based on appropriate actual work time

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery of a MC.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

Explanation of FRT by using an example
(The example may differ from the actual presented items)



①Reference No. of the illustration of part that shows location of the replacement work.

②FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.

③LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

④Indicating the camshaft replacement and FRT4.5.

⑤Indicating FRT1.0 that will be added when additional operation (replace rocker arm) is done in association with camshaft replacement.

⑥Indicating work contents that are included in the service item.

⑦Indicating a reference No. whose operation and time are the same as FRT4.5 for the camshaft.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample
(camshaft replacement)

Open to the page of the block where the camshaft's spare part illustration is shown.

⇩

Look for the camshaft illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

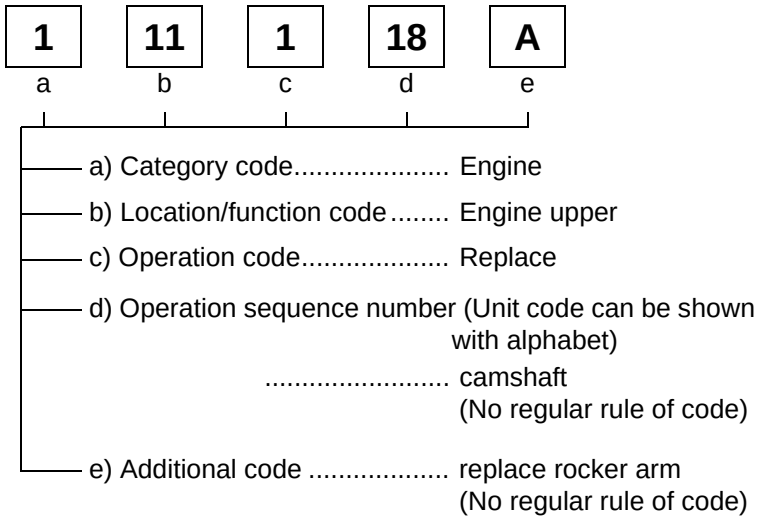
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	**111118**	**CAMSHAFT** • • • • • • • • • • • • • • •	**4.5**
	•	•	•
	•	•	•
+			

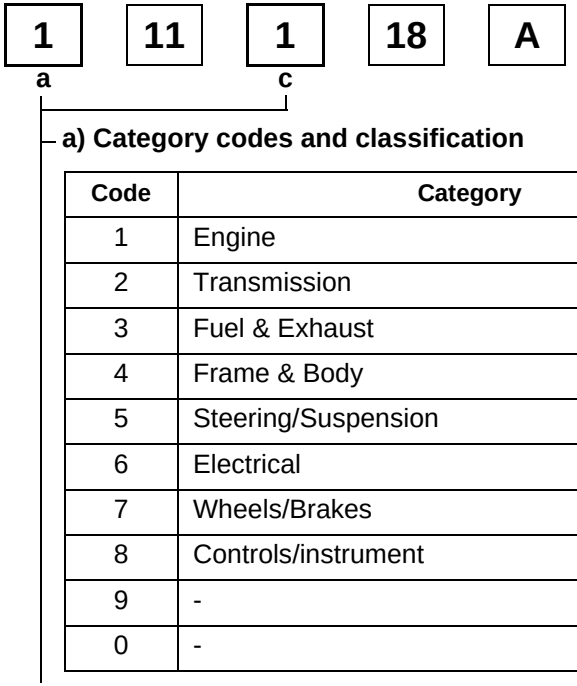
Mark indicated at the last line.

Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION • • • • • • • • • • • • • • • • • •			

• LON code system





a) Category codes and classification

Code	Category
1	Engine
2	Transmission
3	Fuel & Exhaust
4	Frame & Body
5	Steering/Suspension
6	Electrical
7	Wheels/Brakes
8	Controls/instrument
9	-
0	-

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Balance
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement, Check
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts
(1) Removal/Installation, (2) Adjustment,
(3) Inspection/Measurement, (5) Other work
E: Engine, F: Frame

*** OPERATIONS OTHER THAN REPLACING PARTS**

(1) Removal and installation
Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	**TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION** INCLUDES: All necessary adjustment	1.9
	1111K0	**CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION** INCLUDES: Engine removal and installation	3.2
	3111D5	**THROTTLE BODY ASSEMBLY-REMOVAL/INSTALLATION**	0.7
	1101E6	**CRANKCASE SEPARATION** INCLUDES: Engine removal and installation	4.3
	1151E6	**RADIATOR ASSEMBLY-REMOVAL/INSTALLATION**	0.4

(2) Adjustment

	LON	DESCRIPTION	FRT
E	3143A0	**ENGINE IDLE-ADJUSTMENT**	0.1
	6143A1	**SPARK PLUG-ADJUSTMENT/CLEANING**	0.1
	1113A0	**VALVE CLEARANCE-ADJUSTMENT** NOTE: For 1 vehicle	1.0
F	6163A0	**HEADLIGHT-AIMING**	0.1
	7113A1	**REAR BRAKE-ADJUSTMENT** EXCLUDES: Rear brake shoe adjustment	0.1
	7113A1A	Adjust the equalizer add	0.2
	3113A3	**THROTTLE OPERATION-ADJUSTMENT**	0.1

(3) Inspection, Measurement

	LON	DESCRIPTION	FRT
E	1115A0	**COMPRESSION PRESSURE-MEASUREMENT**	0.1
	6145A0	**IGNITION TIMING-INSPECTION**	0.4
F	6105A0	**BATTERY-CHECKING OF ELECTROLYTE LEVEL & CHARGE**	0.2

(5) Other work

	LON	DESCRIPTION	FRT
E	1130A1	**OIL FILTER SCREEN-CLEANING**	0.2
F	7110A0	**FRONT BRAKE-AIR BLEEDING**	0.2
	1151E7	**RADIATOR COOLANT-CHANGE**	0.3
	3115A3	**ECM INITIALIZE LEARNING**	0.2

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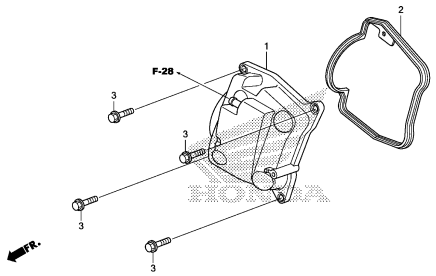
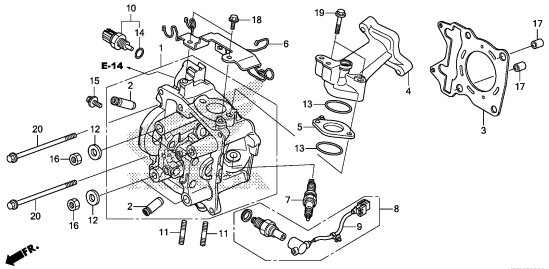
CYLINDER HEAD COVER



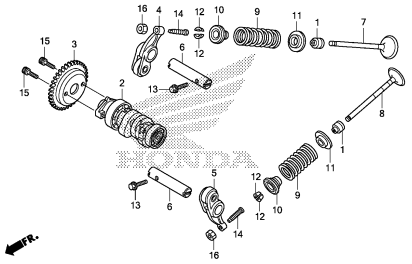
E-3 D 2

CYLINDER HEAD



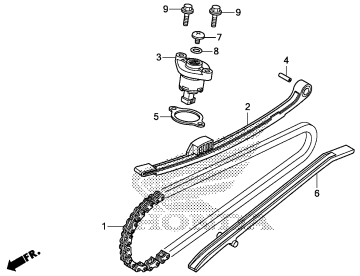
E-4 D 4

CAMSHAFT/VALVE



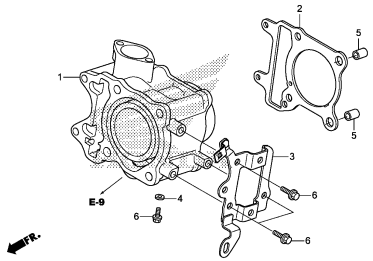
E-5 D 6

CAM CHAIN/TENSIONER



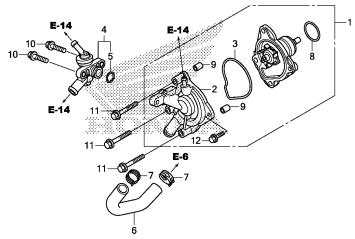
E-6 D 7

CYLINDER



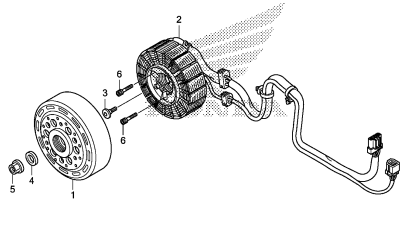
E-9 D 8

WATER PUMP



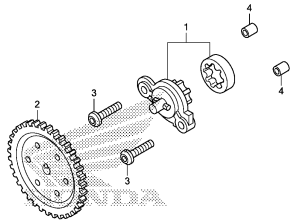
E-10 D 9

A.C.G. STARTER



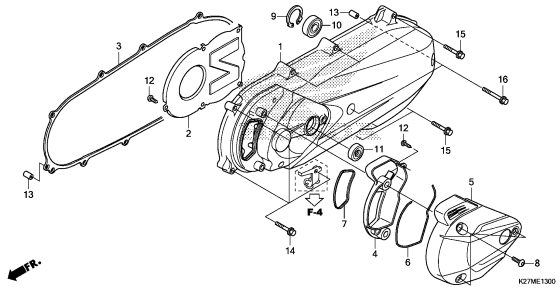
E-11 D10

OIL PUMP



E-13 D11

LEFT SIDE COVER

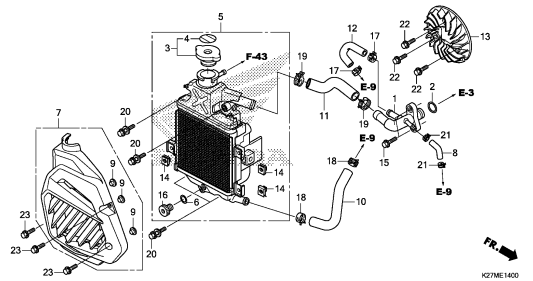


2

2

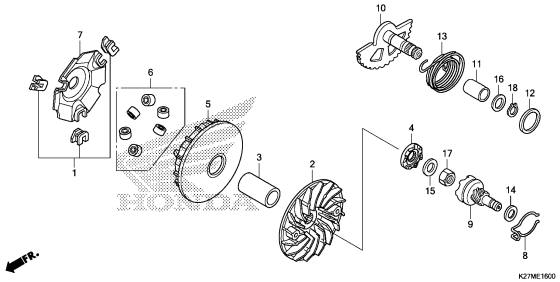
E-14 D12

RADIATOR



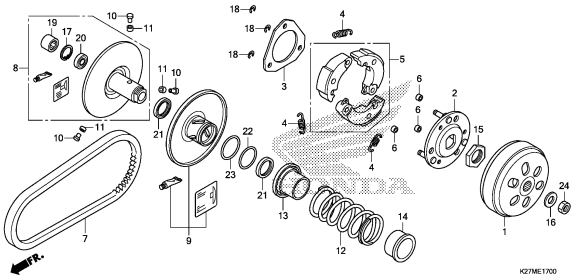
E-16 D13

DRIVE FACE



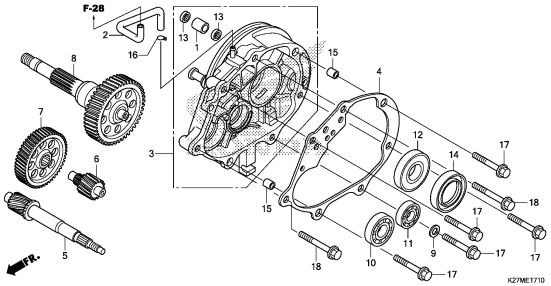
E-17 D14

DRIVEN FACE



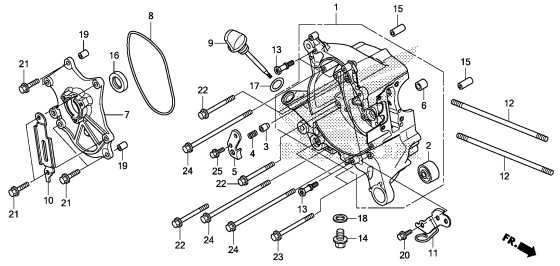
E-17-10 D15

TRANSMISSION



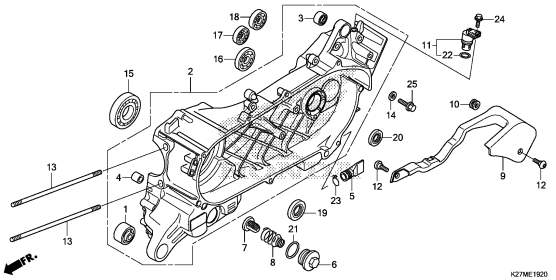
E-19-10 D16

RIGHT CRANKCASE



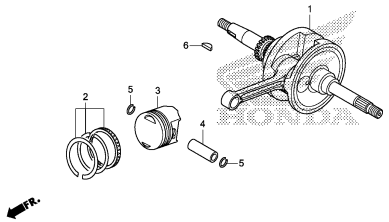
E-19-20 E 2

LEFT CRANKCASE



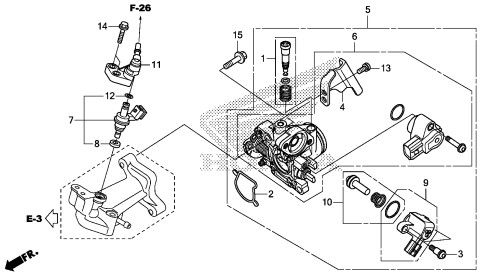
E-20 E 4

CRANKSHAFT/PISTON



E-22 E 5

THROTTLE BODY/FUEL INJECTOR

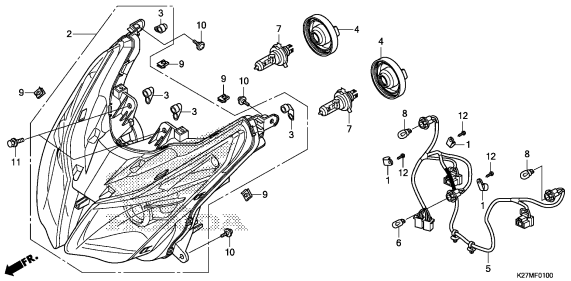


FRAME GROUP

C 5

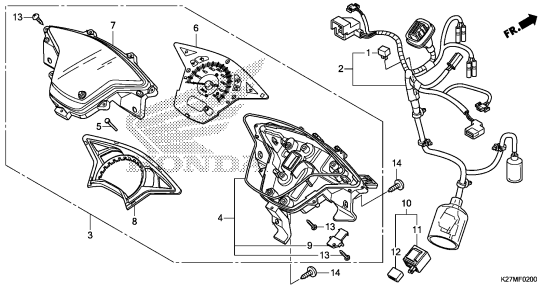
F-1 F 1

HEADLIGHT



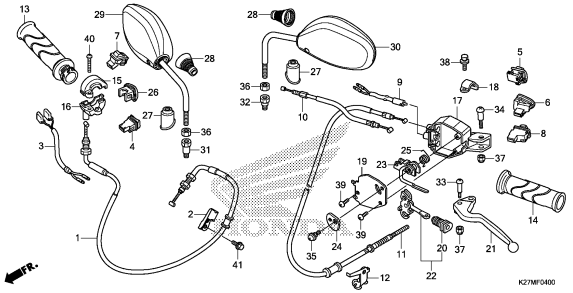
F-2 F 2

METER



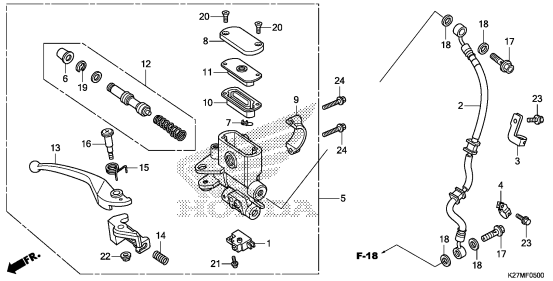
F-4 F 3

HANDLE LEVER/SWITCH/CABLE



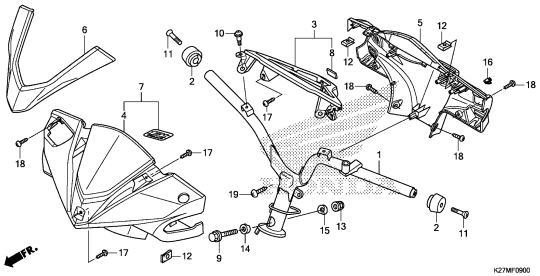
F-5 F 5

FRONT BRAKE MASTER CYLINDER



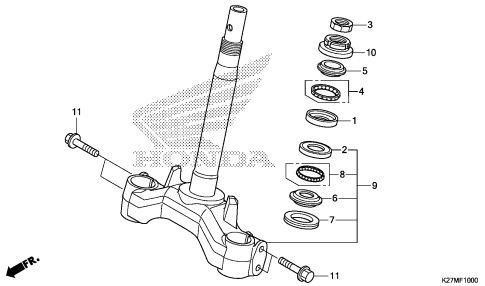
F-9 F 6

HANDLE PIPE/HANDLE COVER



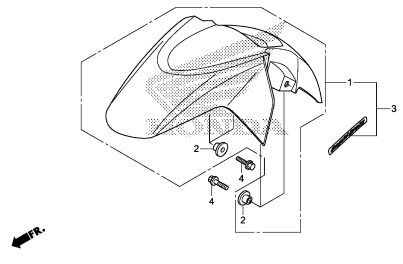
F-10 F 8

STEERING STEM



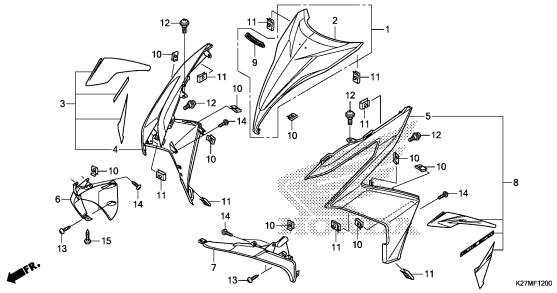
F-11 F 9

FRONT FENDER



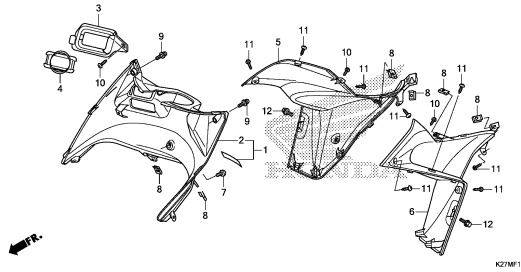
F-12 F10

FRONT COVER



F-13 F12

MAIN PIPE COVER



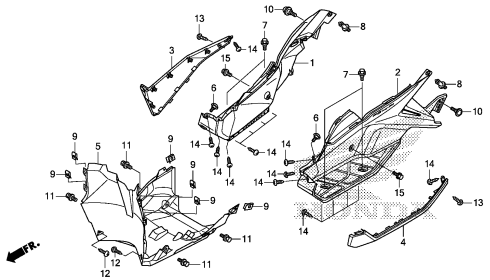
3

FRAME GROUP

C 6

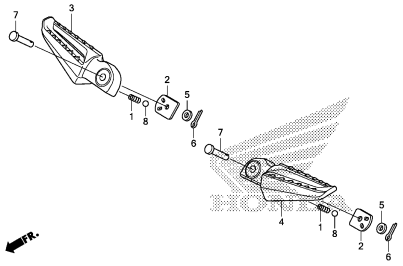
F-14 F13

FLOOR STEP/UNDER COVER



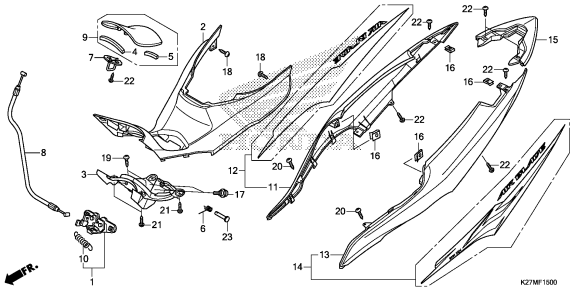
F-14-10 F14

PILLION STEP



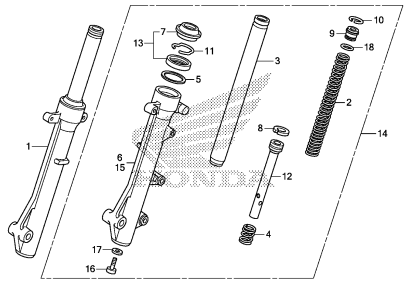
F-15 F15

BODY COVER



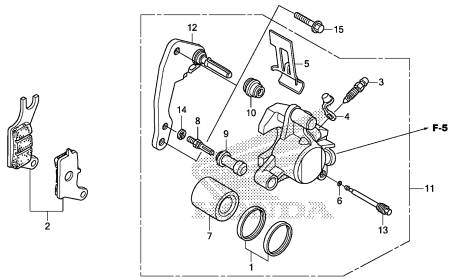
F-17 G 1

FRONT FORK



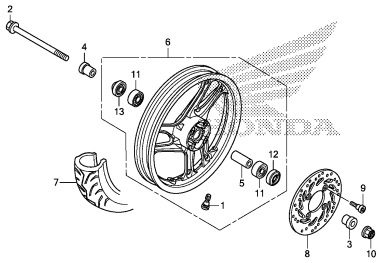
F-18 G 2

FRONT BRAKE CALIPER



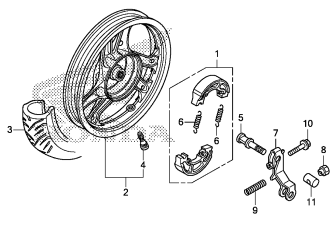
F-20-20 G 3

FRONT WHEEL



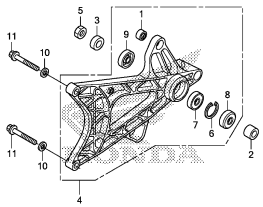
F-22-10 G 4

REAR WHEEL



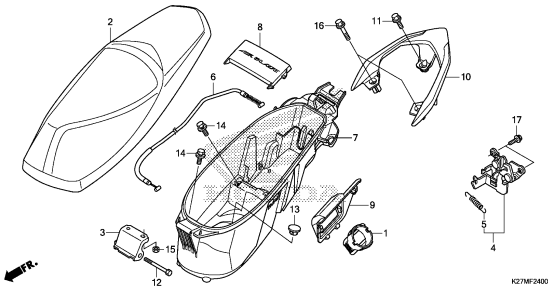
F-23 G 5

SWINGARM



F-24 G 6

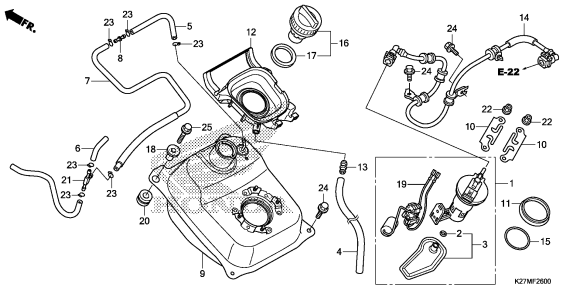
SEAT/LUGGAGE BOX



3

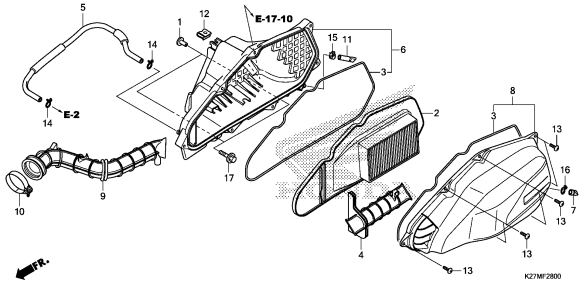
F-26 G 7

FUEL TANK



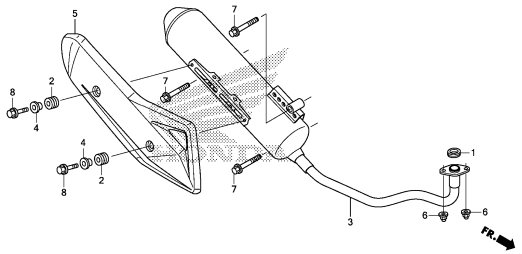
F-28 G 8

AIR CLEANER



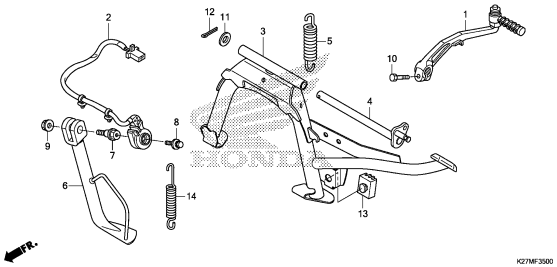
F-30 G 9

EXHAUST MUFFLER



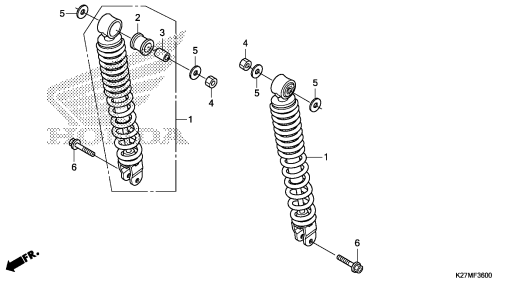
F-35 G10

STAND/KICK STARTER ARM



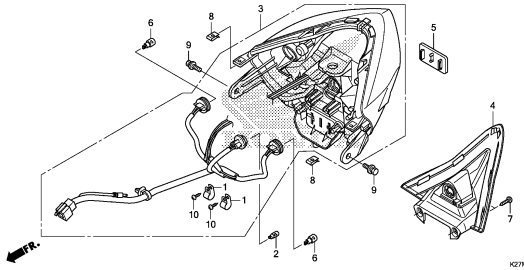
F-36 G11

REAR CUSHION



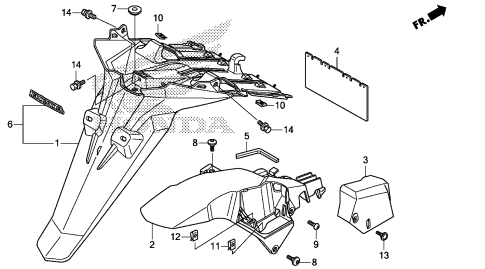
F-38-10 G12

REAR COMBINATION LIGHT



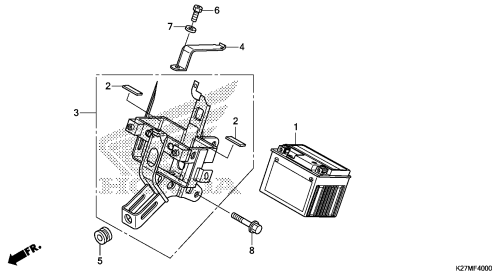
F-39 G13

REAR FENDER/LICENSE LIGHT



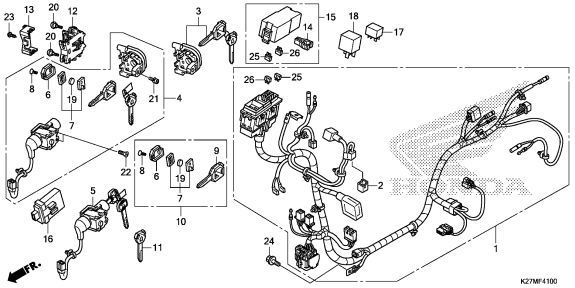
F-40 G14

BATTERY



F-41 G15

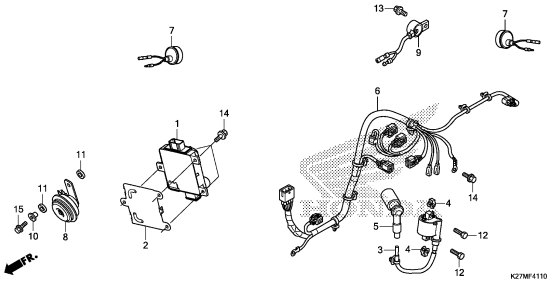
WIRE HARNESS



3

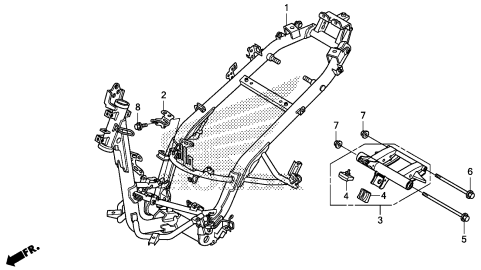
F-41-10 H 1

SUB HARNESS/IGNITION COIL



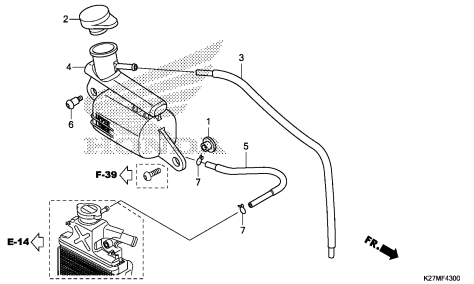
F-42 H 2

FRAME BODY



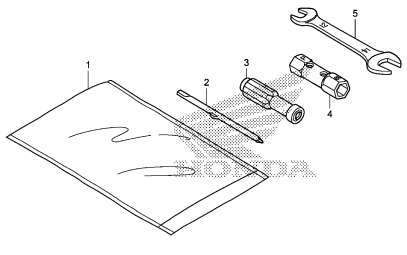
F-43 H 3

RESERVE TANK



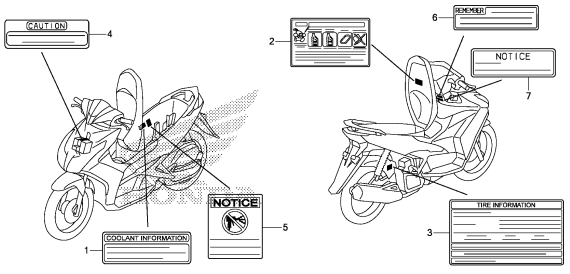
F-46 H 4

TOOL



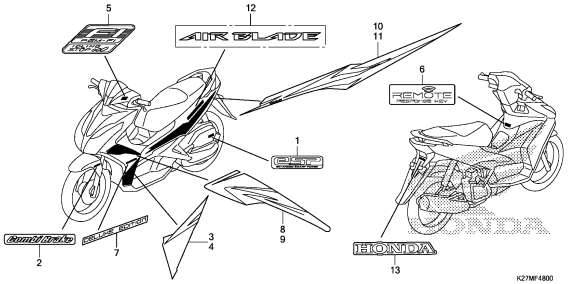
F-47 H 5

CAUTION LABEL



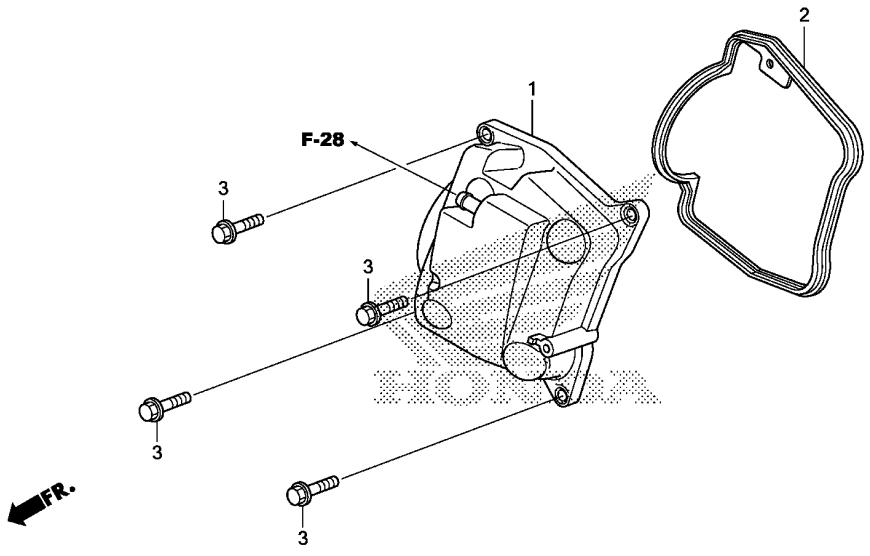
F-48 H 6

MARK



E-2 CYLINDER HEAD COVER

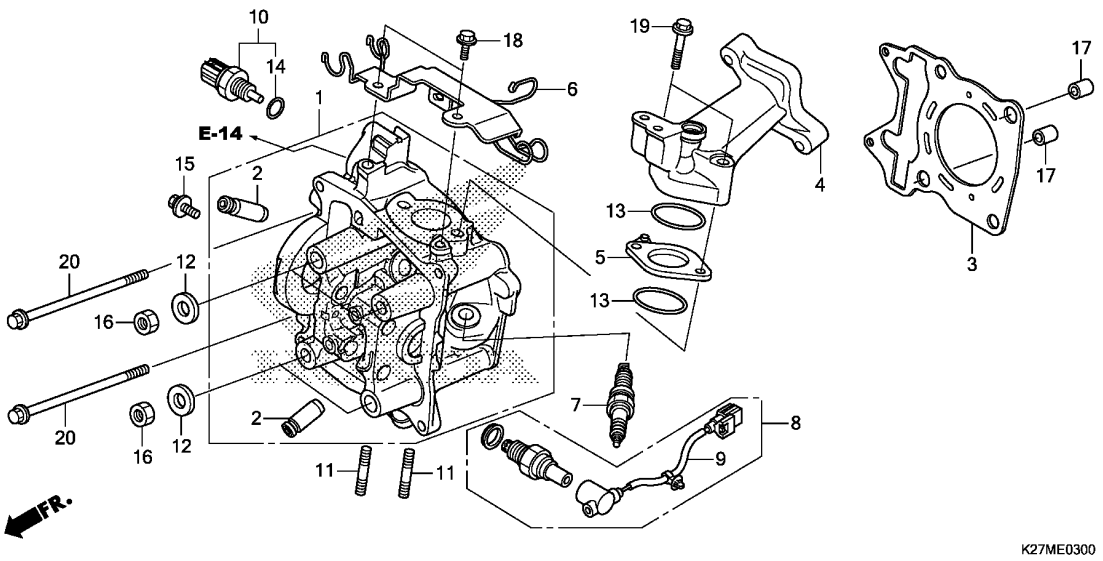
D 1



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111C4	COVER, CYLINDER HEAD	0.5
2	1111D2	GASKET, CYLINDER HEAD COVER ..	0.5

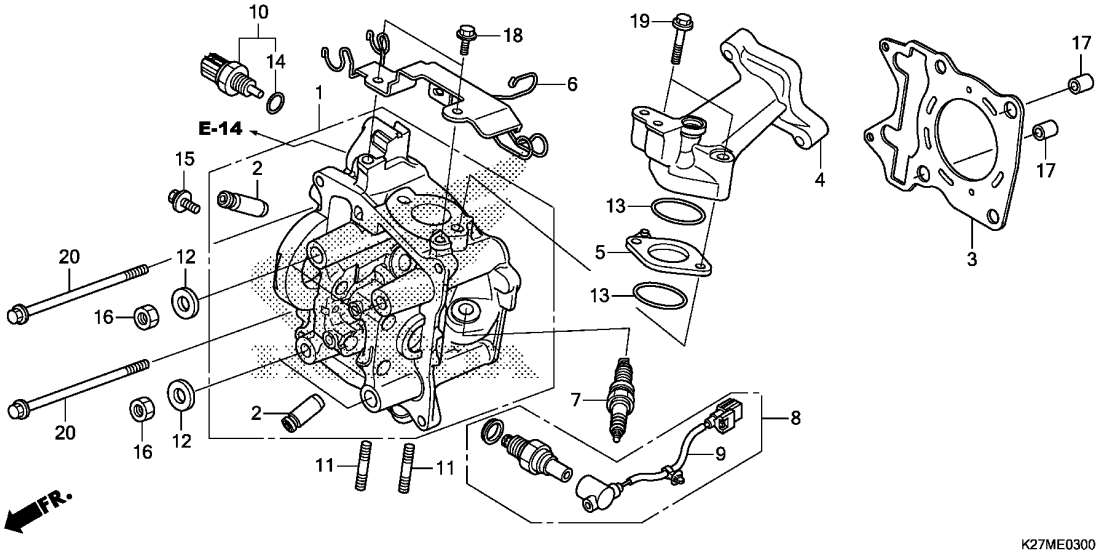
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	12310-K27-V00	COVER COMP., HEAD	1		
2	12391-KZR-600	GASKET, CYLINDER HEAD COVER .	1		
3	95701-06022-00	BOLT, FLANGE, 6X22	4		

2

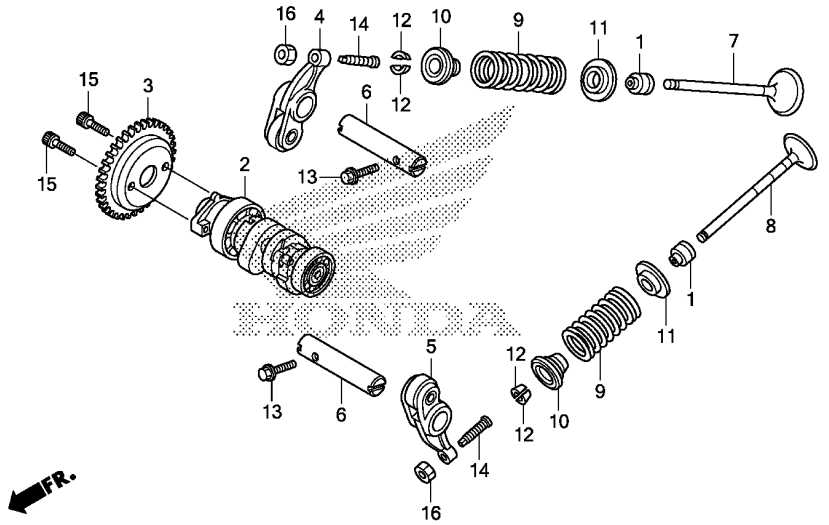


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	111106	HEAD, CYLINDER ····· .INCLUDES: Engine removal and installation .INCLUDES: Valve adjust and reface	4.0
2	1111L9	GUIDE, INTAKE VALVE(ONE) ····· .INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface	4.0
	1111M0	GUIDE, EXHAUST VALVE(ONE) ···· .INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface	4.0
	1111M9	GUIDE, VALVE :FOR 1 VEHICLE ·· .INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface	4.3
+ 3	111115	GASKET, CYLINDER HEAD ·····	3.2

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	12010-KZR-601	HEAD ASSY., CYLINDER ·····	1		
2	12204-KWN-P00	GUIDE, VALVE(O.S.) ·····	2		
3	12251-KZR-601	GASKET, CYLINDER HEAD ····· (STD./0.25/0.50)	1		
	12252-KWN-900	GASKET, CYLINDER HEAD(O.S.) - (USE FOR 0.75/1.00)	(1)		
4	17111-KZR-600	PIPE, IN. ·····	1		
5	17119-KWN-900	INSULATOR, IN. PIPE ·····	1		
6	17570-K27-V00	STAY COMP., FUEL HOSE ·····	1		
7	31917-KPH-901	PLUG, SPARK(CPR7EA-9)(NGK) ··	1		
	31927-KPH-901	PLUG, SPARK(U22EPR9)(DENSO) ·	1		
8	36532-KZR-601	SENSOR, OXYGEN ·····	1		
9	36533-KZR-601	CORD COMP., OXYGEN SENSOR ···	1		
10	37870-KZR-601	SENSOR ASSY., WATER TEMP ····	1		
11	90004-KGF-910	BOLT, STUD, 7X17 ·····	2		
12	90483-KWN-900	WASHER, 8MM ·····	4		
13	91301-KRJ-901	O-RING, 29X2 ·····	2		
14	91307-PLC-004	O-RING, 9.5X1.9(MATSUSHITA) ·	1		
15	93404-06012-00	BOLT-WASHER, 6X12 ·····	1		
16	94030-08280	NUT, HEX., 8MM ·····	4		
17	94301-10160	DOWEL PIN, 10X16 ·····	2		
18	95701-06014-00	BOLT, FLANGE, 6X14 ·····	2		
19	95701-06040-00	BOLT, FLANGE, 6X40 ·····	2		
20	95701-06095-00	BOLT, FLANGE, 6X95 ·····	2		



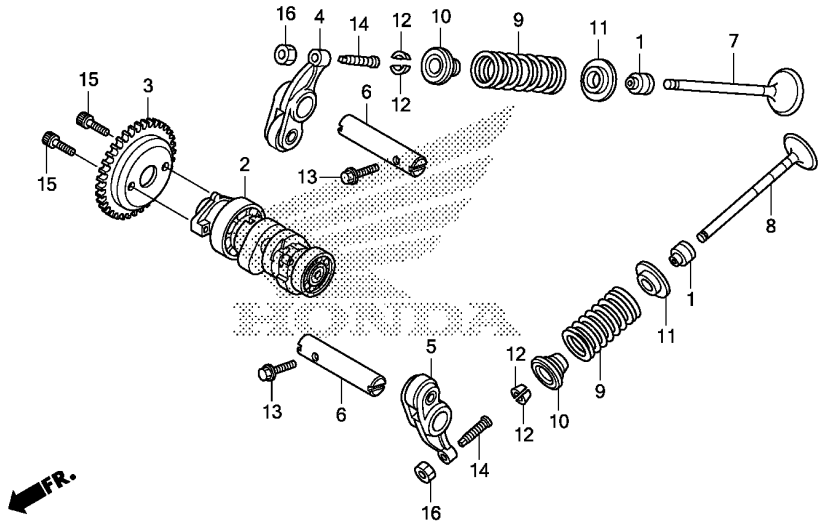
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 3		.INCLUDES: Engine removal and installation	
4		(5,13)	
	111107	MANIFOLD, INTAKE ·····	0.8
7	614130	PLUG, SPARK ·····	0.1
8	617121	SENSOR, OXYGEN ·····	0.4
9	6111P8	SUB CORD, OXYGEN SENSOR ·····	0.3
10		(14)	
	6171A9	SENSOR, WATER TEMP ·····	0.9



K27ME0400

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	111118	CAMSHAFT	2.2
		.INCLUDES: Valve adjustment	
3	1111Q4	SPROCKET, CAM	2.0
4		(6)	
	1111K8	ARM, INTAKE VALVE ROCKER(ONE)	2.1
		.INCLUDES: Valve adjustment	
5		(6)	
	1111K9	ARM, EXHAUST VALVE ROCKER(ONE)	2.1
		.INCLUDES: Valve adjustment	
	1111L8	ARM, VALVE ROCKER	
		:FOR 1 VEHICLE	2.1
		.INCLUDES: Valve adjustment	
7	1111N0	VALVE, INTAKE(ONE)	3.6
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Refacing	
8	1111N1	VALVE, EXHAUST(ONE)	3.6
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Refacing	
	1111P0	VALVE :FOR 1 VEHICLE	3.8
		.INCLUDES: Engine removal and installation	
		.INCLUDES: Refacing	

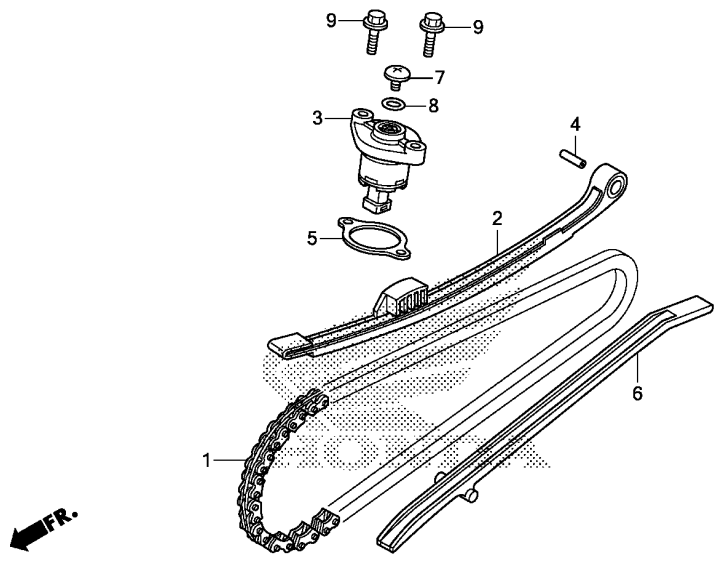
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	12209-GB4-681	SEAL, VALVE STEM(NOK)	2		
	12209-GB4-682	SEAL, VALVE STEM(ARAI)	2		
2	14100-KZR-601	CAMSHAFT COMP.	1		
3	14321-KWN-900	SPROCKET, CAM(34T)	1		
4	14430-KZR-600	ARM COMP., IN. VALVE ROCKER .	1		
5	14440-KZR-600	ARM COMP., EX. VALVE ROCKER .	1		
6	14451-KZR-600	SHAFT, ROCKER ARM	2		
7	14711-KWN-900	VALVE, IN.	1		
8	14721-KWN-900	VALVE, EX.	1		
9	14751-KWN-900	SPRING, VALVE	2		
10	14771-KWN-900	RETAINER, VALVE SPRING	2		
11	14775-KZR-600	SEAT, VALVE SPRING	2		
12	14781-MA6-000	COTTER, VALVE	4		
13	90002-KWB-600	BOLT, FLANGE, 5X12	2		
14	90012-KWB-600	SCREW, TAPPET ADJUSTING	2		
15	90083-KVB-900	BOLT, SOCKET KNOCK, 5MM	2		
16	90206-001-000	NUT, TAPPET ADJUSTING	2		



K27ME0400

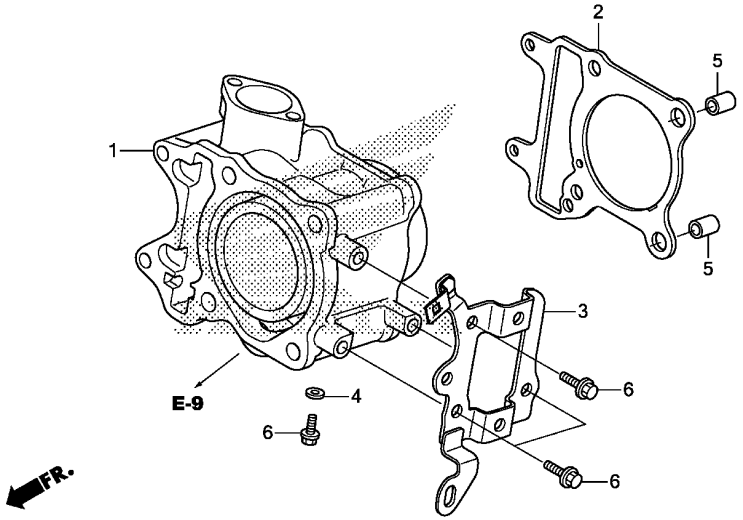
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
9		(1,10,11,12)	
	1111P2	INTAKE VALVE SPRING AND/OR STEM SEAL(ONE) ----------	3.4
		.INCLUDES: Engine removal and installation	
	1111P3	EXHAUST VALVE SPRING AND/OR STEM SEAL(ONE) ----------	3.4
		.INCLUDES: Engine removal and installation	
	1111Q2	VALVE SPRING AND/OR STEM SEAL :FOR 1 VEHICLE ----------	3.5
		.INCLUDES: Engine removal and installation	

CAM CHAIN/TENSIONER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110140	CHAIN, CAM	3.7
		.INCLUDES: Engine removal and installation	
2	111130	TENSIONER, CAM CHAIN	3.7
		.INCLUDES: Engine removal and installation	
3		(5)	
	111133	LIFTER, TENSIONER	0.7
6	111139	GUIDE, CAM CHAIN	3.2
		.INCLUDES: Engine removal and installation	

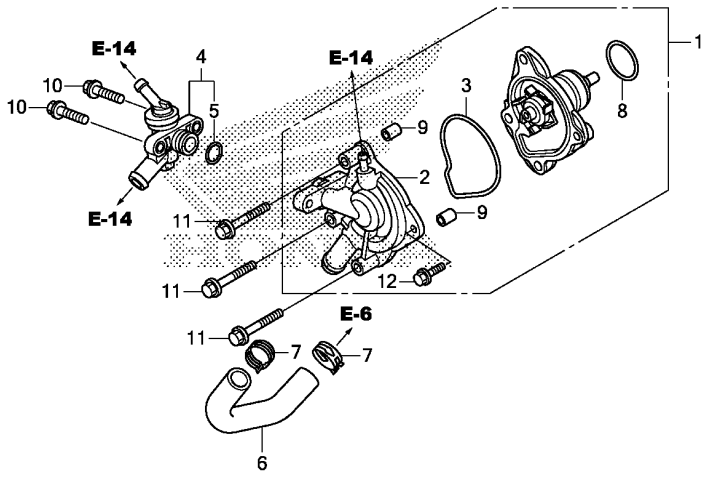
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	14401-KSS-931	CHAIN, CAM(92L)(DAIDO)	1		
2	14510-KZR-600	TENSIONER ASSY., CAM CHAIN ..	1		
3	14520-KZR-602	LIFTER ASSY., TENSIONER	1		
4	14531-KZR-600	PIVOT, CAM CHAIN TENSIONER ..	1		
5	14560-KZR-600	GASKET, TENSIONER LIFTER	1		
6	14611-K01-900	GUIDE, CAM CHAIN	1		
	14611-KWN-900	.....	1		
7	90005-KY7-000	SCREW, PAN, 6X6	1		
8	91306-MG3-000	O-RING, 1.5X9.5	1		
9	95701-06022-00	BOLT, FLANGE, 6X22	2		



K27ME0600

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111A5	CYLINDER	3.6
		.INCLUDES: Engine removal and installation	
2	111102	GASKET, CYLINDER	3.5
		.INCLUDES: Engine removal and installation	
3	6141C2	STAY, IGNITION COIL	0.3

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	12100-KZR-600	CYLINDER COMP.	1		
2	12191-KZR-600	GASKET, CYLINDER	1		
3	30515-KZR-600	STAY COMP., IGNITION COIL ...	1		
4	90463-ML7-000	WASHER, SEALING, 6.5MM	1		
5	94301-10160	DOWEL PIN, 10X16	2		
6	95701-06014-00	BOLT, FLANGE, 6X14	4		

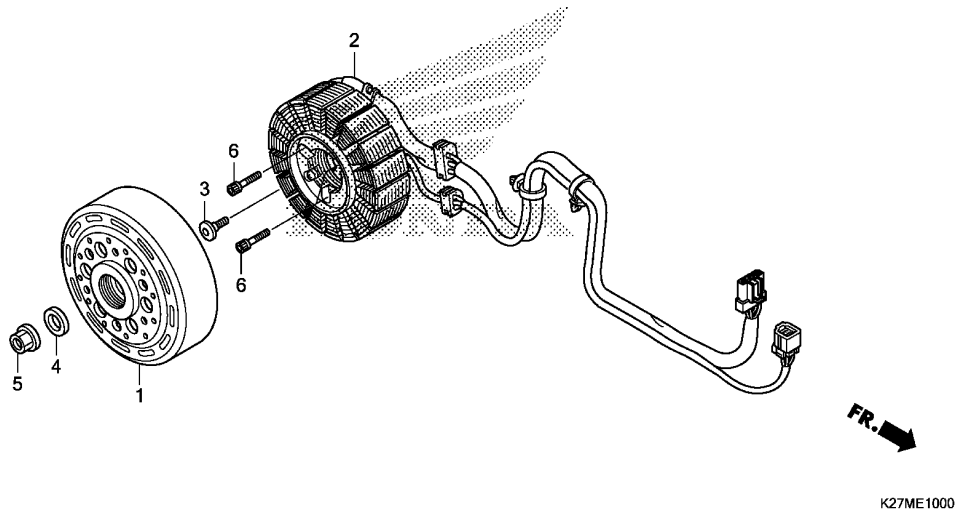


K27ME0900

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	114103	PUMP ASSY., WATER	1.3
2	1141B0	COVER, WATER PUMP	1.3
3	1141B1	GASKET, WATER PUMP COVER	1.3
4	114116	THERMOSTAT	1.3
6	114132	HOSE C, WATER	0.6

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	19200-KWN-901	PUMP ASSY., WATER	1		
2	19220-KWN-901	COVER COMP., WATER PUMP	1		
3	19226-KWN-900	GASKET, WATER PUMP COVER	1		
4	19300-KZR-601	THERMOSTAT ASSY.	1		
5	19381-KWN-900	O-RING	1		
6	19503-KWN-900	HOSE C, WATER	1		
7	90701-KWN-901	CLAMP, WATER HOSE, 24MM	2		
8	91302-KWN-900	O-RING, 34X2	1		
9	94301-08100	DOWEL PIN, 8X10	2		
10	95701-06022-00	BOLT, FLANGE, 6X22	2		
11	95701-06040-00	BOLT, FLANGE, 6X40	3		
12	96001-06016-00	BOLT, FLANGE, 6X16	1		

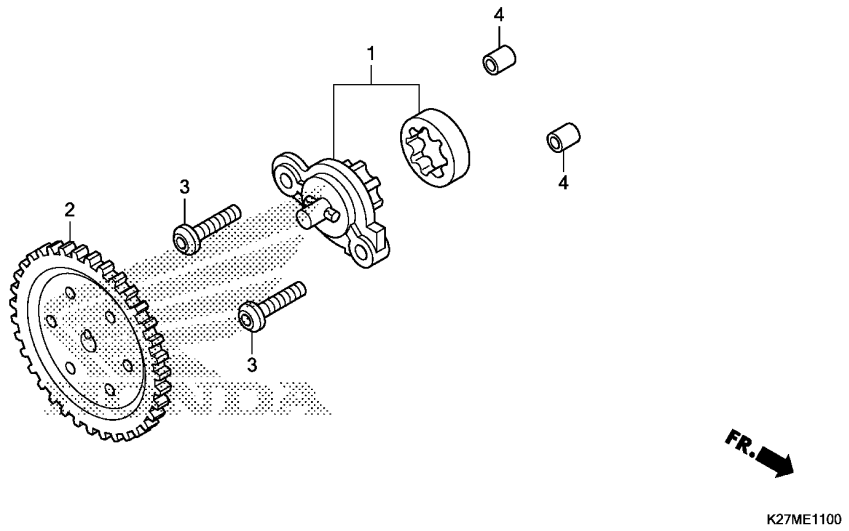
A.C.G. STARTER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	613105	ROTOR OR FLYWHEEL	0.6
2	6131A3	STATOR	1.7

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	31210-KZR-601	FLYWHEEL COMP.	1		
2	31220-K27-V01	STATOR COMP.	1		
3	90001-KWR-000	BOLT, SOCKET, 6X18	1		
4	90439-KWZ-900	WASHER, 12X24X2.3	1		
5	94050-12000	NUT, FLANGE, 12MM	1		
6	96700-06025-00	BOLT, SOCKET, 6X25	3		

OIL PUMP



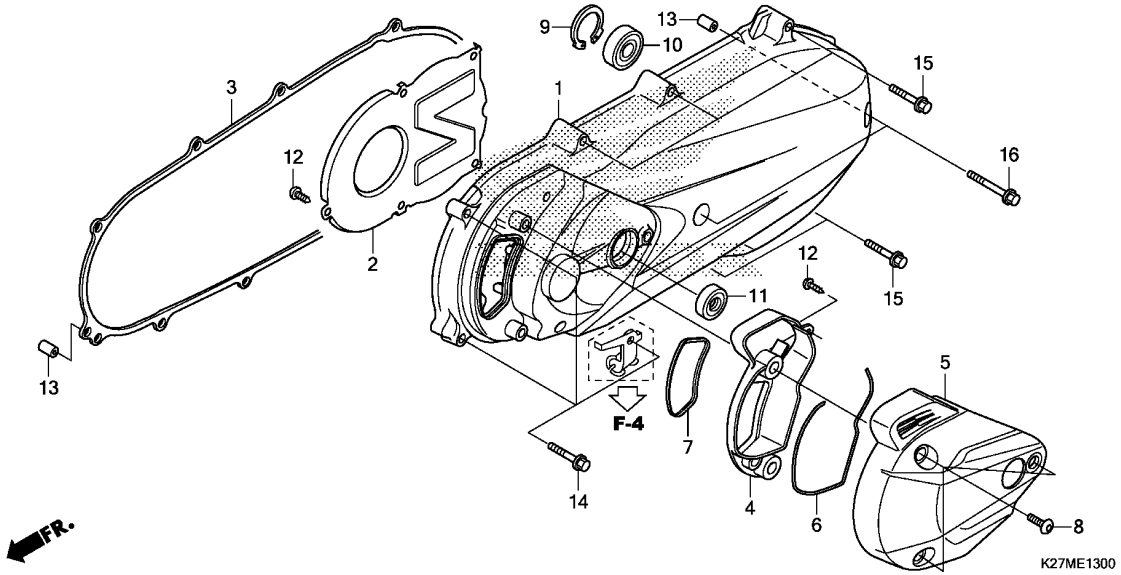
K27ME1100

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	113105	PUMP ASSY., OIL	1.0
2	1131C4	GEAR, OIL PUMP DRIVEN	0.9

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	15010-KWN-900	PUMP SET, OIL	1		
2	15133-KWN-900	GEAR, OIL PUMP DRIVEN(35T)	1		
3	90003-KWN-900	BOLT, SPECIAL, 6X23.5	2		
4	94301-08100	DOWEL PIN, 8X10	2		

E-13 LEFT SIDE COVER

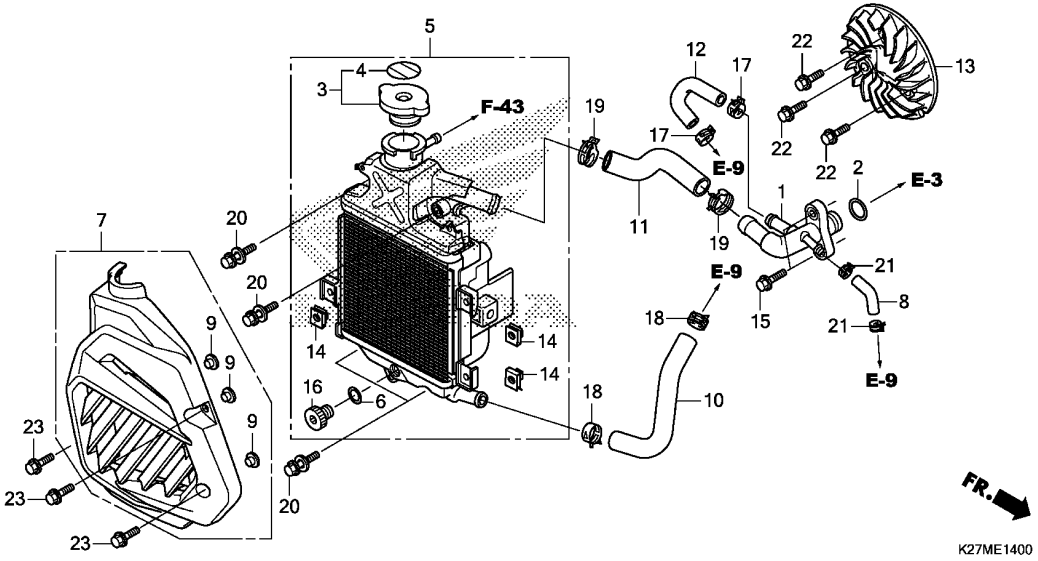
D11



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101A6	COVER, CRANKCASE :LEFT -------	0.5
3	1101A3	GASKET, CRANKCASE COVER :LEFT	0.2
5		(4,6,7)	
	1101H4	DUCT, BELT COVER ------------	0.1
10	2101H8	BEARING, DRIVESHAFT :LEFT COVER SIDE ----------	0.4
11	112105	OIL SEAL, KICK STARTER SPINDLE	0.2

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	11341-KZR-701	COVER, L. SIDE ------------	1		
2	11342-KZR-600	PLATE, L. COVER ------------	1		
3	11395-KZR-600	GASKET, L. COVER ----------	1		
4	19641-KZR-600	DUCT, L. COVER ------------	1		
5	19642-KZR-600	CAP, L. COVER -------------	1		
6	19748-KZR-600	SEAL, DUCT ----------------	1		
7	19749-KVY-900	SEAL, L. DUCT COVER -------	1		
8	90001-KWR-000	BOLT, SOCKET, 6X18 --------	3		
9	90652-KVB-900	CIRCLIP, INTERNAL, 32MM ---	1		
10	91005-KVB-900	BEARING COMP.(6002UU)(NTN) -	1		
11	91211-PE9-003	OIL SEAL, 16X26X6(ARAI) ---	1		
12	93903-34320	SCREW, TAPPING, 4X12 ------	6		
13	94301-08140	DOWEL PIN, 8X14 -----------	2		
14	96001-06028-00	BOLT, FLANGE, 6X28 --------	3		
15	96001-06040-00	BOLT, FLANGE, 6X40 --------	5		
16	96001-06065-00	BOLT, FLANGE, 6X65 --------	2		

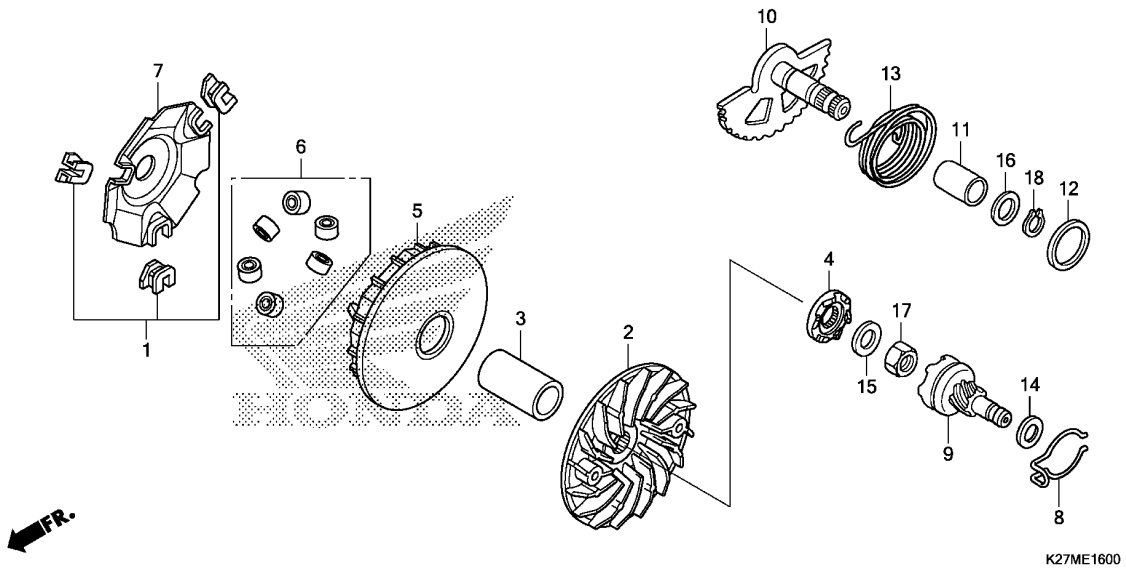
2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1151L2	JOINT, 3WAY HOSE	0.7
3	1151B8	CAP, RADIATOR	0.1
5	1151C3	RADIATOR	0.4
7	115115	COVER, RADIATOR	0.1
8	1141H9	TUBE, AIR BREATHER	0.6
10	114130	HOSE A, WATER	0.4
11	114131	HOSE B, WATER	0.6
12	1141B4	HOSE, WATER BYPASS	0.6
13	1151A6	FAN, COOLING	0.5

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	12206-KZR-600	JOINT COMP., WATER HOSE	1		
2	12207-KWN-900	O-RING, 15.4X2	1		
3	19037-KVB-902	CAP COMP., RADIATOR(T.RAD)	1		
4	19046-KVB-902	LABEL, RADIATOR CAP(T.RAD)	1		
5	19100-KZR-601	RADIATOR ASSY.	1		
6	19109-GET-003	SEAL, DRAIN	1		
7	19150-K27-V00	COVER COMP., RADIATOR	1		
8	19332-KWN-900	TUBE, AIR BREATHER	1		
9	19416-KEY-900	COLLAR	3		
10	19501-KZR-600	HOSE A, WATER	1		
11	19502-KZR-600	HOSE B, WATER	1		
12	19504-KZR-600	HOSE, BYPASS	1		
13	19510-KZR-700	FAN COMP., COOLING	1		
14	84601-HA7-670	NUT, FENDER SETTING	3		
15	90004-GHB-660	BOLT, FLANGE, 6X22(NSHF)	2		
16	90103-GET-003	BOLT, DRAIN	1		
17	90601-K27-V01	CLAMP, HOSE(D15.5)	2		
18	90602-K27-V01	CLAMP, HOSE(D20)	2		
19	90701-KWN-901	CLAMP, WATER HOSE, 24MM	2		
20	93401-06025-08	BOLT-WASHER, 6X25	4		
21	95002-41050-08	CLAMP, TUBE(D10.5)	2		
22	95701-06016-00	BOLT, FLANGE, 6X16	3		
23	96001-06016-07	BOLT, FLANGE, 6X16	3		

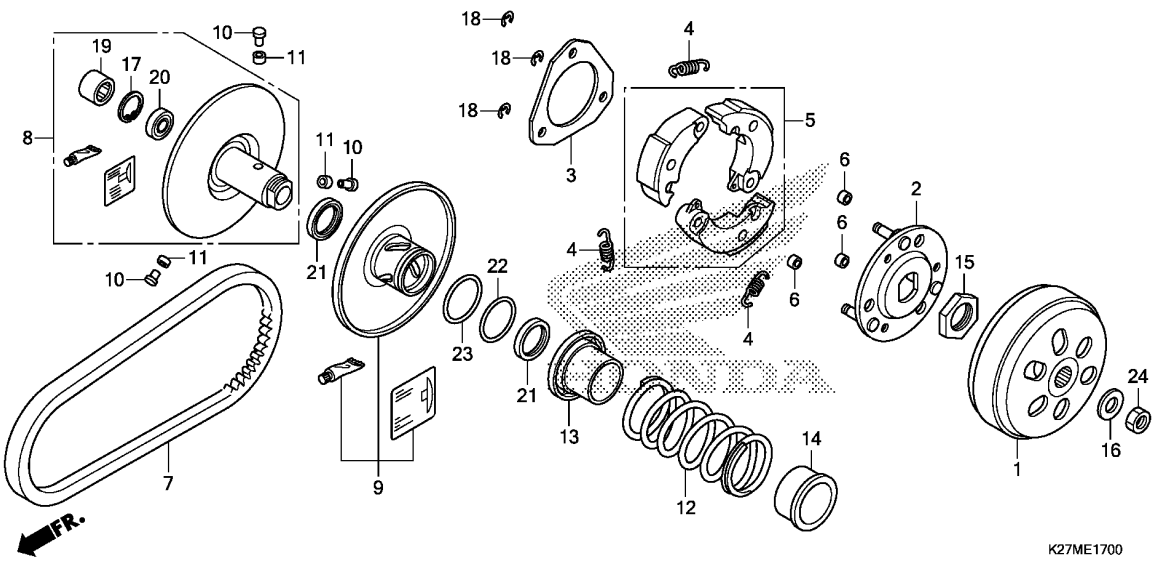
DRIVE FACE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(4)	
	2111A0	FACE, DRIVE ----------	0.4
5	2111A1	FACE, MOVABLE DRIVE ----------	0.4
6		(1,7)	
	2111A4	ROLLER, WEIGHT ----------	0.4
9		(8)	
	1121A9	GEAR, KICK STARTER DRIVEN ----	0.2
10	1121A2	SPINDLE, KICK STARTER --------	0.4
13	112103	SPRING, KICK STARTER RETURN --	0.4

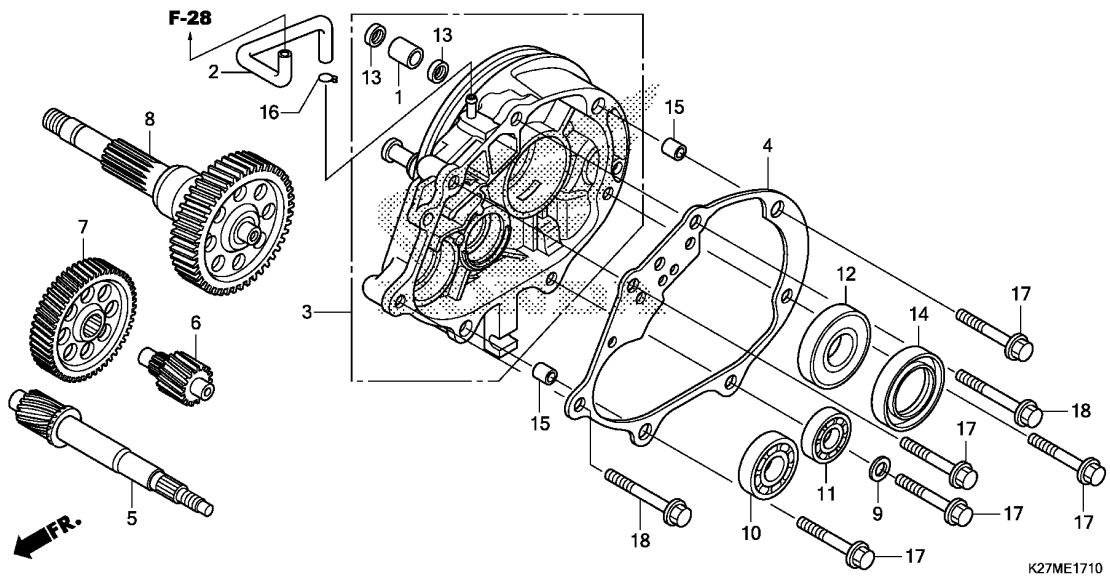
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	22011-KWN-900	PIECE SET, SLIDE ----------	1		
2	22102-KZR-600	FACE, DRIVE ----------	1		
3	22105-KWN-900	BOSS, DRIVE FACE ----------	1		
4	22109-KZL-840	RATCHET, STARTER ----------	1		
5	22110-KZR-601	FACE COMP., MOVABLE DRIVE ---	1		
6	22123-KWN-900	ROLLER SET, WEIGHT ----------	1		
7	22131-KWN-900	PLATE, RAMP ----------	1		
8	28223-KZL-840	SPRING, KICK DRIVEN GEAR ----	1		
9	28230-KZR-600	GEAR COMP., KICK DRIVEN(7T) -	1		
10	28250-KZR-600	SPINDLE COMP., KICK STARTER -	1		
11	28253-KVB-900	BUSH, KICK SPINDLE ----------	1		
12	28255-GS6-000	COLLAR, KICK BOSS ----------	1		
13	28281-KZL-C00	SPRING, KICK RETURN ---------	1		
14	90412-KZL-840	WASHER, THRUST, 10MM --------	1		
15	90426-KVB-900	WASHER, SPECIAL, 14MM -------	1		
16	90439-443-740	WASHER, 16X22 ----------	1		
17	94030-14200	NUT, HEX., 14MM ----------	1		
18	94511-16000	CIRCLIP, EXTERNAL, 16MM -----	1		

DRIVEN FACE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2121A0	OUTER, CLUTCH ----------	0.3
5		(2,4)	
	2121A6	WEIGHT SET, CLUTCH ----------	0.8
7	2111B2	BELT, DRIVE ----------	0.4
8		(10,11,13)	
	2111A2	FACE, DRIVEN ----------	0.7
9		(21,22,23)	
	2111A3	FACE, MOVABLE DRIVEN ---------	0.8
12		(14)	
	2111A7	SPRING, DRIVEN FACE ----------	0.6
19		(20)	
	2111A8	BEARING, DRIVEN FACE ---------	0.9
	2111A8A	.Replace 1 bearing add -------	0.1

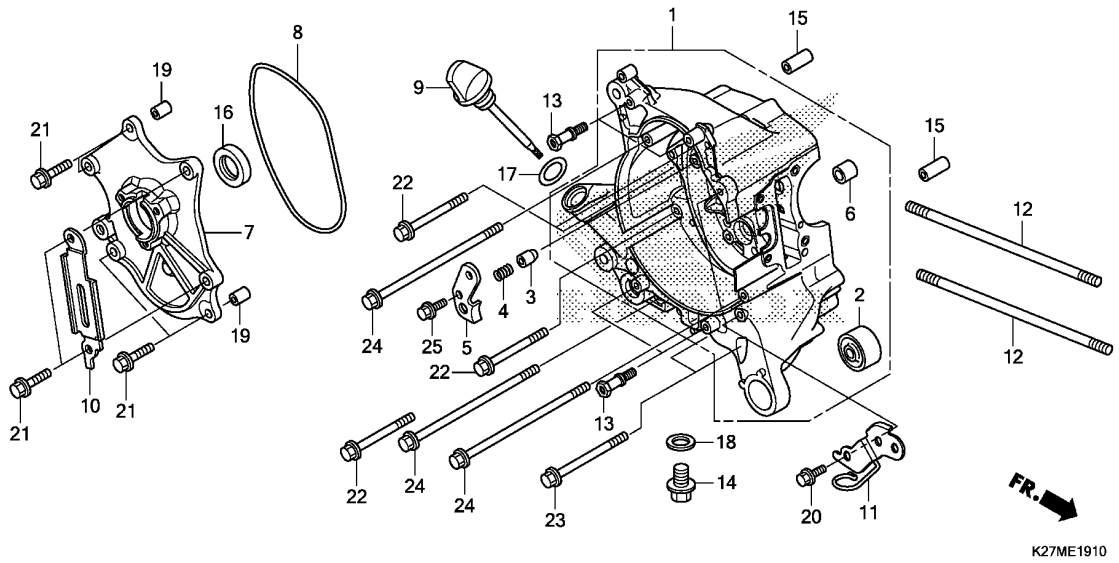
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	22100-K27-V02	OUTER COMP., CLUTCH(EXEDY) --	1		
2	22350-K27-V02	PLATE COMP., DRIVE(EXEDY) ---	1		
3	22361-K27-V02	PLATE, CLUTCH SIDE(EXEDY) ---	1		
4	22401-K27-V02	SPRING, CLUTCH(EXEDY) -------	3		
5	22534-K27-V00	WEIGHT SET, CLUTCH(EXEDY) ---	1		
6	22804-148-000	RUBBER, CLUTCH DAMPER -------	3		
7	23100-KZR-601	BELT, DRIVE(BANDO) ----------	1		
8	23204-K27-V00	FACE SET, DRIVEN(EXEDY) -----	1		
9	23223-K27-V00	FACE SET, MOVABLE DRIVEN (EXEDY)	1		
10	23225-KSY-900	PIN, ROLLER GUIDE ----------	3		
11	23226-K27-V02	ROLLER, GUIDE --------------	3		
12	23233-KZR-600	SPRING, DRIVEN FACE ---------	1		
13	23237-KWN-900	COLLAR, SEAL ---------------	1		
14	23238-KZR-600	COLLAR, SPRING -------------	1		
15	90202-KN7-670	NUT, SPECIAL, 28MM ----------	1		
16	90441-GY6-940	WASHER, 12.2X29X2.5 ---------	1		
17	90464-K27-V02	CIRCLIP, INTERNAL, 28MM(EXEDY)	1		
18	90605-166-720	CIRCLIP, 7MM ---------------	3		
19	91001-KCW-003	BEARING, NEEDLE, 20X29X18(NTN)	1		
20	91002-GA7-701	BEARING, RADIAL BALL, 6902U (NTN)	1		
21	91211-KN7-671	SEAL, DRIVEN FACE, 34X41X4 --	2		
22	91351-642-000	O-RING, PINION CAP ----------	1		
23	91351-GR1-000	O-RING, 38.5X2 -------------	1		
24	94030-12200	NUT, HEX., 12MM ------------	1		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	2101A2	CASE, TRANSMISSION ----------	1.5
4	2101A3	GASKET, TRANSMISSION CASE ----	1.1
5	2101E9	SHAFT, DRIVE ----------	1.4
6	210142	COUNTERSHAFT, TRANSMISSION ---	1.1
7	2101A5	GEAR, COUNTER ----------	1.1
8	210170	SHAFT, FINAL GEAR ----------	1.1
10	2101F1	BEARING, DRIVESHAFT :RIGHT ---	1.3
	2101J1	BEARING, DRIVESHAFT :BOTH ----	1.5
11	2101C8	BEARING, COUNTERSHAFT :RIGHT -	1.3
	2101C9	BEARING, COUNTERSHAFT :BOTH --	1.4
12		(14)	
	2101E6	BEARING, FINAL GEAR SHAFT :RIGHT ----------	1.3
	2101J0	BEARING, FINAL GEAR SHAFT :BOTH ----------	1.4

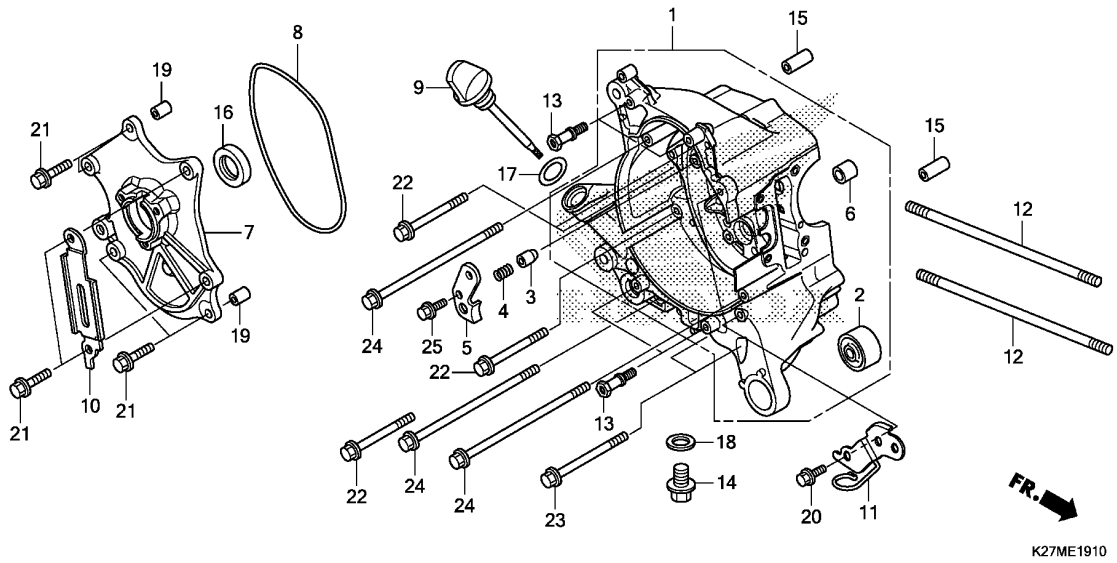
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	11204-KGF-900	SLEEVE, RR. BRAKE CAM -------	1		
2	11211-KWN-980	TUBE, MISSION BREATHER ------	1		
3	21200-KZR-600	CASE COMP., TRANSMISSION ----	1		
4	21395-KZR-600	GASKET, TRANSMISSION CASE ---	1		
5	23411-KZR-600	SHAFT, DRIVE(17T) ----------	1		
6	23421-KZR-600	COUNTERSHAFT(13T) ----------	1		
7	23422-KWN-900	GEAR, COUNTER(53T) ----------	1		
8	23430-K27-V00	GEAR COMP., FINAL(44T) ------	1		
9	90495-MN5-000	WASHER, SEALING, 8MM --------	1		
10	91004-KZR-601	BEARING, RADIAL BALL, 6202 (NTN)	1		
	91004-KZR-602	BEARING, RADIAL BALL, 6202 (FUJIKOSHI)	1		
11	91006-KAB-004	BEARING, RADIAL BALL, 6205-2NSG	1		
	91009-KWN-901	BEARING, RADIAL BALL, 6205 UU	1		
12	91006-KZR-601	BEARING, RADIAL BALL, 6201 (NTN)	1		
	91006-KZR-602	BEARING, RADIAL BALL, 6201 (FUJIKOSHI)	1		
13	91201-434-003	OIL SEAL, 14X20X3.2 ---------	2		
14	91204-KWN-900	OIL SEAL, 34X52X7 ----------	1		
15	94301-10120	DOWEL PIN, 10X12 ----------	2		
16	95002-50000	CLIP, TUBE(C9) ------------	1		
17	95701-08045-00	BOLT, FLANGE, 8X45 ----------	5		
18	95701-08055-00	BOLT, FLANGE, 8X55 ----------	2		

RIGHT CRANKCASE



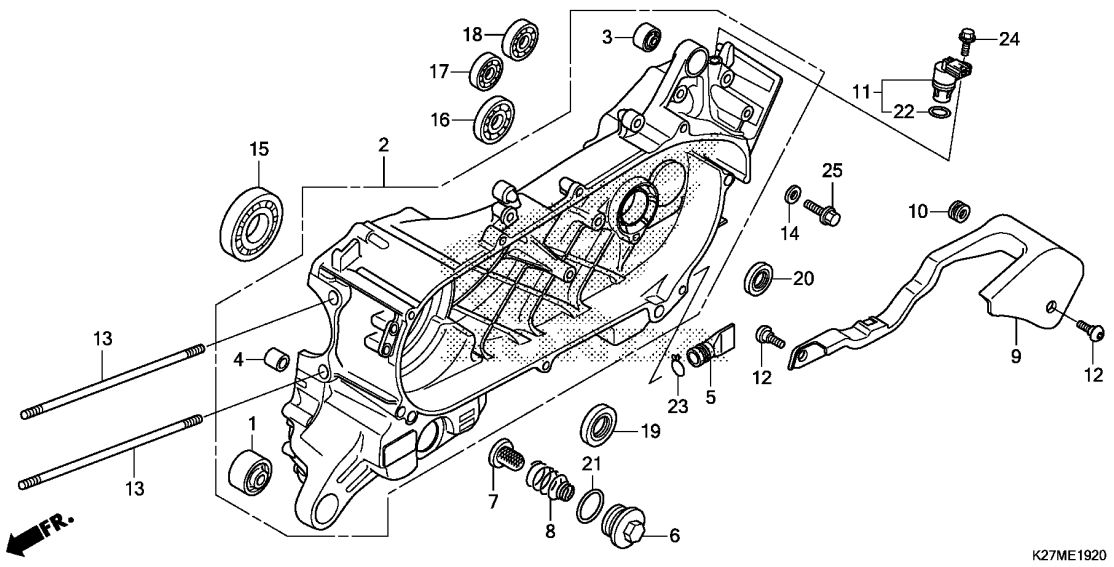
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110120	CRANKCASE :RIGHT ····· .INCLUDES: Engine removal and installation	4.5
	1101A2	CRANKCASE :BOTH ····· .INCLUDES: Engine removal and installation	5.6
7	6131A4	BASE, STATOR ·····	0.9
8	6131B5	O-RING, STATOR BASE ·····	0.8
16	110132	OIL SEAL, CRANKSHAFT :RIGHT ··	0.9
	1101H3	OIL SEAL, CRANKSHAFT :BOTH ··· .INCLUDES: Engine removal and installation	4.8

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	11100-KZR-601	CRANKCASE COMP., R. ·····	1		
2	11103-KVB-901	BUSH, ENGINE HANGER RUBBER (HOKUSHIN)	1		
	11103-KVB-930	BUSH, ENGINE HANGER RUBBER ··	1		
3	11114-KWN-900	PLUG, BEARING PUSH ·····	1		
4	11116-KZR-600	SPRING, BEARING PUSH ·····	1		
5	11117-KWN-901	PLATE, BEARING PUSH ·····	1		
6	11205-GBC-300	BUSH, MAINSTAND ·····	1		
7	11361-KWN-901	BASE, STATOR ·····	1		
8	11363-KWN-900	GASKET, STATOR BASE ·····	1		
9	15651-KZR-600	GAUGE, OIL LEVEL ·····	1		
10	32961-KWN-900	CLAMPER, A.C. GENERATOR CORD	1		
11	32962-K27-V00	STAY, ENGINE HARNESS ·····	1		
12	90031-KWN-900	BOLT A, STUD, 8X200.5 ·····	2		
13	90036-KZR-600	BOLT, RADIATOR DISTANCE ·····	4		
14	90131-883-000	BOLT, DRAIN PLUG, 12X15 ·····	1		
15	90702-KWN-900	DOWEL PIN, SPECIAL, 6.3X10X30	2		
16	91201-KWN-901	OIL SEAL, 20.8X32X6 ·····	1		
17	91307-035-000	O-RING, 18X3 ·····	1		
18	94109-12000	WASHER, DRAIN PLUG, 12MM ····	1		
19	94301-08100	DOWEL PIN, 8X10 ·····	2		
20	95701-06014-00	BOLT, FLANGE, 6X14 ·····	1		
21	95701-06025-00	BOLT, FLANGE, 6X25 ·····	6		
22	95701-06065-00	BOLT, FLANGE, 6X65 ·····	4		
23	95701-06080-00	BOLT, FLANGE, 6X80 ·····	2		



Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
24	95701-06130-00	BOLT, FLANGE, 6X130	4		
25	96001-06016-00	BOLT, FLANGE, 6X16	1		

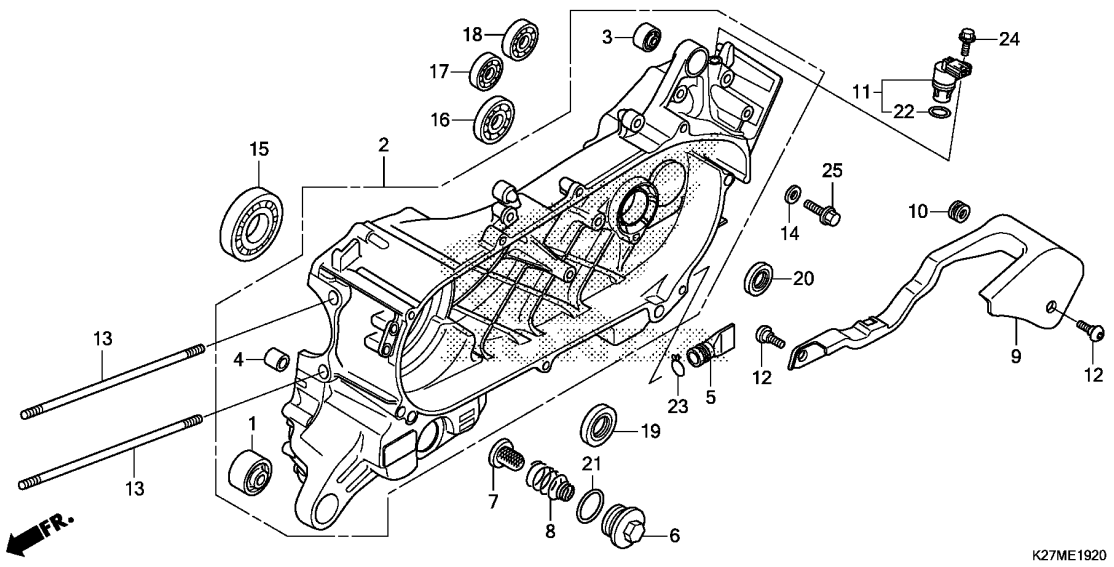
LEFT CRANKCASE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	110115	CRANKCASE :LEFT ····· .INCLUDES: Engine removal and installation	5.4
	1101A2	CRANKCASE :BOTH ····· .INCLUDES: Engine removal and installation	5.6
7		(6,8,21)	
	1131B5	SCREEN, OIL FILTER ·····	0.2
11		(22)	
	617197	SENSOR, WHEEL SPEED :REAR ····	0.5
15	1101B6	BEARING, CRANKSHAFT :LEFT ···· .INCLUDES: Engine removal and installation	4.7
16	2101F0	BEARING, DRIVESHAFT :LEFT ····	1.4
	2101J1	BEARING, DRIVESHAFT :BOTH ····	1.5
17	2101C7	BEARING, COUNTERSHAFT :LEFT ··	1.3
	2101C9	BEARING, COUNTERSHAFT :BOTH ··	1.4
18	2101E5	BEARING, FINAL GEAR SHAFT :LEFT ·····	1.3
	2101J0	BEARING, FINAL GEAR SHAFT :BOTH ·····	1.4
19	110131	OIL SEAL, CRANKSHAFT :LEFT ··· .INCLUDES: Engine removal and installation	4.7
+	1101H3	OIL SEAL, CRANKSHAFT :BOTH ···	4.8

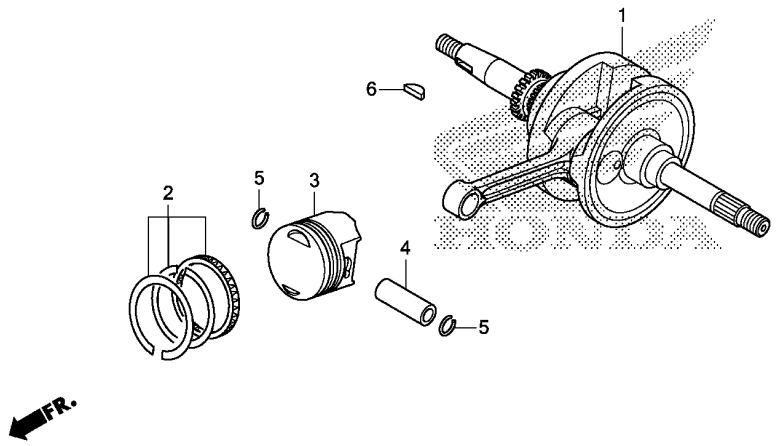
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	11103-KVB-901	BUSH, ENGINE HANGER RUBBER (HOKUSHIN)	1		
	11103-KVB-930	BUSH, ENGINE HANGER RUBBER ··	1		
2	11200-KWN-980	CRANKCASE COMP., L. ·····	1		
3	11203-KVB-901	BUSH, RR. CUSHION UNDER RUBBER (HOKUSHIN)	1		
4	11205-GBC-300	BUSH, MAINSTAND ·····	1		
5	11343-KVG-900	TUBE, DRAIN ·····	1		
6	12361-035-000	CAP, TAPPET ADJUSTING HOLE ··	1		
7	15421-107-000	SCREEN, OIL FILTER ·····	1		
	15421-KPL-900	·····	1		
8	15426-KVB-900	SPRING, OIL FILTER SCREEN ···	1		
9	32112-KZR-600	PROTECTOR, SPEED SENSOR ·····	1		
10	32113-KWN-900	GROMMET, SPEED SENSOR PROTECTOR	1		
11	37700-K27-V01	SENSOR ASSY., SPEED ·····	1		
12	90001-KWR-000	BOLT, SOCKET, 6X18 ·····	2		
13	90032-KWN-900	BOLT B, STUD, 8X206 ·····	2		
14	90495-MN5-000	WASHER, SEALING, 8MM ·····	1		
15	91002-KZR-602	BEARING, RADIAL BALL SPECIAL, 6207(FUJIKOSHI)	1		
	91002-KZR-603	BEARING, RADIAL BALL SPECIAL, 6207(NSK)	1		
16	91003-KZR-601	BEARING, RADIAL BALL, 6204 (NTN)	1		

LEFT CRANKCASE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+19		.INCLUDES: Engine removal and installation	
20	2101E7	OIL SEAL, DRIVESHAFT ·····	1.4

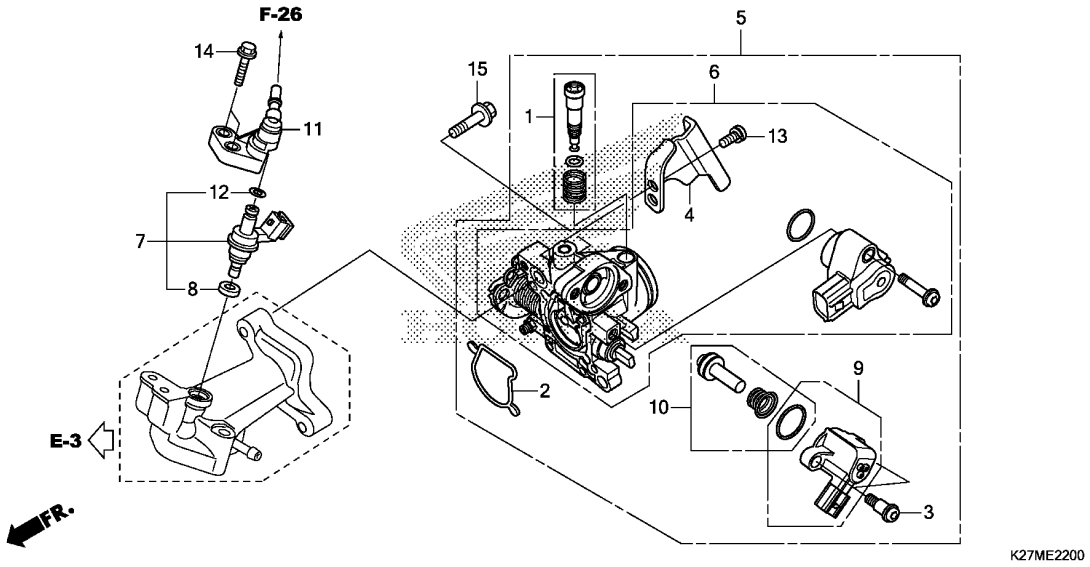
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
16)	91003-KZR-602	BEARING, RADIAL BALL, 6204 (FUJIKOSHI)	1		
17	91005-KZR-601	BEARING, RADIAL BALL, 6301 (NTN)	1		
	91005-KZR-602	BEARING, RADIAL BALL, 6301 (FUJIKOSHI)	1		
18	91008-KZR-601	BEARING, RADIAL BALL, 6302 (NTN)	1		
	91008-KZR-602	BEARING, RADIAL BALL, 6302 (FUJIKOSHI)	1		
19	91202-KWN-901	OIL SEAL, 26X45X6 ·····	1		
20	91203-KWN-901	OIL SEAL, 20X32X6 ·····	1		
21	91302-001-020	O-RING, 30.8MM ·····	1		
22	91303-K27-V01	O-RING, 14.8X2.4 ·····	1		
23	95002-80000	CLIP, TUBE(C12) ·····	1		
24	95701-06016-00	BOLT, FLANGE, 6X16 ·····	1		
25	95701-08016-00	BOLT, FLANGE, 8X16 ·····	1		



K27ME2000

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101B5	CRANKSHAFT	4.9
		.INCLUDES: Engine removal and installation	
3		(2,4,5)	
	111103	PISTON RING AND/OR PISTON(ONE)	3.6
		.INCLUDES: Engine removal and installation	

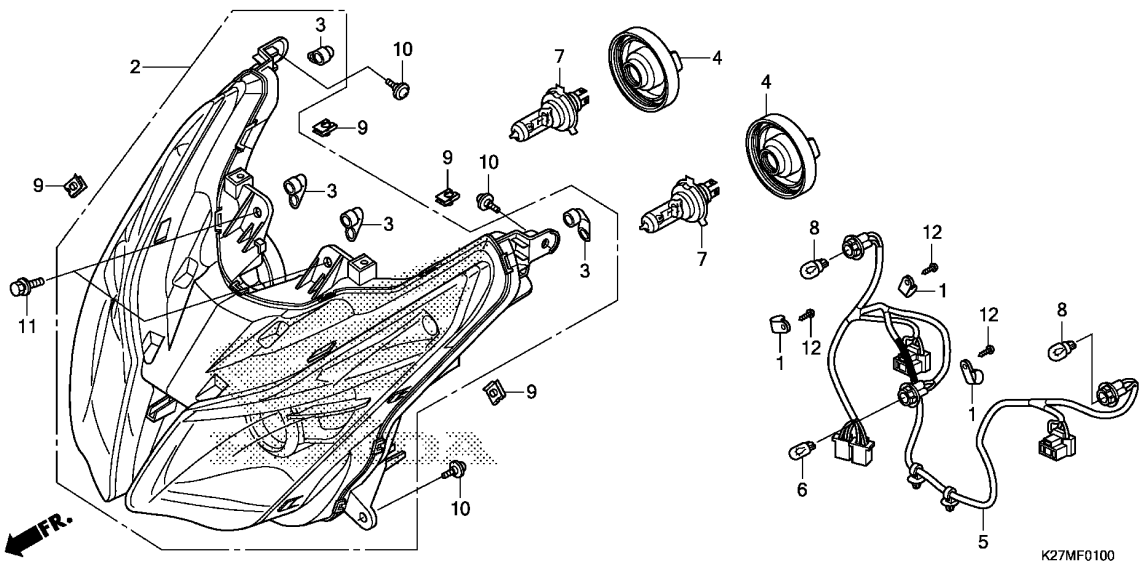
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	13000-KZR-601	CRANKSHAFT COMP.	1		
2	13011-KWN-900	RING SET, PISTON(STD.)(RIKEN)	1		
	13011-KZR-600	RING SET, PISTON(STD.)(TPR) .	1		
	13021-KWN-900	RING SET, PISTON(0.25)(RIKEN)	(1)		
	13021-KZR-600	RING SET, PISTON(0.25)(TPR) .	(1)		
	13031-KWN-900	RING SET, PISTON(0.50)(RIKEN)	(1)		
	13031-KZR-600	RING SET, PISTON(0.50)(TPR) .	(1)		
	13041-KWN-900	RING SET, PISTON(0.75)(RIKEN)	(1)		
	13041-KZR-600	RING SET, PISTON(0.75)(TPR) .	(1)		
	13051-KWN-900	RING SET, PISTON(1.00)(RIKEN)	(1)		
	13051-KZR-600	RING SET, PISTON(1.00)(TPR) .	(1)		
3	13101-K27-V00	PISTON	1		
	13101-KWN-902	PISTON(STD.)	1		
	13102-K27-V00	PISTON(O.S. 0.25)	(1)		
	13102-KWN-903	.....	(1)		
	13103-K27-V00	PISTON(O.S. 0.50)	(1)		
	13103-KWN-903	.....	(1)		
	13104-K27-V00	PISTON(O.S. 0.75)	(1)		
	13104-KWN-903	.....	(1)		
	13105-K27-V00	PISTON(O.S. 1.00)	(1)		
	13105-KWN-903	.....	(1)		
4	13111-KWN-900	PIN, PISTON	1		
5	13115-GN5-910	CLIP, PISTON PIN, 13MM	2		
6	90741-003-010	KEY, WOODRUFF, 4MM	1		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
5		(2)	
	311132	BODY ASSY., THROTTLE ·····	0.9
6	311130	BODY, THROTTLE ·····	1.0
7		(8,11,12)	
	311145	INJECTOR, FUEL ·····	0.7
9		(10)	
	311125	VALVE, STARTER ·····	0.3

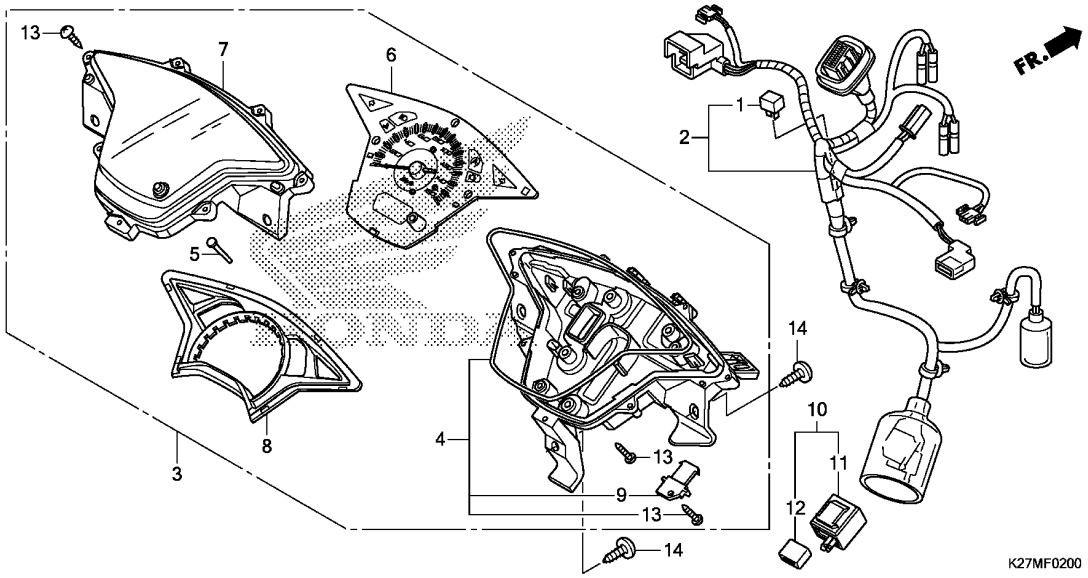
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	16016-KVB-S51	SCREW SET ·····	1		
2	16075-KZR-601	O-RING, THROTTLE BODY ·····	1		
3	16081-KPH-701	SCREW, TORX, 5X8.7 ·····	2		
4	16169-KZR-601	STAY, WIRE ·····	1		
5	16400-K27-M01	BODY ASSY., THROTTLE(GQYAA A)	1		
6	16410-K27-M01	BODY SET ·····	1		
7	16450-K27-V01	INJECTOR ASSY., FUEL ·····	1		
8	16472-KPC-D50	RING, SEAL ·····	1		
9	16480-KVB-S51	SOLENOID ·····	1		
10	16485-KVB-S51	SEAT SET ·····	1		
11	17565-KZR-600	JOINT COMP., INJECTOR ·····	1		
12	91301-GGL-J01	O-RING, 6.3X2.2 ·····	1		
13	93892-05012-18	SCREW-WASHER, 5X12 ·····	1		
14	95701-06022-00	BOLT, FLANGE, 6X22 ·····	2		
15	96001-06025-00	BOLT, FLANGE, 6X25 ·····	2		

HEADLIGHT



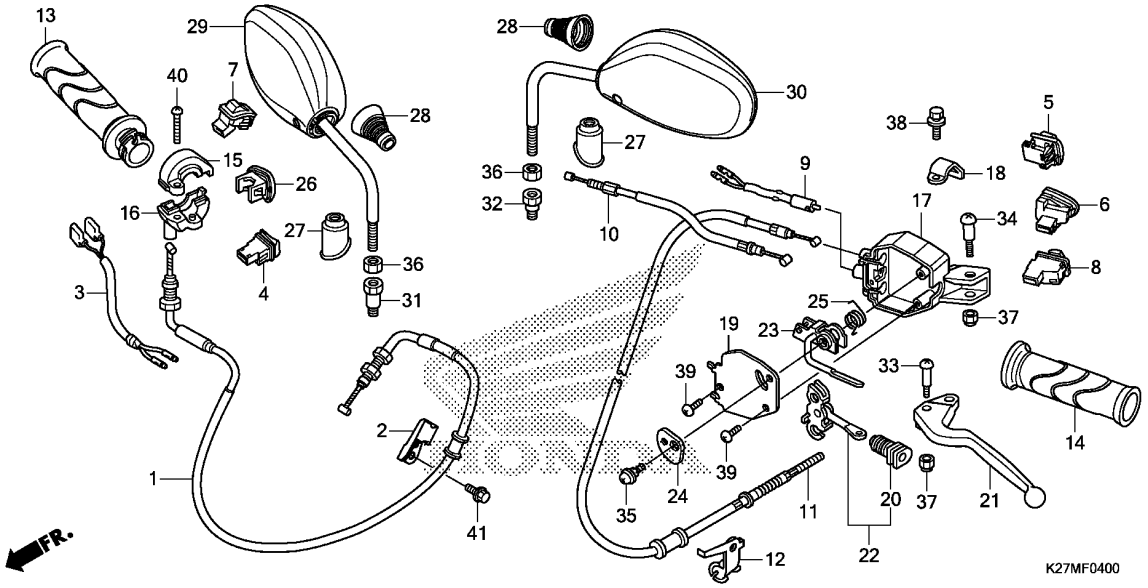
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	6161A7	HEADLIGHT UNIT	0.6
5	6161B1	SOCKET, HEADLIGHT	0.4
6	616182	BULB, POSITION LIGHT	0.1
7		(4)	
	6161F7	BULB, HEADLIGHT :LEFT	0.3
	6161F8	BULB, HEADLIGHT :RIGHT	0.3
	6161H4	BULB, HEADLIGHT :BOTH	0.3
8	616133	BULB, WINKER :FRONT	0.1
		.NOTE: Same time for two units	
	6161G0	BULB, WINKER :FOR 1 VEHICLE	0.2

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	32920-KZR-901	CORD, CLAMP	3		
2	33110-K27-V01	HEADLIGHT UNIT(12V 35/35W)	1		
3	33113-KVB-T01	PIPE, CP	4		
4	33126-S0A-003	COVER, RUBBER	2		
5	33150-K27-V01	SOCKET ASSY., HEADLIGHT	1		
6	34351-657-921	BULB(12V/5W)(STANLEY)	1		
7	34901-KFV-671	BULB, HEADLIGHT(HS1) (12V 35/35W)	2		
8	34905-KAN-W01	BULB, WINKER(12V 10W)(AMBER) (STANLEY)	2		
9	90677-KAN-T00	NUT, CLIP, 5MM	4		
10	91509-GE2-760	SCREW, PAN, 5X11.5	4		
11	93404-06016-00	BOLT-WASHER, 6X16	2		
12	93903-34380	SCREW, TAPPING, 4X12	3		



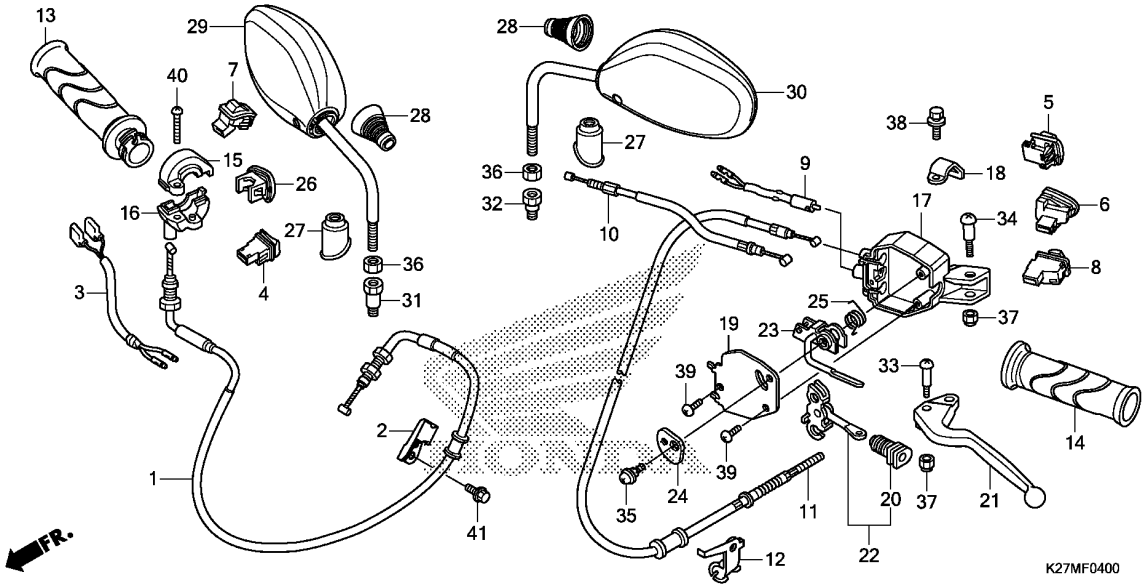
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6131B3	RECTIFIER, SILICON	0.5
2	8121C6	SUB HARNESS, METER	1.1
3	8121A1	METER ASSY., COMBINATION	0.5
4	8121B3	CASE, METER	0.5
6	8121A2	METER, COMBINATION	0.6
7	8121B7	LENS, METER	0.5
8	4131A3	PLATE, REFLECTING	0.5
10		(11)	
	6111C3	RELAY, WINKER	0.3

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	31700-124-008	RECTIFIER ASSY., SILICON (SHINDENGEN)	1		
2	32101-K27-M00	SUB HARNESS, SPEEDOMETER	1		
3	37100-K27-V01	METER ASSY., COMBINATION(KPH)	1		
4	37112-K27-V01	CASE ASSY., UNDER	1		
5	37202-K27-V01	ROD, SWITCH EXTENSION	1		
6	37210-K27-V01	SPEEDOMETER COMP.	1		
7	37211-K27-V01	LENS ASSY.	1		
8	37212-K27-V01	PLATE ASSY., REFLECTING	1		
9	37213-KPH-701	HOLDER, WINKER RELAY	1		
10	38300-KPH-881	RELAY ASSY., WINKER	1		
11	38301-KPH-881	RELAY COMP., WINKER	1		
12	38306-KK4-000	SUSPENSION, WINKER RELAY (MITSUBA)	1		
13	93903-22420	SCREW, TAPPING, 3X16	12		
14	93903-35310	SCREW, TAPPING, 5X16	3		



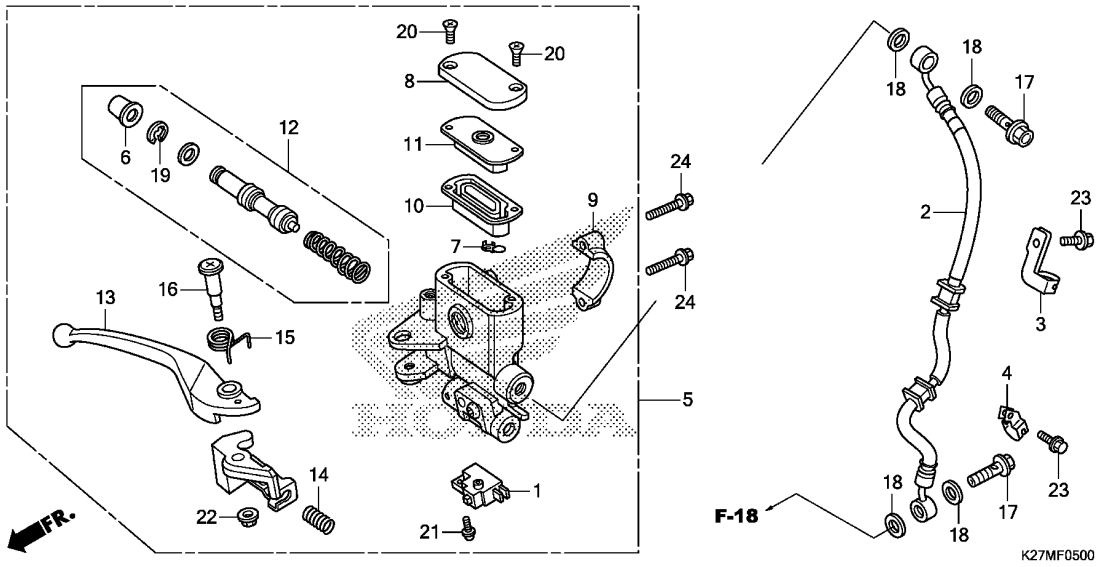
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	811100	CABLE, THROTTLE	1.2
4	615116	SWITCH, STARTER	0.4
5	615117	SWITCH, DIMMER	0.4
6	6151A3	SWITCH, HORN	0.4
7	6151C4	SWITCH, IDLE	0.4
8	615118	SWITCH, WINKER	0.4
9	6151B3	SWITCH, REAR STOP :LEVER SIDE	0.4
	6151B6	SWITCH, STOP :BOTH	0.5
10	8111B9	CABLE, FRONT BRAKE CONNECTING	0.4
11	811130	CABLE, REAR BRAKE	1.2
13	810150	GRIP, THROTTLE	0.3
14	8101C0	GRIP, HANDLE :LEFT	0.1
16	810155	HOUSING, THROTTLE	0.4
17	8101C8	BRACKET, HANDLE LEVER :LEFT	0.6
21	8101C6	LEVER, HANDLE :LEFT	0.3
	8101F5	LEVER, HANDLE :BOTH	0.5
22	8101D1	EQUALIZER, BRAKE CABLE	0.5
23		(25)	
	8101D2	LEVER, REAR BRAKE LOCK	0.3

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	17910-K27-V01	CABLE COMP., THROTTLE	1		
2	17923-KZR-600	CLAMP B, THROTTLE CABLE	1		
3	32105-K27-V00	SUB CORD, FR. STOP SWITCH	1		
4	35160-K27-V01	SWITCH UNIT, STARTER	1		
5	35170-K27-V01	SWITCH UNIT, DIMMER	1		
6	35180-K27-V01	SWITCH UNIT, HORN	1		
7	35190-KWN-901	SWITCH UNIT, IDLE	1		
8	35200-K27-V01	SWITCH UNIT, WINKER	1		
9	35340-K27-V01	SWITCH ASSY., FR. STOP	1		
10	43440-KVB-920	CABLE COMP., FR. BRAKE CONNECTING	1		
11	43450-K27-V01	CABLE COMP., RR. BRAKE	1		
12	43455-KWN-900	CLAMPER B, RR. BRAKE CABLE	1		
13	53140-KVB-T00	GRIP COMP., THROTTLE	1		
14	53166-KWB-600	GRIP, L. HANDLE	1		
15	53167-KFM-900	HOUSING, UPPER THROTTLE	1		
16	53168-KFM-901	HOUSING, UNDER THROTTLE	1		
17	53172-K27-V00	BRACKET, L. BRAKE LEVER	1		
18	53173-KVB-920	BAND, HANDLE BRACKET	1		
19	53174-KVB-970	COVER, L. BRAKE LEVER BRACKET	1		
20	53176-GBL-870	BOOT, BRAKE LEVER ROD	1		
21	53178-KVB-920	LEVER, L. STEERING HANDLE	1		
22	53180-K27-V00	EQUALIZER COMP.	1		
23	53185-KVB-920	ARM COMP., RR. BRAKE LOCK	1		
24	53186-GBL-870	COVER, RR. BRAKE LOCK LEVER	1		



Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
25	53188-KVB-920	SPRING, BRAKE LOCK ARM RETURN	1		
26	53207-KZL-840ZA	CAP, HANDLE COVER *NH1*.....BLACK	1		
27	88114-KVB-900	CAP, LOCK NUT	2		
28	88115-KVG-V40	BOOT, MIRROR UPPER	2		
29	88210-KVG-V40	MIRROR COMP., R.	1		
30	88220-KVG-V40	MIRROR COMP., L.	1		
31	90003-KFL-710	BOLT, ADAPTER, 10MM	1		
32	90003-MY5-720	BOLT, ADAPTER, 10MM	1		
33	90115-147-000	SCREW, HANDLE LEVER PIVOT, 5X26	1		
34	90115-KWN-900	SCREW, HANDLE LEVER PIVOT ...	1		
35	90117-MN5-000	SCREW, PAN, 5X13	1		
36	90201-MW3-620	NUT, HEX., 10MM (LEFT HAND THREAD)	2		
37	90302-435-761	NUT, HEX., 5MM	2		
38	93401-06020-00	BOLT-WASHER, 6X20	1		
39	93500-05012-0H	SCREW, PAN, 5X12	2		
40	93500-05025-0G	SCREW, PAN, 5X25	1		
41	95701-06016-00	BOLT, FLANGE, 6X16	1		

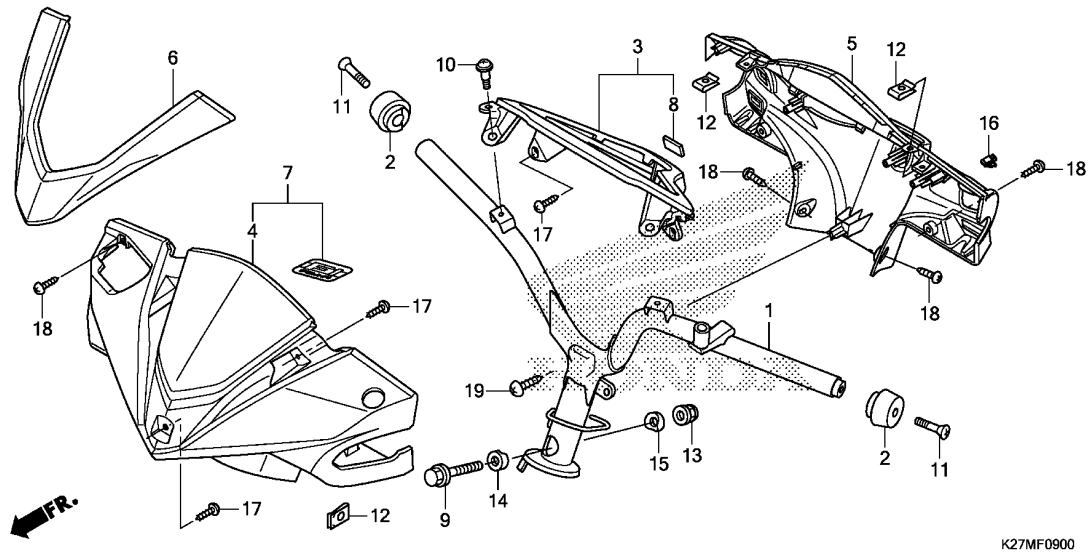
FRONT BRAKE MASTER CYLINDER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6151B2	SWITCH, FRONT STOP ----------	0.3
	6151B6	SWITCH, STOP :BOTH ----------	0.5
2	7121A0	HOSE, FRONT BRAKE ---------- .INCLUDES: Bleed brakes	0.9
5	712105	CYLINDER, FRONT BRAKE MASTER - .INCLUDES: Bleed brakes	0.7
10	7121G6	DIAPHRAGM, FRONT BRAKE MASTER CYLINDER ----------	0.1
12	7121G9	PISTON SET, FRONT BRAKE MASTER .INCLUDES: Bleed brakes	0.7
13	8101C7	LEVER, HANDLE :RIGHT ---------	0.3
	8101F5	LEVER, HANDLE :BOTH ---------	0.5

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	35340-MGS-D31	SWITCH ASSY., FR. STOP ------	1		
2	45126-K27-V01	HOSE COMP., FR. BRAKE -------	1		
3	45156-KYT-900	CLAMPER A, BRAKE HOSE -------	1		
4	45157-KVG-V40	CLAMPER B, BRAKE HOSE -------	1		
5	45500-K27-V01	CYLINDER ASSY., FR. BRAKE MASTER	1		
6	45504-410-003	BOOT COMP. ----------	1		
7	45512-MA6-006	PROTECTOR ----------	1		
8	45513-GW0-911	CAP, MASTER CYLINDER --------	1		
9	45517-GW0-751	HOLDER, MASTER CYLINDER -----	1		
10	45520-GW0-911	DIAPHRAGM ----------	1		
11	45521-GW0-911	PLATE, DIAPHRAGM ----------	1		
12	45530-KVY-911	CYLINDER SET, MASTER --------	1		
13	53175-KVB-921	LEVER, R. STEERING HANDLE ---	1		
14	53198-GBL-870	SPRING, RETURN ------------	1		
15	53199-KVG-910	SPRING, BRAKE LEVER RETURN --	1		
16	90114-KVG-911	BOLT, HANDLE LEVER ----------	1		
17	90145-KPH-B30	BOLT, OIL, 10X22(NISSIN) ----	2		
18	90545-300-000	WASHER, OIL BOLT ----------	4		
19	90651-MA5-671	CIRCLIP ----------	1		
20	93600-04012-1G	SCREW, FLAT, 4X12 ----------	2		
21	93893-04012-17	SCREW-WASHER, 4X12 ----------	1		
22	94050-06000	NUT, FLANGE, 6MM ----------	1		
23	96001-06012-00	BOLT, FLANGE, 6X12 ----------	2		
24	96001-06022-00	BOLT, FLANGE, 6X22 ----------	2		

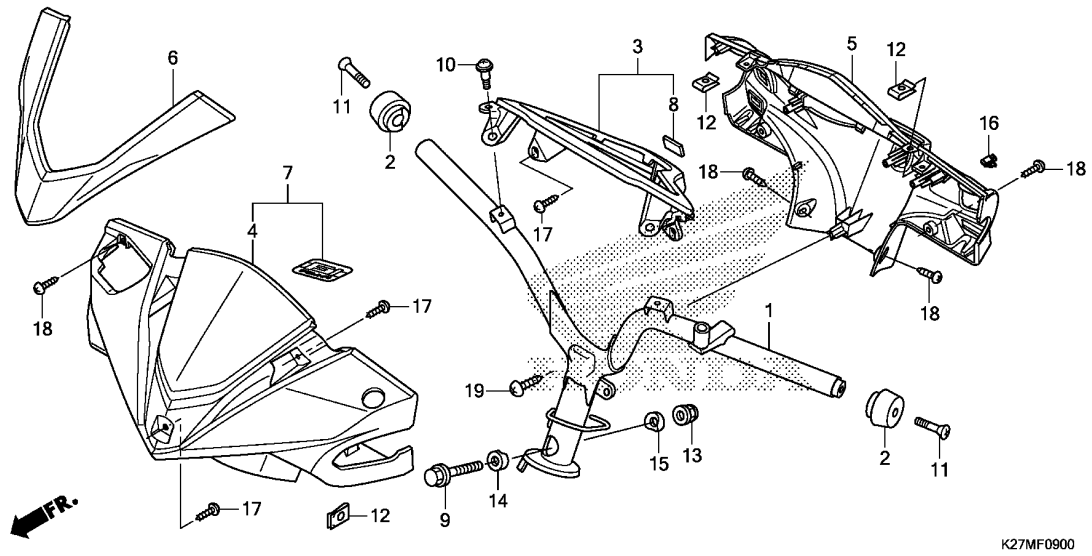
HANDLE PIPE/HANDLE COVER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	810100	PIPE, STEERING HANDLE -------	1.2
3	8121E3	COVER, METER ----------	0.4
5	4131B6	COVER, HANDLE :REAR ----------	0.4
6	4111U6	COVER, GARNISH ----------	0.2
7		(4)	
	4131B5	COVER, HANDLE :FRONT ----------	0.2
	4131U1	COVER, HANDLE :BOTH ----------	0.4

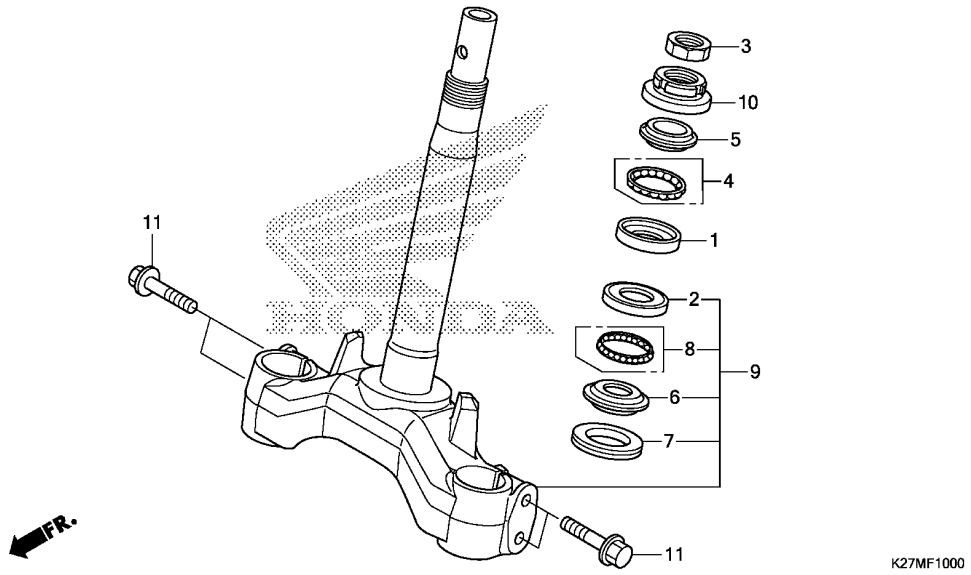
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	53100-K27-M00	PIPE COMP., STEERING HANDLE -	1		
2	53102-KVB-S00	WEIGHT A, HANDLE ----------	2		
3	53115-K27-V00ZP	COVER COMP., SPEEDOMETER *Y213M* EXTRAVAGANT GOLD METALLIC	1		
	53115-K27-V00ZQ	*R331*.....VIVACITY RED	1		
	53115-K27-V00ZR	*NHA95M*SWORD SILVER METALLIC	1		
4	53205-K27-V00ZB	COVER, FR. HANDLE *NHA69P* PEARL MAGELLANIC BLACK	1		
5	53206-K27-V00ZB	COVER, RR. HANDLE *NHA69P* PEARL MAGELLANIC BLACK	1		
6	53207-K27-V00ZL	GARNISH, HANDLE FR. COVER *Y213M* EXTRAVAGANT GOLD METALLIC	1		
	53207-K27-V00ZM	*R331*.....VIVACITY RED	1		
	53207-K27-V00ZN	*NHA95M*SWORD SILVER METALLIC	1		
7	53210-K27-M00ZA	COVER SET, FR. HANDLE(WL) *TYPE1*.....	1		
8	86150-KPG-901	EMBLEM, PRODUCT(MARUI) ------	1		
	86150-KPG-902	EMBLEM, PRODUCT(UEHARA) -----	1		
9	90102-KZL-930	BOLT, FLANGE, 10X48 ---------	1		
10	90105-MG9-000	SCREW, PAN, 5X17 ----------	2		
11	90191-KWB-600	SCREW, OVAL, 6X45 ----------	2		
12	90302-KWW-A00	NUT, SPRING, 4MM ----------	4		
13	90304-KGH-901	NUT, U, 10MM ----------	1		

HANDLE PIPE/HANDLE COVER



Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
14	90501-KPH-880	COLLAR A, HANDLE SETTING	1		
15	90505-KPH-880	COLLAR B, HANDLE SETTING	1		
16	90601-SJA-003	CLIP, SNAP FITTING	1		
17	93903-34310	SCREW, TAPPING, 4X12	5		
18	93903-34380	SCREW, TAPPING, 4X12	5		
19	93903-35310	SCREW, TAPPING, 5X16	1		

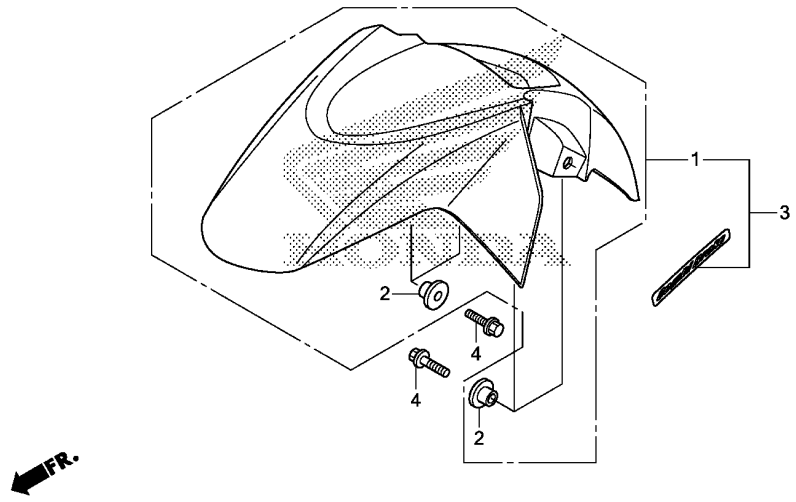
STEERING STEM



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(4)	
	51O1A0	RACE, STEERING BALL :UPPER ---	2.0
2	51O1A1	RACE, STEERING BALL :LOWER ---	2.2
	51O1C9	RACE, STEERING BALL :BOTH ----	2.2
5	51O1A9	RACE, STEERING TOP CONE ------	2.0
6		(7,8)	
	51O1B0	RACE, STEERING BOTTOM CONE ---	2.2
9	51O100	STEM OR SHAFT ASSY., STEERING	2.0
10	51O1B2	THREAD, STEERING HEAD TOP ----	1.8

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	5O301-GN5-901	RACE, STEERING TOP BALL -----	1		
2	5O302-GN5-900	RACE, STEERING BOTTOM BALL --	1		
3	5O306-GN5-900	NUT, STEERING STEM LOCK -----	1		
4	53210-KVR-C00	BALL ASSY., STEERING STEEL, #6X21	1		
5	53211-GN5-900	RACE, STEERING TOP CONE -----	1		
6	53212-GN5-900	RACE, STEERING BOTTOM CONE --	1		
7	53214-GN5-900	DUST SEAL, STEERING HEAD ----	1		
8	53215-KVR-C00	BALL ASSY., STEERING STEEL, #6X26	1		
9	53219-K27-V00	STEM SUB ASSY., STEERING ----	1		
10	53220-GN5-850	THREAD COMP., STEERING HEAD TOP	1		
11	95801-10040-08	BOLT, FLANGE, 10X40 ---------	4		

FRONT FENDER

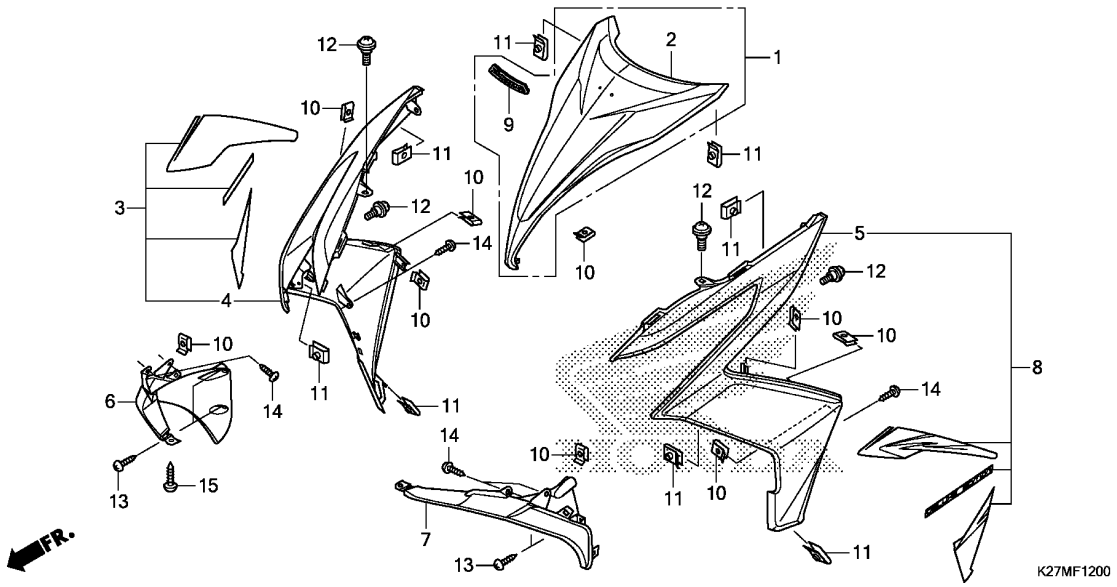


K27MF1100

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3		(1)	
	4131B7	FENDER, FRONT ----------	0.2

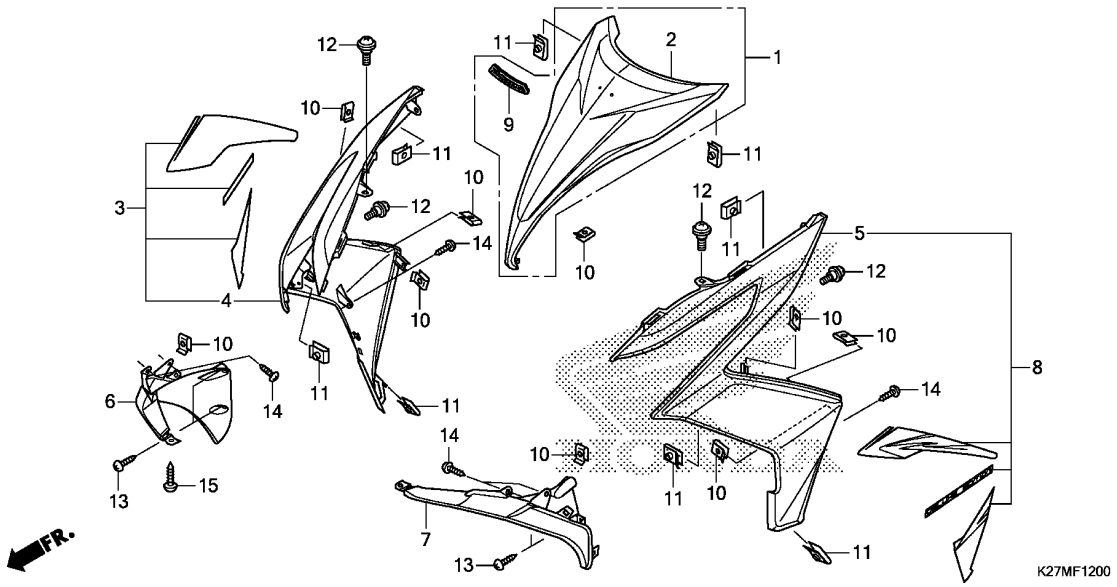
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	61100-K27-V00ZM	FENDER, FR. *Y213M* EXTRAVAGANT GOLD METALLIC	1		
	61100-K27-V00ZN	*NHA96P*PEARL METALLOID WHITE	1		
	61100-K27-V00ZP	*NHA69P* PEARL MAGELLANIC BLACK	1		
2	61104-KCC-940	COLLAR, FR. FENDER SETTING --	4		
3	61110-K27-M00ZA	FENDER SET, FR.(WL) *TYPE3*----------	1		
	61110-K27-M00ZB	*TYPE2*----------	1		
	61110-K27-M00ZC	*TYPE1*----------	1		
4	95701-06016-00	BOLT, FLANGE, 6X16 ----------	4		

FRONT COVER



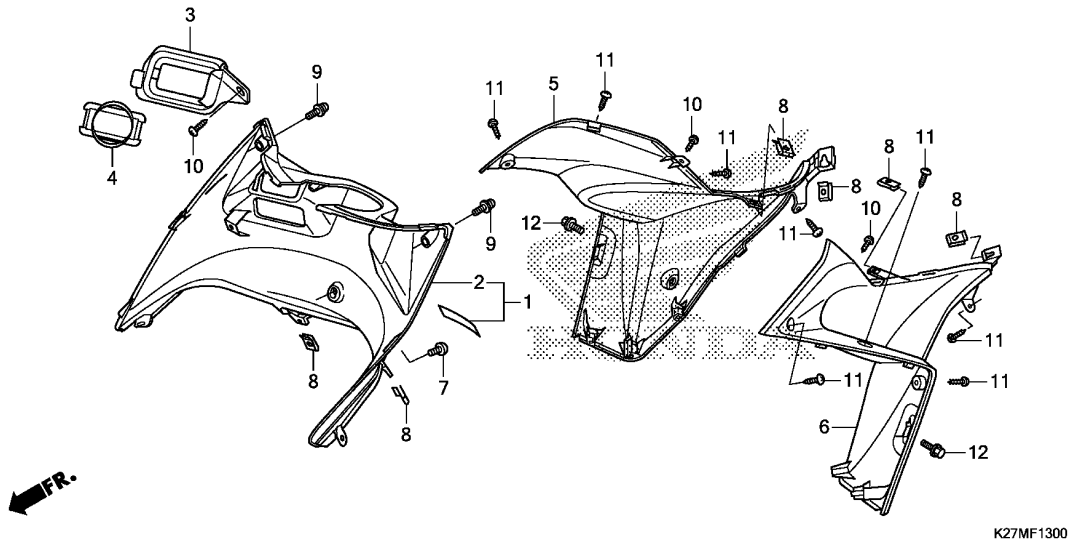
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
	3101B6	COVER, FRONT TOP ----------	0.1
3		(4)	
	4111U8	COVER, FRONT :RIGHT ----------	0.4
6	4131FR	COVER, FRONT LOWER :RIGHT ----	0.4
7	4131FQ	COVER, FRONT LOWER :LEFT -----	0.4
	4131FS	COVER, FRONT LOWER :BOTH -----	0.6
8		(5)	
	4111U7	COVER, FRONT :LEFT ----------	0.4
	4111U9	COVER, FRONT :BOTH ----------	0.6

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	64300-K27-V00ZK	COVER SET, FR. TOP(WL)			
		Y213M EXTRAVAGANT GOLD METALLIC	1		
	64300-K27-V00ZL	*R331*.....VIVACITY RED	1		
	64300-K27-V00ZM	*NHA95M*SWORD SILVER METALLIC	1		
2	64302-K27-V00ZK	COVER, FR. TOP			
		Y213M EXTRAVAGANT GOLD METALLIC	1		
	64302-K27-V00ZL	*R331*.....VIVACITY RED	1		
	64302-K27-V00ZM	*NHA95M*SWORD SILVER METALLIC	1		
3	64500-K27-M00ZA	COVER SET, R. FR.(WL)			
		TYPE3.....	1		
	64500-K27-M00ZB	*TYPE2*.....	1		
	64500-K27-M00ZC	*TYPE1*.....	1		
4	64501-K27-V00ZC	COVER, R. FR.			
		*NHA96P*PEARL METALLOID WHITE	1		
	64501-K27-V00ZD	*NHA69P* PEARL MAGELLANIC BLACK	1		
5	64502-K27-V00ZC	COVER, L. FR.			
		*NHA96P*PEARL METALLOID WHITE	1		
	64502-K27-V00ZD	*NHA69P* PEARL MAGELLANIC BLACK	1		
6	64510-K27-V00ZC	COVER, R. FR. LOWER			
		R346R.....VEHEMENT RED R	1		
	64510-K27-V00ZD	*NH1*.....BLACK	1		
7	64520-K27-V00ZC	COVER, L. FR. LOWER			
		R346R.....VEHEMENT RED R	1		
	64520-K27-V00ZD	*NH1*.....BLACK	1		



Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
8	64600-K27-M00ZA	COVER SET, L. FR.(WL) *TYPE3*.....	1		
	64600-K27-M00ZB	*TYPE2*.....	1		
	64600-K27-M00ZC	*TYPE1*.....	1		
9	87120-KTM-970	EMBLEM(HONDA)	1		
10	90302-KWW-A00	NUT, SPRING, 4MM	9		
11	90677-KAN-T00	NUT, CLIP, 5MM	8		
12	91509-GE2-760	SCREW, PAN, 5X11.5	4		
13	93903-24380	SCREW, TAPPING, 4X12	4		
14	93903-34310	SCREW, TAPPING, 4X12	6		
15	93903-34480	SCREW, TAPPING, 4X16	1		

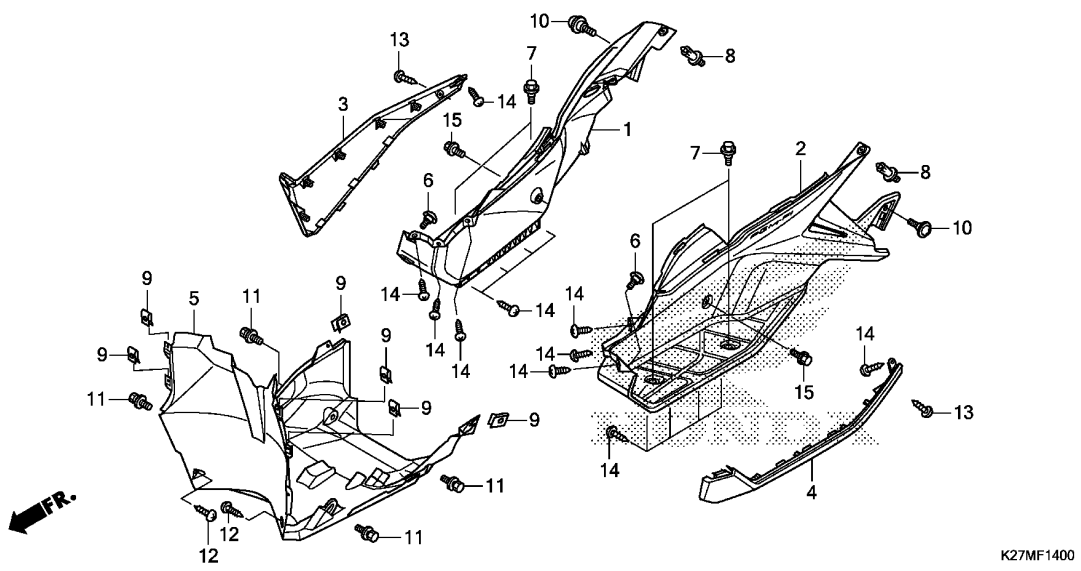
MAIN PIPE COVER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
	4131T1	COVER, MAIN PIPE UPPER -------	0.9
5	4131S9	COVER, MAIN PIPE SIDE :RIGHT -	0.6
6	4131S8	COVER, MAIN PIPE SIDE :LEFT --	0.6
	4131T0	COVER, MAIN PIPE SIDE :BOTH --	0.8

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	64320-K27-M00ZA	COVER SET, MAIN PIPE UPPER(WL) *TYPE1*.....	1		
2	64330-K27-V00ZB	COVER, MAIN PIPE UPPER *NHA69P* PEARL MAGELLANIC BLACK	1		
3	64331-K27-V10ZB	COVER, MAIN KEY LAMP *NHA69P* PEARL MAGELLANIC BLACK	1		
4	64335-KVG-V41	LENS ASSY., LIGHT ----------	1		
5	64410-K27-V00ZK	COVER, R. MAIN PIPE SIDE *Y213M* EXTRAVAGANT GOLD METALLIC	1		
	64410-K27-V00ZL	*R331*.....VIVACITY RED	1		
	64410-K27-V00ZM	*NHA95M*SWORD SILVER METALLIC	1		
6	64420-K27-V00ZK	COVER, L. MAIN PIPE SIDE *Y213M* EXTRAVAGANT GOLD METALLIC	1		
	64420-K27-V00ZL	*R331*.....VIVACITY RED	1		
	64420-K27-V00ZM	*NHA95M*SWORD SILVER METALLIC	1		
7	90107-KAN-900	BOLT, BODY COVER SETTING(6X10)	1		
8	90302-KWW-A00	NUT, SPRING, 4MM ----------	6		
9	93891-05016-07	SCREW-WASHER, 5X16 ----------	2		
10	93903-34310	SCREW, TAPPING, 4X12 --------	3		
11	93903-34480	SCREW, TAPPING, 4X16 --------	8		
12	95701-06012-07	BOLT, FLANGE, 6X12 ----------	2		

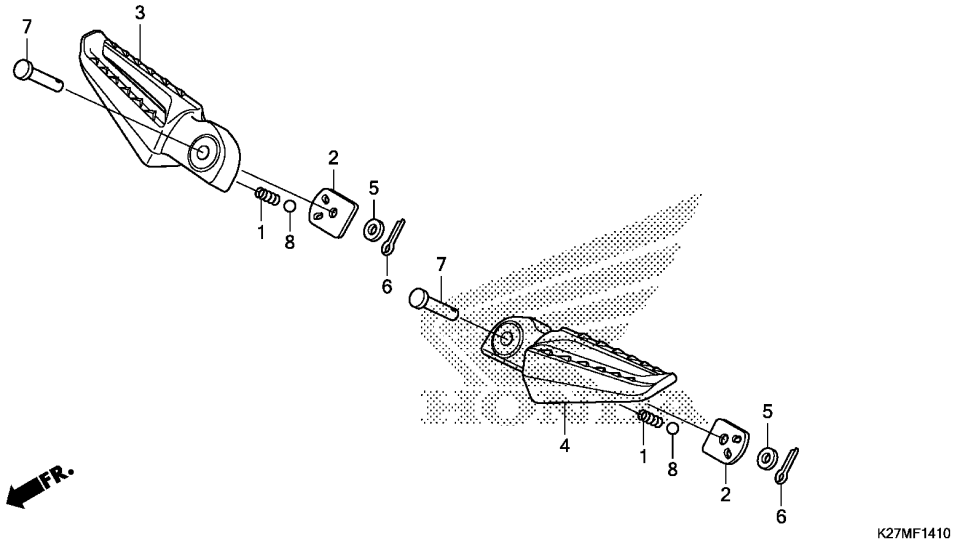
FLOOR STEP/UNDER COVER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131V3	STEP, FLOOR :RIGHT	0.7
2	4131V2	STEP, FLOOR :LEFT	0.7
	4131V4	STEP, FLOOR :BOTH	0.9
3	4131J6	COVER, FLOOR SIDE :RIGHT	0.6
4	4131J5	COVER, FLOOR SIDE :LEFT	0.6
	4131X0	COVER, FLOOR SIDE :BOTH	0.8
5	4131B4	COVER, UNDER	0.9

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	64311-K27-V00ZA	STEP, R. FLOOR			
		NH1.....BLACK	1		
2	64321-K27-V00ZA	STEP, L. FLOOR			
		NH1.....BLACK	1		
3	64421-K27-V00ZG	COVER, R. UNDER SIDE			
		R331.....VIVACITY RED	1		
	64421-K27-V00ZH	*NHA96P*PEARL METALLOID WHITE	1		
4	64431-K27-V00ZH	COVER, L. UNDER SIDE			
		R331.....VIVACITY RED	1		
	64431-K27-V00ZJ	*NHA96P*PEARL METALLOID WHITE	1		
5	64530-K27-V00	COVER, UNDER	1		
6	90104-KPH-900	SCREW, SPECIAL, 5MM	2		
7	90112-KVG-900	BOLT, FLANGE, 6MM	4		
8	90116-SP0-003	CLIP, BUMPER SEAL	2		
9	90302-KWW-A00	NUT, SPRING, 4MM	6		
10	91509-GE2-760	SCREW, PAN, 5X11.5	2		
11	93404-06012-07	BOLT-WASHER, 6X12	4		
12	93903-15380	SCREW, TAPPING, 5X16	2		
13	93903-24380	SCREW, TAPPING, 4X12	2		
14	93903-34310	SCREW, TAPPING, 4X12	16		
15	95701-06012-07	BOLT, FLANGE, 6X12	2		

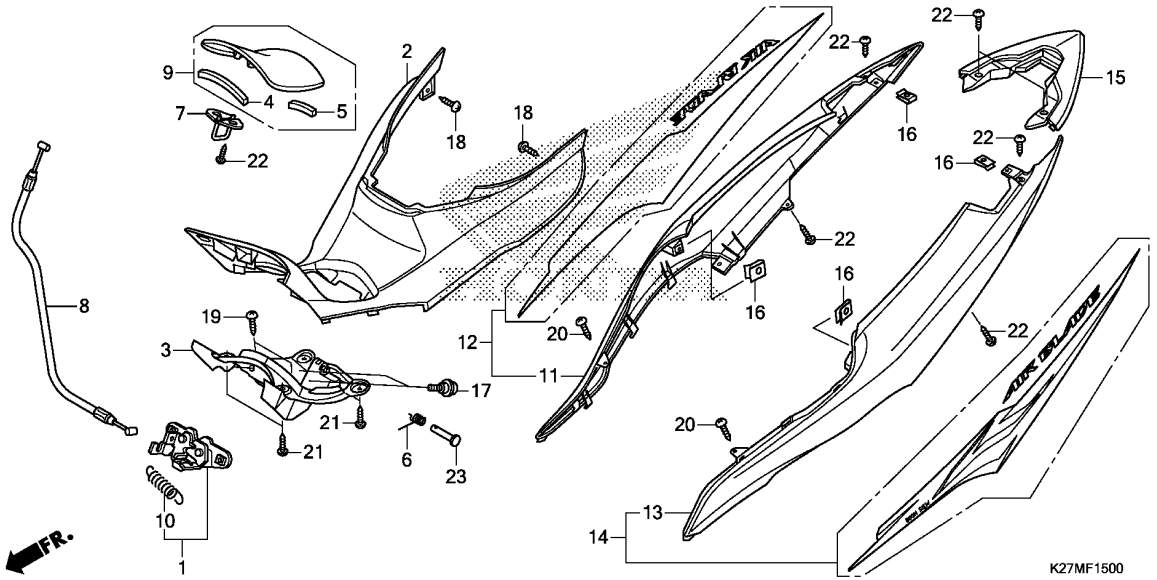
PILLION STEP



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	41101C8	BAR, PILLION STEP :RIGHT -----	0.1
4	41101C7	BAR, PILLION STEP :LEFT ------	0.1
	41101P4	BAR, PILLION STEP :BOTH ------	0.2

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	28333-300-000	SPRING, KICK STARTER STOPPER	2		
2	50718-K27-V00	PLATE, PILLION STEP CLICK ---	2		
3	50720-K27-V00	ARM, R. PILLION STEP --------	1		
4	50730-K27-V00	ARM, L. PILLION STEP --------	1		
5	94101-06000	WASHER, PLAIN, 6MM ----------	2		
6	94201-16150	PIN, SPLIT, 1.6X15 ----------	2		
7	95015-81000	PIN A, PILLION STEP ---------	2		
8	96211-08000	BALL, STEEL, #8(1/4) --------	2		

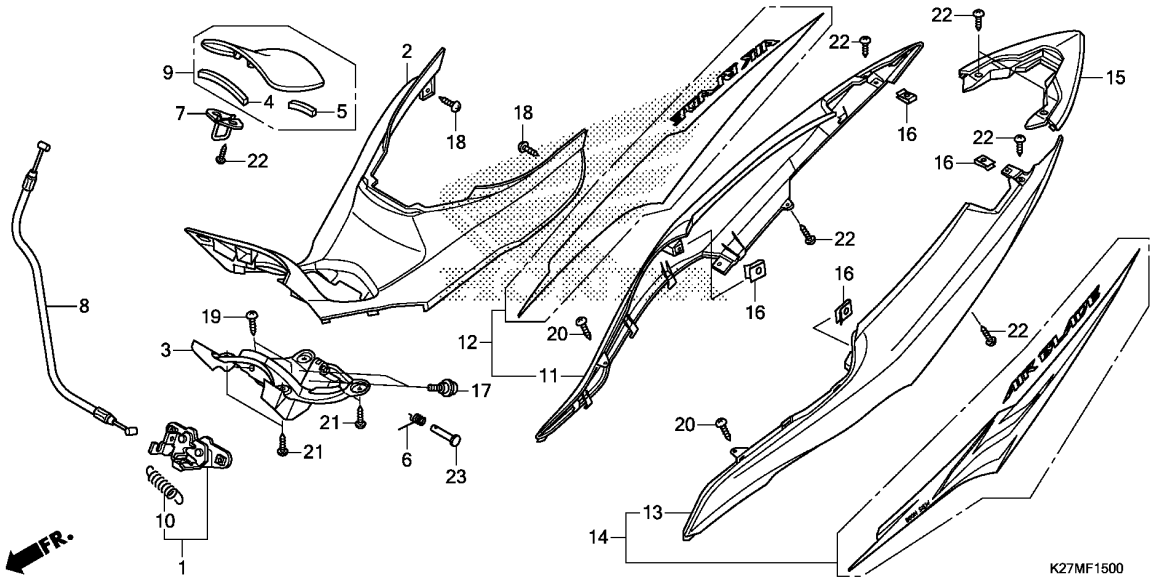
BODY COVER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(3)	
	4131V1	CATCH, FUEL LID ----------	0.4
2	4131R6	COVER, BODY :CENTER ----------	0.5
8	8111B6	CABLE, FUEL LID ----------	0.9
9	3101B8	LID, FUEL ----------	0.1
12		(11)	
	4131J0	COVER, BODY :RIGHT ----------	0.4
14		(13)	
	4131H9	COVER, BODY :LEFT ----------	0.4
	4131J1	COVER, BODY :BOTH ----------	0.5
15	4131J2	COVER, BODY :REAR ----------	0.1

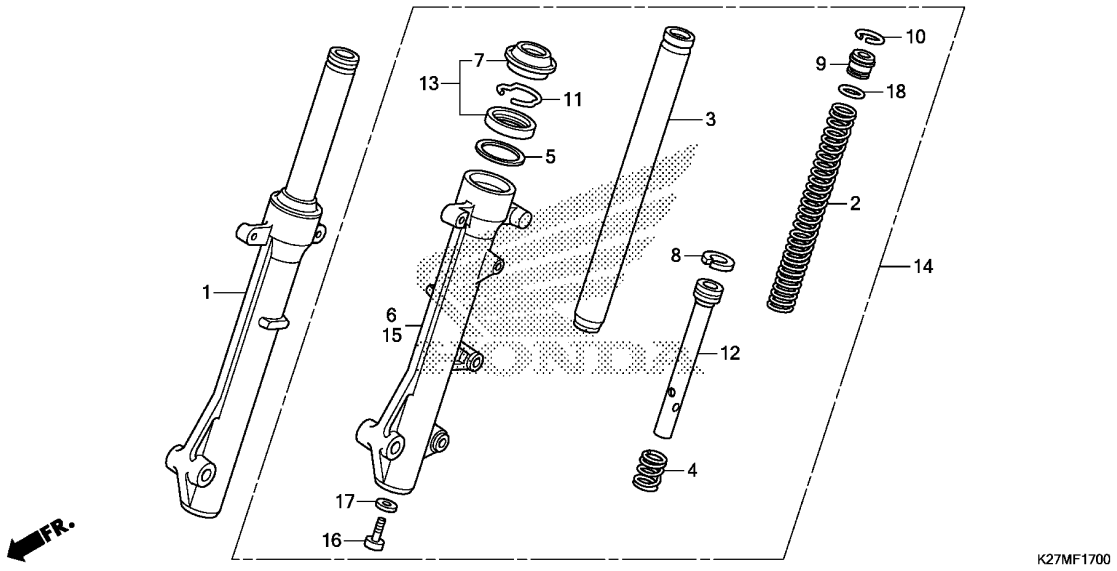
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	16530-K27-V00	CATCH COMP., FUEL LID -------	1		
2	64340-K27-V00ZK	COVER, CENTER *Y213M* EXTRAVAGANT GOLD METALLIC	1		
	64340-K27-V00ZL	*R331*.....VIVACITY RED	1		
	64340-K27-V00ZM	*NHA95M*SWORD SILVER METALLIC	1		
3	64351-K27-V00	HOLDER, FUEL LID CATCH ------	1		
4	64406-K27-V00	SEAL, LID ----------	1		
5	64407-K27-V00	SEAL B, LID ----------	1		
6	64451-K27-V00	SPRING, FUEL LID OPENER -----	1		
7	64452-K27-V00	BAR COMP., FUEL LID LOCK ----	1		
8	64455-K27-V01	CABLE, FUEL LID ----------	1		
9	64750-K27-V00ZK	LID COMP., FUEL *Y213M* EXTRAVAGANT GOLD METALLIC	1		
	64750-K27-V00ZL	*R331*.....VIVACITY RED	1		
	64750-K27-V00ZM	*NHA95M*SWORD SILVER METALLIC	1		
10	77234-GN2-000	SPRING, SEAT LOCK ----------	1		
11	83500-K27-V00ZC	COVER, R. BODY *NHA96P*PEARL METALLOID WHITE	1		
	83500-K27-V00ZD	*NHA69P* PEARL MAGELLANIC BLACK	1		
12	83550-K27-M00ZA	COVER SET, R. BODY(WL) *TYPE3*.....	1		
	83550-K27-M00ZB	*TYPE2*.....	1		
	83550-K27-M00ZC	*TYPE1*.....	1		

BODY COVER



Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
13	83600-K27-V00ZC	COVER, L. BODY *NHA96P*PEARL METALLOID WHITE	1		
	83600-K27-V00ZD	*NHA69P* PEARL MAGELLANIC BLACK	1		
14	83650-K27-M00ZA	COVER SET, L. BODY(WL) *TYPE3*.....	1		
	83650-K27-M00ZB	*TYPE2*.....	1		
	83650-K27-M00ZC	*TYPE1*.....	1		
15	83751-K27-V00ZG	COVER, TAILLIGHT UPPER *NHA96P*PEARL METALLOID WHITE	1		
	83751-K27-V00ZH	*NHA69P* PEARL MAGELLANIC BLACK	1		
16	90302-KWW-A00	NUT, SPRING, 4MM	4		
17	91509-GE2-760	SCREW, PAN, 5X11.5	2		
18	93903-24310	SCREW, TAPPING, 4X12	2		
19	93903-24380	SCREW, TAPPING, 4X12	2		
20	93903-24410	SCREW, TAPPING, 4X16	2		
21	93903-34310	SCREW, TAPPING, 4X12	4		
22	93903-34380	SCREW, TAPPING, 4X12	8		
23	95015-81000	PIN A, PILLION STEP	1		

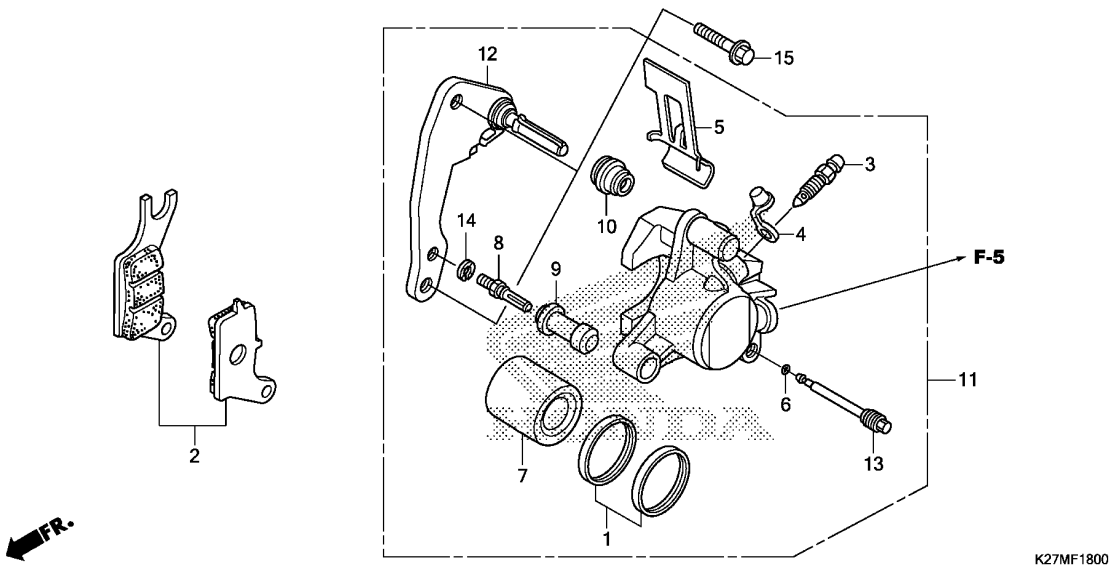
FRONT FORK



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	5111C3	FORK ASSY., FRONT :RIGHT -----	0.4
2	5111C5	SPRING, FRONT FORK :LEFT -----	0.6
	5111C6	SPRING, FRONT FORK :RIGHT ----	0.6
	5111C7	SPRING, FRONT FORK :BOTH -----	0.9
3		(4,8,12)	
	5111G2	PIPE, FRONT FORK :LEFT -------	0.7
	5111G3	PIPE, FRONT FORK :RIGHT ------	0.7
	5111G4	PIPE, FRONT FORK :BOTH -------	1.2
6	5111D2	CASE, BOTTOM :RIGHT ----------	0.8
13	5111E7	SEAL SET, FRONT FORK :LEFT ---	0.8
	5111E8	SEAL SET, FRONT FORK :RIGHT --	0.8
	5111E9	SEAL SET, FRONT FORK :BOTH ---	1.4
14	5111C2	FORK ASSY., FRONT :LEFT ------	0.4
	5111C4	FORK ASSY., FRONT :BOTH ------	0.5
15	5111D1	CASE, BOTTOM :LEFT ----------	0.8
	5111D3	CASE, BOTTOM :BOTH ----------	1.4

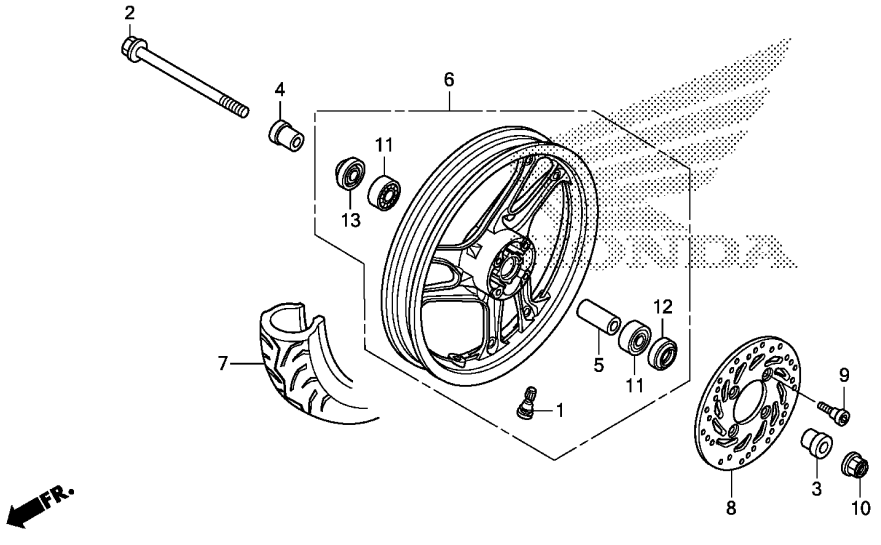
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	51400-K27-V01	FORK ASSY., R. FR.(SHOWA) ---	1		
2	51401-KZR-601	SPRING, FR. FORK(SHOWA) -----	2		
3	51410-KZL-A01	PIPE COMP., FR. FORK(SHOWA) -	2		
4	51412-GN5-901	SPRING, REBOUND(SHOWA) ------	2		
5	51412-KWB-601	RING, BACK UP ----------	2		
6	51420-K27-V01	CASE COMP., R. FR. BOTTOM (SHOWA)	1		
7	51425-GN5-901	SEAL, DUST(SHOWA) ----------	2		
8	51437-KWB-601	RING, PISTON ----------	2		
9	51454-KEV-881	SEAT B, SPRING ----------	2		
10	51456-KPH-901	RING, STOPPER ----------	2		
11	51466-O65-901	RING, OIL SEAL STOPPER(SHOWA)	2		
12	51470-KZR-601	PIPE, SEAT ----------	2		
13	51490-KGH-901	SEAL SET, FR. FORK(SHOWA) ---	2		
14	51500-K27-V01	FORK ASSY., L. FR.(SHOWA) ---	1		
15	51520-K27-V01	CASE COMP., L. FR. BOTTOM (SHOWA)	1		
16	90116-KV3-701	BOLT, SOCKET, 8MM(SHOWA) ----	2		
17	90544-283-000	WASHER, SPECIAL, 8MM(SHOWA) -	2		
18	91356-GM0-003	O-RING, 15.8X2.4(SHOWA) -----	2		

FRONT BRAKE CALIPER



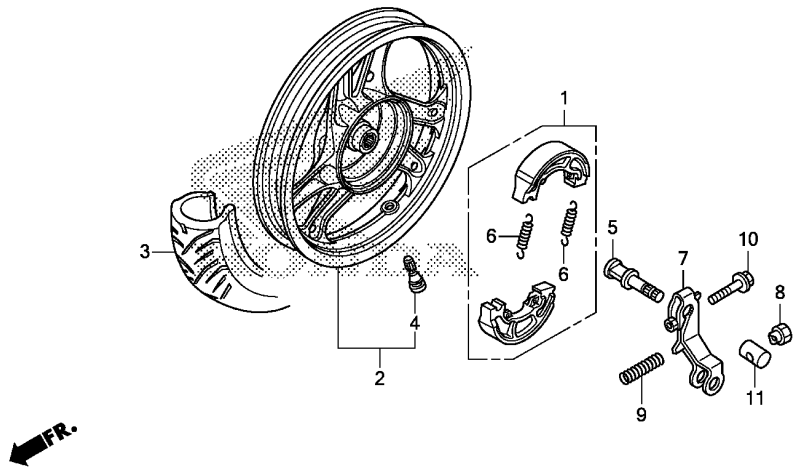
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	711115	SHOE(PAD) SET, BRAKE :FRONT ··	0.1
7		(1)	
	7111D1	PISTON, FRONT BRAKE CALIPER ··	0.5
		.INCLUDES: Bleed brakes	
11	7111B5	CALIPER, FRONT BRAKE :LEFT ···	0.4
		.INCLUDES: Bleed brakes	
12	7111G0	BRACKET, FRONT CALIPER ·····	0.2

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	06451-MA7-405	SEAL SET, PISTON ·····	1		
2	06455-KVB-T01	PAD SET, FR. BRAKE ·····	1		
3	43352-568-003	SCREW, BLEEDER(NISSIN) ·····	1		
4	43353-461-771	CAP, BLEEDER ·····	1		
5	45108-KVB-T01	SPRING, PAD ·····	1		
6	45111-MAJ-G41	RING, STOPPER ·····	1		
7	45118-KVB-T01	PISTON ·····	1		
8	45131-GZ0-006	BOLT, PIN ·····	1		
9	45132-166-016	BOOT, PIN BUSH(NISSIN) ·····	1		
10	45133-MA3-006	BOOT B ·····	1		
11	45150-KVB-T01	CALIPER SUB ASSY., L. FR. (NISSIN)	1		
12	45190-KVB-T01	BRACKET SUB ASSY., FR. CALIPER	1		
13	45215-KPH-951	PIN, HANGER ·····	1		
14	45216-166-006	WASHER, WAVE ·····	1		
15	90131-KGH-900	BOLT, FLANGE, 8X25 ·····	2		



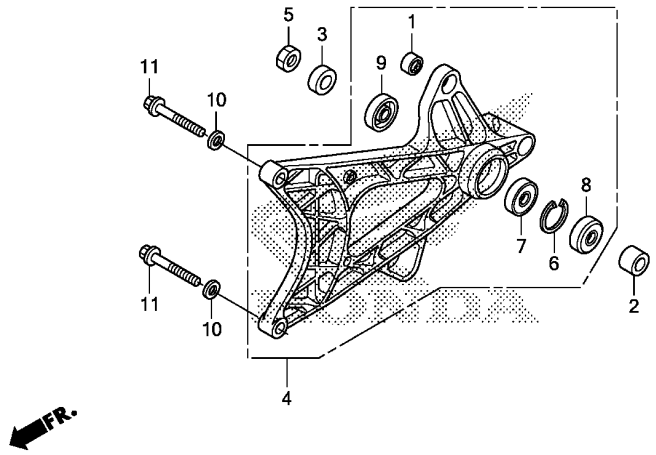
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(12,13)	
	710151	AXLE, FRONT WHEEL ----------	0.2
6	71101D4	FRONT WHEEL ----------	0.6
7	710139	FRONT TIRE(ONE) ----------	0.5
8	711120	DISC, FRONT BRAKE ----------	0.3
11	710115	BEARING, FRONT WHEEL(ONE) ----	0.4
	710115G	.Replace 1 bearing add -------	0.1

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	42753-KBN-902	VALVE, RIM(CHENG SHIN) ------	1		
2	44301-KVG-950	AXLE, FR. WHEEL ----------	1		
3	44311-KVB-910	COLLAR, FR. WHEEL SIDE ------	1		
4	44312-KZR-600	COLLAR, FR. WHEEL SIDE ------	1		
5	44620-KVB-910	COLLAR, FR. DISTANCE --------	1		
6	44650-K27-M00ZA	WHEEL SUB ASSY., FR. *NH303M* MAT AXIS GRAY METALLIC	1		
7	44711-K27-V02	TIRE, FR.(CST) (80/90-14M/C 40P)	1		
8	45351-KVG-951	DISK, FR. BRAKE(NISSIN) -----	1		
	45351-KVG-V40	DISK, FR. BRAKE ----------	1		
9	90105-KGH-900	BOLT, BRAKE DISK, 8X24 ------	4		
10	90306-KGH-901	NUT, U, 12MM(FUJI SEIMITSU) -	1		
11	91052-KVB-901	BEARING, RADIAL BALL, 6201(U) (FUJIKOSHI)	2		
	91052-KVG-B01	BEARING, RADIAL BALL, 6201(U) (NSK)	2		
	91052-KWB-601	BEARING, RADIAL BALL, 6201U (NTN)	2		
12	91251-KPH-901	DUST SEAL, 21X37X7(ARAI) ----	1		
13	91251-KZR-601	DUST SEAL, 21X32X5 ----------	1		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	711140	SHOE(PAD) SET, BRAKE :REAR ---	0.7
2	710118	REAR WHEEL -----------	0.9
3	710142	REAR TIRE(ONE) -----------	0.9
5	7111B4	CAM, BRAKE :REAR -----------	0.8
7	7111C4	ARM, BRAKE :REAR -----------	0.8

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	06430-KWN-900	SHOE SET, BRAKE(JB) ---------	1		
2	42650-K27-M00ZA	WHEEL SUB ASSY., RR. *NH303M* MAT AXIS GRAY METALLIC	1		
3	42711-K27-V02	TIRE, RR.(CST) (90/90-14M/C 46P)	1		
4	42753-KBN-902	VALVE, RIM(CHENG SHIN) ------	1		
5	43141-KZR-600	CAM, RR. BRAKE -----------	1		
6	43151-329-000	SPRING, BRAKE SHOE ----------	2		
7	43410-KWN-900	ARM, RR. BRAKE -----------	1		
8	43459-GN5-760	NUT, BRAKE ROD ADJUSTING ----	1		
9	43472-KVB-900	SPRING, RR. BRAKE ARM -------	1		
10	90112-KVB-900	BOLT, FLANGE, 6X32 ----------	1		
11	95015-32001	JOINT B, BRAKE ARM ----------	1		

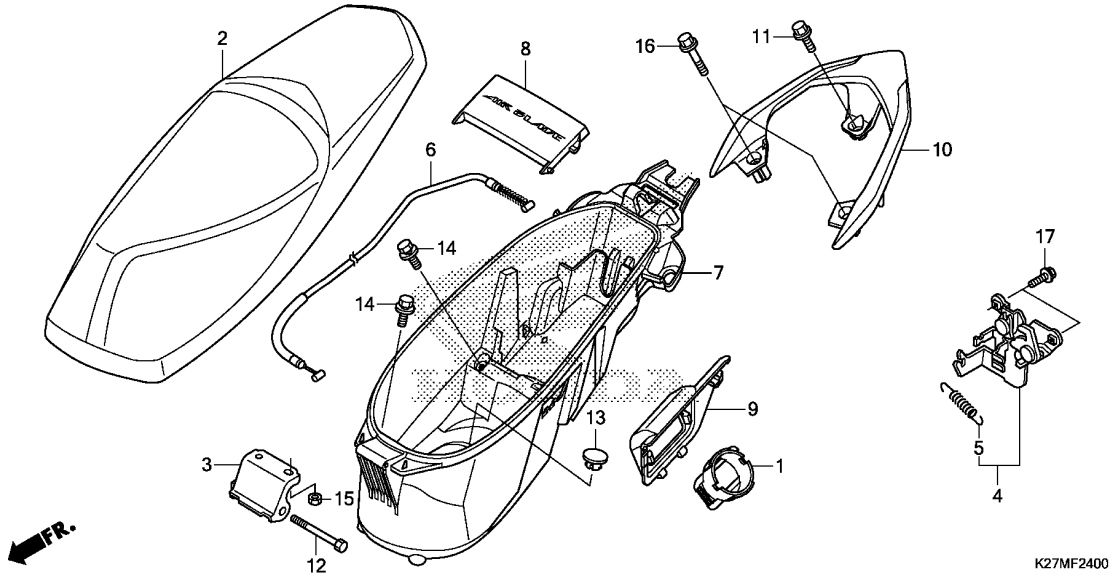


K27MF2300

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4		(8,9)	
	5121B0	SWINGARM ASSEMBLY -----------	0.6
7	710133	BEARING, REAR WHEEL(ONE) -----	0.8

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	11203-KVB-901	BUSH, RR. CUSHION UNDER RUBBER (HOKUSHIN)	1		
2	42311-KVG-900	COLLAR, RR. WHEEL SIDE ------	1		
3	42312-KVG-900	COLLAR B, RR. WHEEL SIDE ----	1		
4	52100-K27-V00	SWINGARM ASSY. -------------	1		
5	90305-KVB-901	NUT, U, 16MM --------------	1		
6	90651-KZR-601	CIRCLIP, INTERNAL, 40MM -----	1		
	94520-40000	-------------------------	1		
7	91051-KZR-601	BEARING, RADIAL BALL, 6203UU (NSK)	1		
	91053-MV1-003	BEARING, RADIAL BALL, 6203UU (NTN)	1		
8	91252-KZR-601	DUST SEAL, 25X40X5 ----------	1		
9	91253-KZR-601	DUST SEAL, 25X35X6 ----------	1		
10	94101-10000	WASHER, PLAIN, 10MM ---------	2		
11	95701-10040-00	BOLT, FLANGE, 10X40 ---------	2		

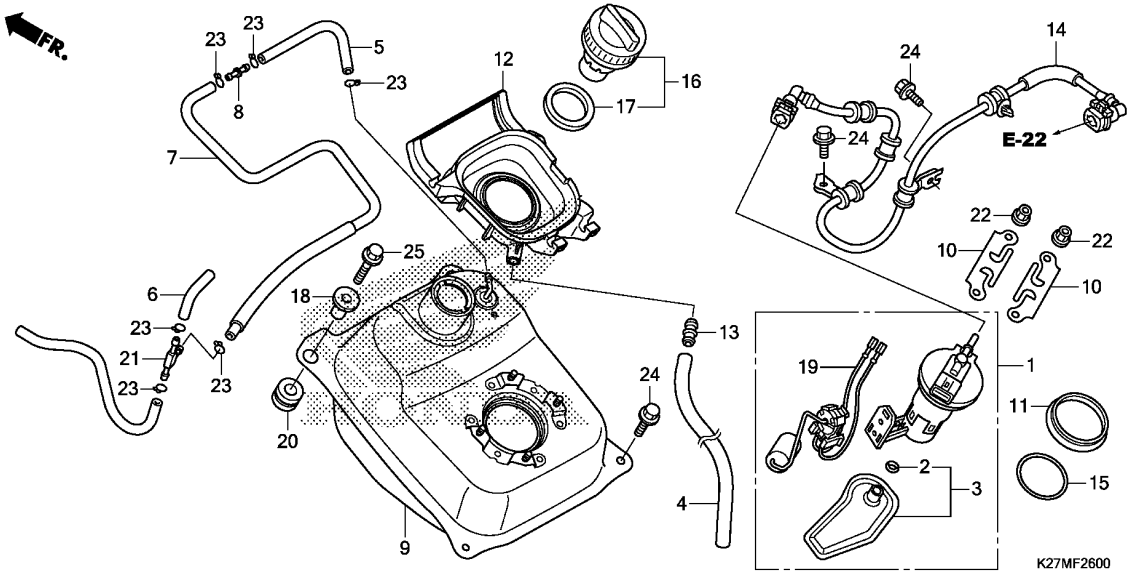
SEAT/LUGGAGE BOX



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	4131E4	SEAT :DOUBLE	0.1
3	4131P0	HINGE, SEAT	0.1
4	4131E8	CATCH, SEAT :REAR SIDE	0.2
6	811175	CABLE, SEAT LOCK	1.0
7	412102	BOX, LUGGAGE	0.2
10	4131F6	RAIL, GRAB :REAR	0.1

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	64335-KVG-V41	LENS ASSY., LIGHT	1		
2	77200-K27-V00ZC	SEAT COMP., DOUBLE			
		TYPE2	1		
	77200-K27-V00ZD	*TYPE1*	1		
3	77201-KVG-900	HINGE, SEAT	1		
4	77230-K27-V00	CATCH COMP., SEAT	1		
5	77234-GN2-000	SPRING, SEAT LOCK	1		
6	77241-K27-V01	CABLE COMP., SEAT LOCK	1		
7	81250-K27-V00	BOX, LUGGAGE	1		
8	81251-K27-V00	PLATE, LUGGAGE BOX	1		
9	81252-K27-V10	COVER, LUGGAGE BOX LAMP	1		
10	84100-K27-V00ZE	RAIL, RR. GRAB			
		NH1.....BLACK	1		
	84100-K27-V00ZG	*R331*.....VIVACITY RED	1		
11	90103-KEZ-900	BOLT, SPECIAL FLANGE, 8X20	1		
12	90105-KVG-900	BOLT, SEAT HINGE	1		
13	90656-GCC-000ZC	PLUG, HOLE			
		NH1.....BLACK	1		
14	93404-06012-00	BOLT-WASHER, 6X12	4		
15	94001-06000-0S	NUT, HEX., 6MM	2		
16	95701-08045-08	BOLT, FLANGE, 8X45	2		
17	95801-06012-08	BOLT, FLANGE, 6X12	2		

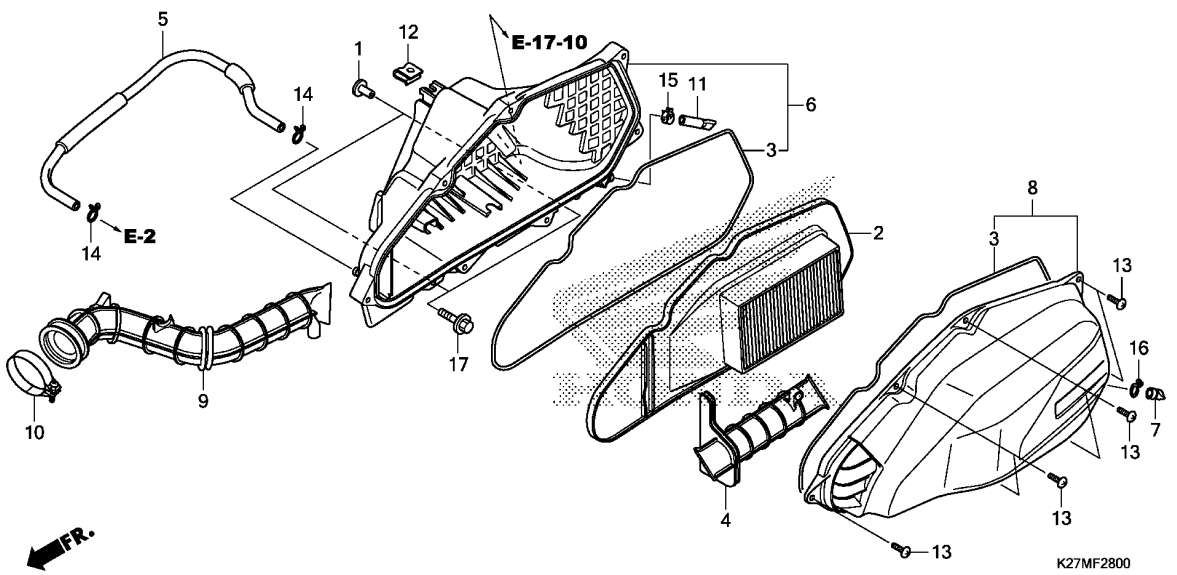
FUEL TANK



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(11,15)	
	310120	PUMP ASSY., FUEL	1.1
3		(2)	
	3101C7	FILTER, FUEL	1.2
9	310100	TANK, FUEL	1.4
14	310162	HOSE, FUEL FEED	0.6
19	617105	FUEL TANK SENDING UNIT	1.2

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	16700-K27-V01	PUMP ASSY., FUEL	1		
2	16706-KVB-S51	O-RING(P7)	1		
3	16707-KVG-V41	FILTER SET	1		
4	17260-K27-V00	TUBE, DRAIN, 8X12X360	1		
5	17411-K27-V00	TUBE A, CHARGE	1		
6	17412-K27-M00	TUBE, AIR	1		
7	17413-K27-M00	TUBE, BREATHER	1		
8	17419-K27-V00	JOINT, TUBE	1		
9	17510-K27-P90	TANK COMP., FUEL	1		
	17510-K27-V00		1		
10	17517-GGL-J00	RETAINER, FUEL PUMP	2		
11	17518-GGL-J00	DUST SEAL	1		
12	17524-K27-V00	TRAY, FUEL	1		
13	17525-KBN-900	JOINT, FUEL TUBE	1		
14	17531-K27-V01	HOSE COMP., FUEL FEED	1		
15	17572-GGL-J00	O-RING, FUEL PUMP	1		
16	17620-KWN-981	CAP COMP., FUEL FILLER	1		
17	17632-383-831	PACKING, FUEL FILLER CAP	1		
18	18357-KA4-710	COLLAR, SILENCER	2		
19	37800-K27-V01	FUEL UNIT	1		
20	38119-MM8-000	GROMMET, HORN STAY	2		
21	38581-671-003	JOINT, TUBE	1		
22	94050-06000	NUT, FLANGE, 6MM	4		
23	95002-02080	CLIP, TUBE(B8)	6		
24	95701-06012-00	BOLT, FLANGE, 6X12	4		
25	95701-06020-00	BOLT, FLANGE, 6X20	2		

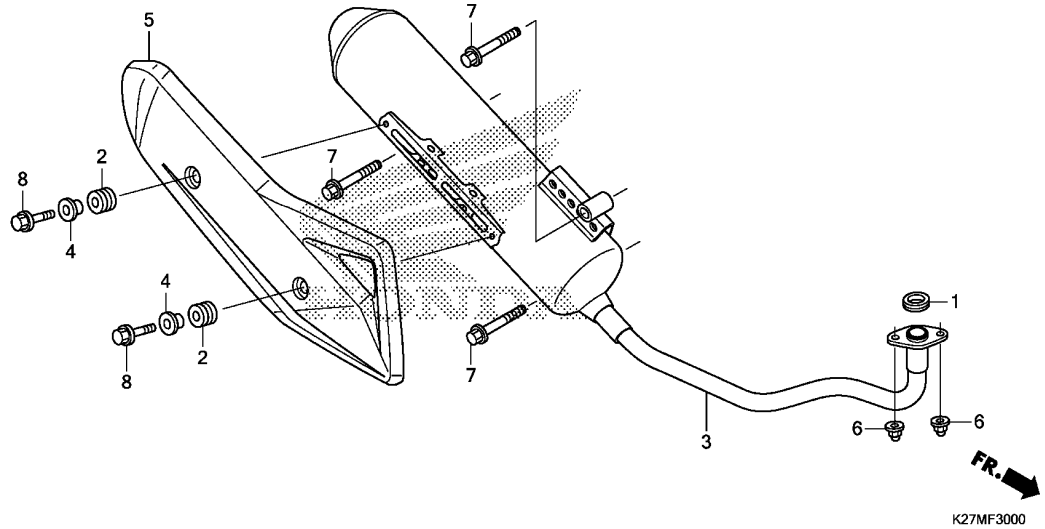
AIR CLEANER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(3)	
	312105	ELEMENT, AIR CLEANER ·····	0.1
6	3121A5	CASE, AIR CLEANER ·····	0.5
8		(4)	
	312102	COVER, AIR CLEANER CASE ·····	0.2
9	3121B6	TUBE, AIR CLEANER CONNECTING ·	0.5

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	17208-GR1-010	COLLAR, AIR CLEANER SETTING ·	2		
2	17210-KZR-600	ELEMENT COMP., AIR CLEANER ··	1		
3	17213-KZR-600	SEAL, AIR CLEANER ·····	2		
4	17215-K27-V00	DUCT, AIR CLEANER ·····	1		
5	17218-KZR-600	TUBE, BREATHER ·····	1		
6	17225-KWN-980	CASE SUB ASSY., AIR CLEANER ·	1		
7	17236-KVB-900	PLUG, AIR CLEANER DRAIN ·····	1		
8	17245-K27-V00	COVER SUB ASSY., AIR CLEANER	1		
9	17253-KZR-600	TUBE, AIR CLEANER CONNECTING	1		
10	17256-KWZ-900	BAND, AIR CLEANER CONNECTING TUBE(44)	1		
11	17261-KVB-T00	TUBE, DRAIN ·····	1		
12	90305-GEE-710	NUT, CLIP, 6MM ·····	1		
13	93903-25480	SCREW, TAPPING, 5X20 ·····	7		
14	95002-02130	CLIP, TUBE(B12.5) ·····	2		
15	95002-41200-08	CLAMP, TUBE(D12) ·····	1		
16	95002-80000	CLIP, TUBE(C12) ·····	1		
17	95701-06025-00	BOLT, FLANGE, 6X25 ·····	2		

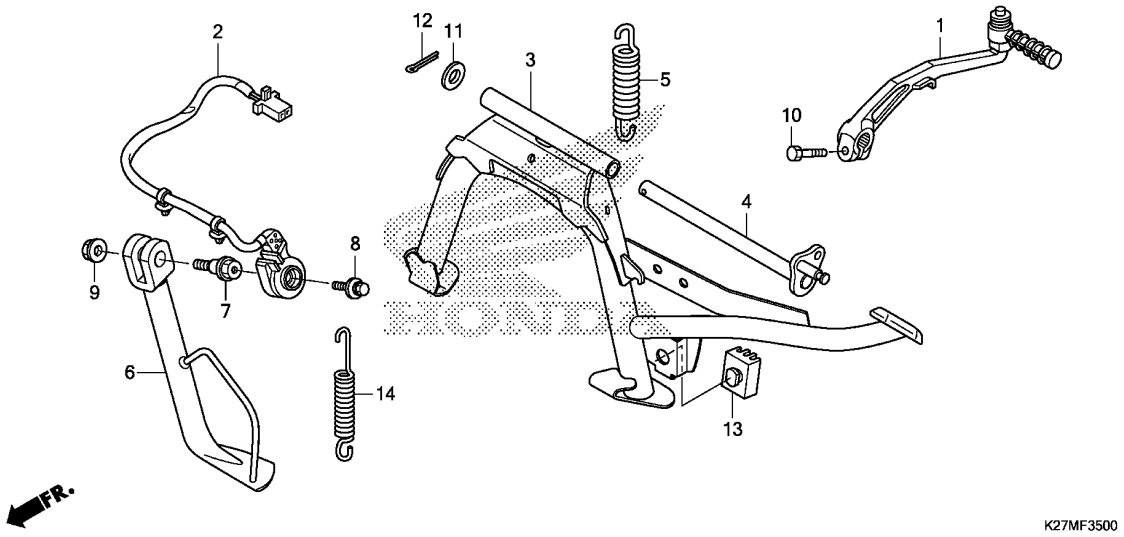
EXHAUST MUFFLER



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131B4	GASKET, EXHAUST PIPE	0.2
3	313120	MUFFLER	0.2
5	313121	PROTECTOR, MUFFLER	0.1

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	18291-GE2-921	GASKET, EX. PIPE	1		
2	18293-KSB-900	RUBBER, PROTECTOR PACKING	2		
3	18300-K27-V00	MUFFLER COMP., EX.	1		
4	18316-KVB-900	COLLAR, MUFFLER PROTECTOR	2		
5	18318-K27-V00	PROTECTOR, MUFFLER	1		
6	90304-MJ0-920	NUT, CAP, 7MM	2		
7	95701-10065-07	BOLT, FLANGE, 10X65	3		
8	95801-06016-02	BOLT, FLANGE, 6X16	2		

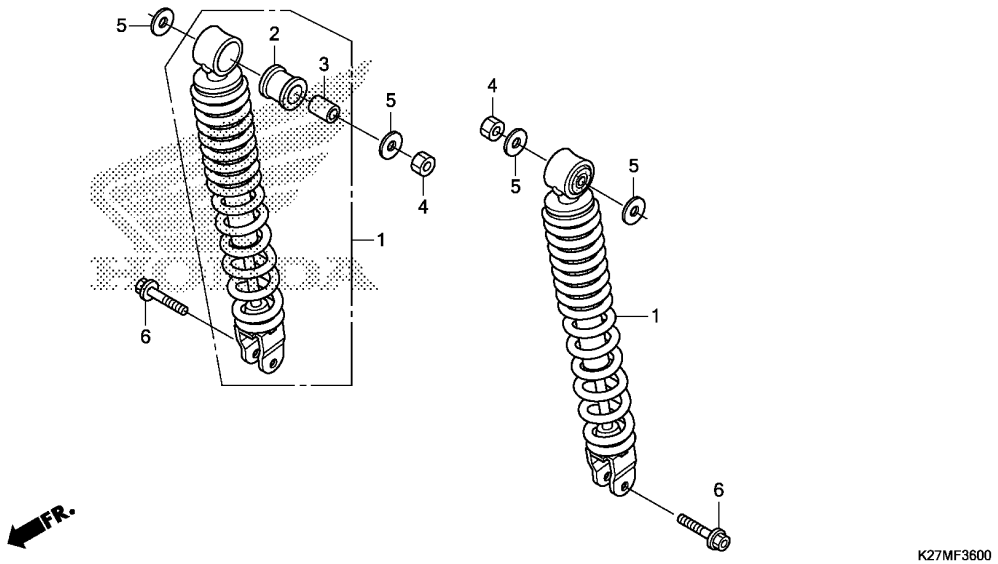
STAND/KICK STARTER ARM



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	112107	ARM, KICK STARTER	0.1
2	615195	SWITCH, SIDE STAND	1.2
3		(4)	
	410175	STAND, MAIN	0.4
5	410176	SPRING, MAIN STAND	0.2
6	410180	BAR, SIDE STAND	0.2
14	410182	SPRING, SIDE STAND	0.1

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	28300-KZR-700	ARM ASSY., KICK STARTER	1		
2	35700-K27-V01	SWITCH ASSY., SIDE STAND	1		
3	50500-K27-V00	STAND COMP., MAIN	1		
4	50503-K27-V00	SHAFT, MAIN STAND	1		
5	50520-KVB-900	SPRING, MAIN STAND	1		
6	50530-K27-V00	BAR COMP., SIDE STAND	1		
7	90108-KZL-860	BOLT, SIDE STAND PIVOT	1		
8	90147-KVY-900	BOLT, SWITCH SETTING	1		
9	90203-KVB-900	NUT, SIDE STAND	1		
10	92101-08025-0A	BOLT, HEX., 8X25	1		
11	94101-10800	WASHER, PLAIN, 10MM	1		
12	94201-30200	PIN, SPLIT, 3.0X20	1		
13	95011-61000	RUBBER A, STAND STOPPER	1		
14	95014-72102	SPRING A, SIDE STAND	1		

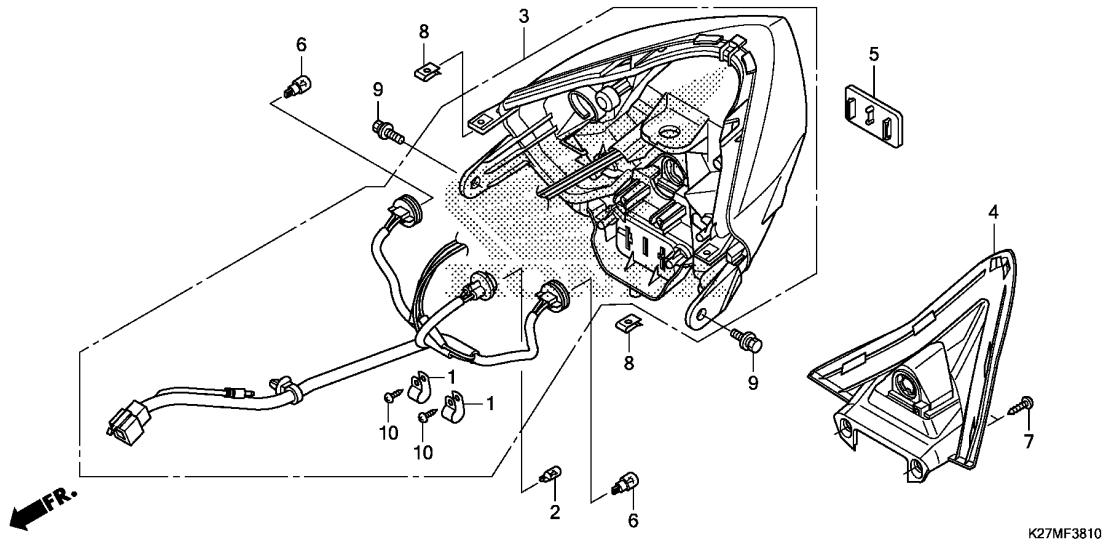
REAR CUSHION



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	5121B6	CUSHION ASSY., REAR :LEFT ----	0.2
	5121B7	CUSHION ASSY., REAR :RIGHT ---	0.2
	5121B8	CUSHION ASSY., REAR :BOTH ----	0.3

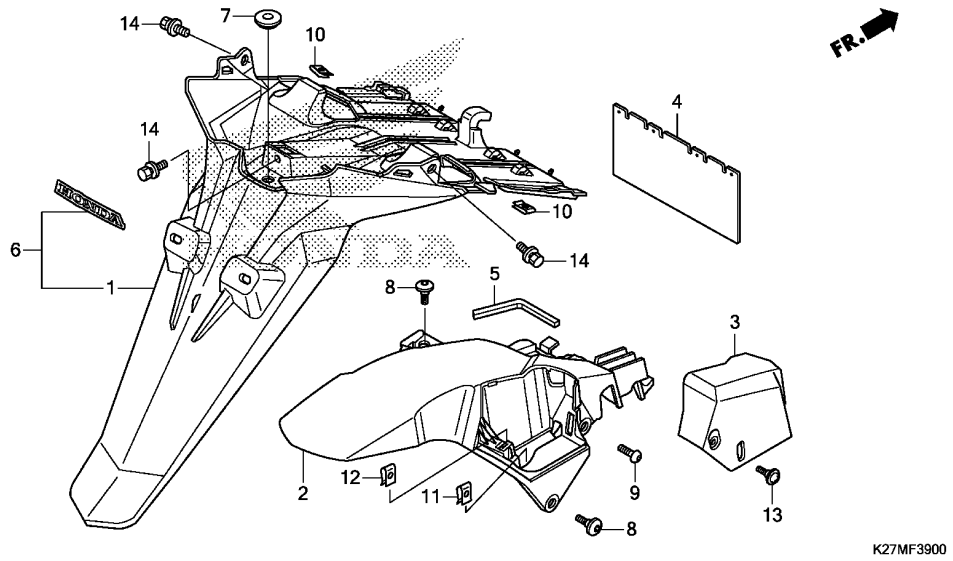
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	52400-K27-V01	CUSHION ASSY., RR.(SHOWA) ---	2		
2	52485-KVY-901	BUSH, RUBBER(SHOWA) -------	2		
3	52486-GA7-003	COLLAR, RUBBER BUSH(SHOWA) --	2		
4	94001-10000-0S	NUT, HEX., 10MM ----------	2		
5	94101-10000	WASHER, PLAIN, 10MM -------	4		
6	95801-08032-00	BOLT, FLANGE, 8X32 --------	2		

REAR COMBINATION LIGHT



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	6161G1	BULB, TAILLIGHT ----------	0.1
3	6161D5	TAILLIGHT UNIT ----------	0.6
4	6161G8	COVER, TAILLIGHT ----------	0.1
6	616139	BULB, WINKER :REAR ----------	0.1
		.NOTE: Same time for two units	
	6161G0	BULB, WINKER :FOR 1 VEHICLE --	0.2

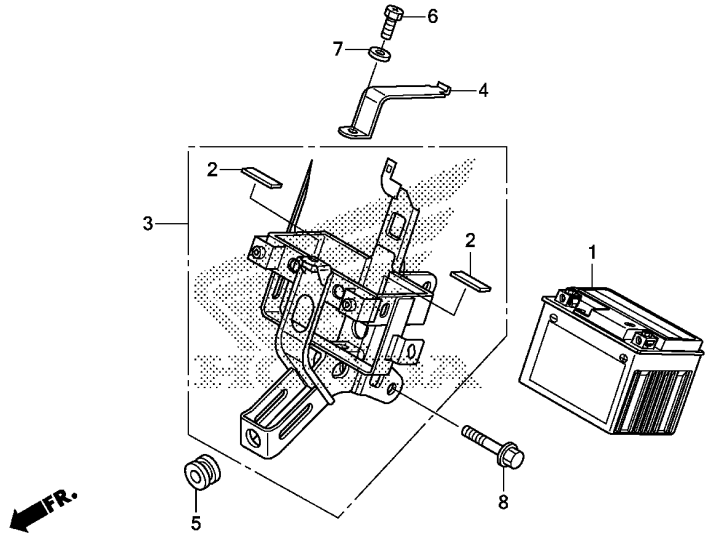
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	33116-K27-V01	CORD, CLAMP ----------	2		
2	33301-SA0-741	BULB(12V 5W)(STANLEY) -------	1		
3	33710-K27-V01	TAILLIGHT COMP. ----------	1		
4	33720-K27-V01	COVER, TAILLIGHT ----------	1		
5	33741-KAN-961	REFLECTOR, RR. REFLEX(STANLEY)	1		
6	34905-KAN-W01	BULB, WINKER(12V 10W)(AMBER) (STANLEY)	2		
7	90102-K27-V01	SCREW, TAPPING, 4X14 --------	2		
8	90302-KWW-A00	NUT, SPRING, 4MM ----------	2		
9	93404-06012-00	BOLT-WASHER, 6X12 ----------	2		
10	93903-34380	SCREW, TAPPING, 4X12 --------	2		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	4131N4	FENDER, INNER :REAR ----------	0.4
3	1151H8	COVER, RADIATOR RESERVE TANK -	0.1
6		(1)	
	413102	FENDER, REAR ----------	0.6

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	80100-K27-V00	FENDER, RR. ----------	1		
2	80101-K27-V00	FENDER, RR. INNER ----------	1		
3	80102-K27-V00	COVER, RESERVE TANK ---------	1		
4	80103-K27-V00	GUARD, SPLASH ----------	1		
5	80108-KZR-600	SEAL, RR. INNER FENDER ------	1		
6	80110-K27-V00ZA	FENDER SET, RR.(WL) *TYPE1*----------	1		
7	83601-MN5-000	GROMMET, SIDE COVER ---------	1		
8	90001-KWR-000	BOLT, SOCKET, 6X18 ----------	2		
9	90085-MZ1-000	BOLT, SPECIAL, 6X17 ---------	1		
10	90302-KWW-A00	NUT, SPRING, 4MM ----------	2		
11	90677-GBG-850	NUT, CLIP, 5MM ----------	1		
12	90677-KAN-T00	NUT, CLIP, 5MM ----------	1		
13	91509-GE2-760	SCREW, PAN, 5X11.5 ----------	1		
14	93404-06012-00	BOLT-WASHER, 6X12 ----------	3		

BATTERY

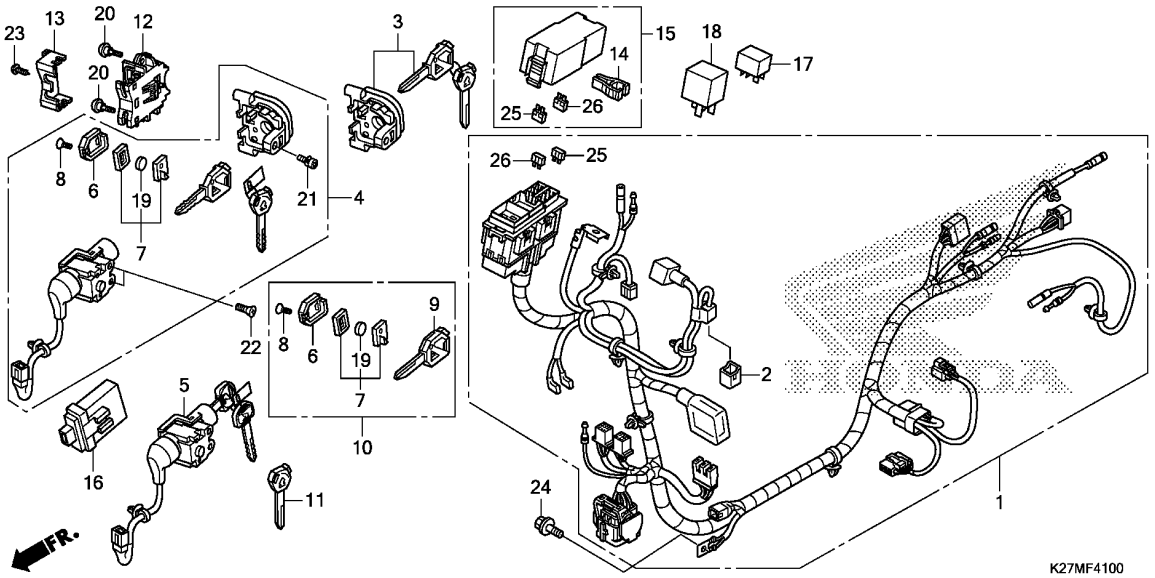


K27MF4000

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	610100	BATTERY	0.2
3	410185	BOX, BATTERY	0.4

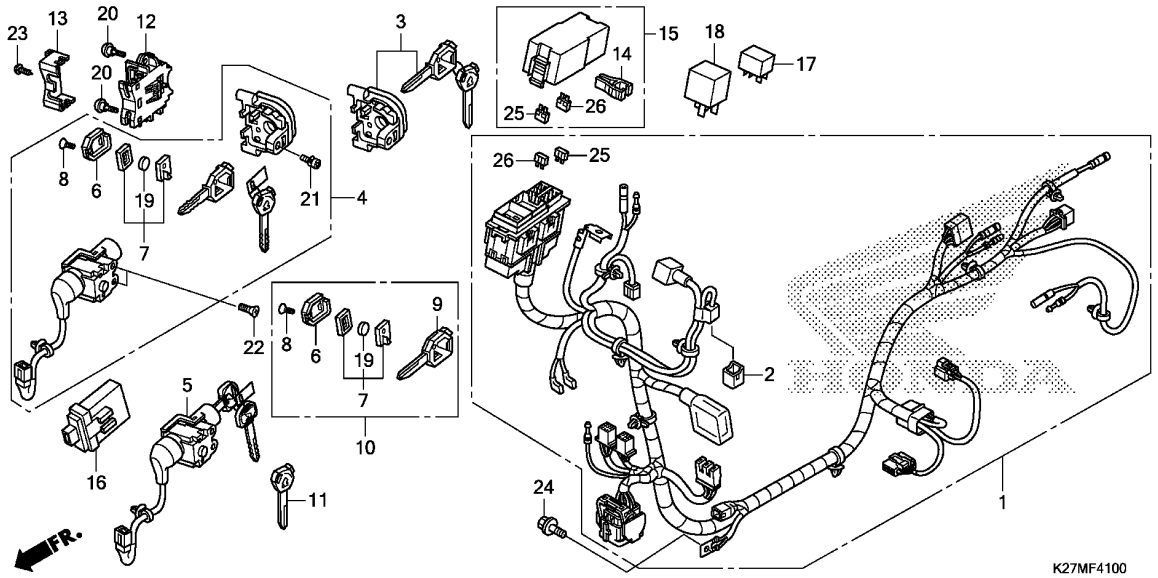
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	31500-K01-901	BATTERY(GTZ6V)(GS YUASA)	1		
	31500-KWN-901	BATTERY(YTZ6V)(YUASA)	1		
2	31516-GBT-000	CUSHION, BATTERY(B)	2		
3	50381-K27-V00	BOX COMP., BATTERY	1		
4	50382-K27-V00	BAND, BATTERY	1		
5	64216-GJ2-730	RUBBER, SCREEN SETTING	1		
6	92301-06012-0A	BOLT, RECESSED, 6X12	1		
7	94101-06000	WASHER, PLAIN, 6MM	1		
8	95801-08045-08	BOLT, FLANGE, 8X45	2		

WIRE HARNESS



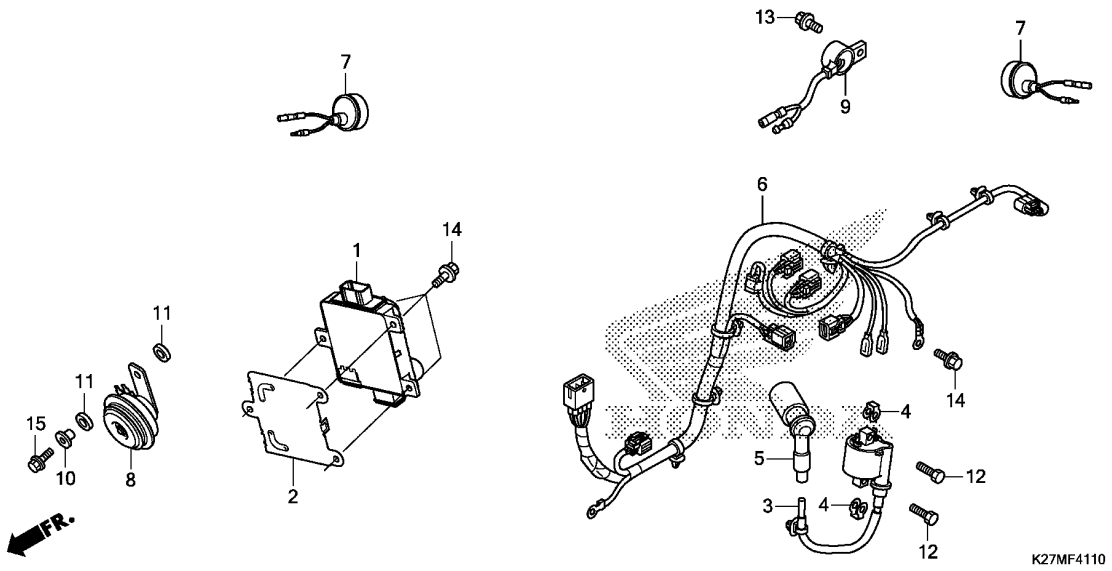
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	611100	HARNESS, WIRE	1.2
3	6151A2	KEY, SHUTTER	1.4
		.EXCLUDES: Key cutting	
5		(4)	
	615145	SWITCH, COMBINATION & LOCK	1.5
12	6151C3	SWITCH, SEAT	0.9
16	6181C8	CONTROL UNIT, ANSWER BACK	0.5
17	611155	RELAY, MAIN	0.2
18	6111C5	RELAY, STARTER	0.2

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	32100-K27-M00	HARNESS, WIRE	1		
2	32606-GEV-761	CAP, DUMMY(4P)(RED)	1		
3	35011-K27-V10	SHUTTER SET, KEY	1		
4	35012-K27-V10	KEY SET, SWITCH & SHUTTER	1		
5	35101-K27-V01	SWITCH ASSY., COMBINATION & LOCK	1		
6	35112-KVG-V41	CASE, BOTTOM	1 (1)		
7	35113-KVG-V41	MODULE ASSY., ANSWER BACK	1 (1)		
8	35114-KVG-V41	SCREW, FLAT	1 (1)		
9	35115-KVG-V41	CASE COMP., TOP	(1)		
10	35121-KVG-V40	KEY, BLANK (V4KEYTOP2REPORDER)	(1)		
11	35121-KVY-900	KEY, BLANK (9OKEYTOP2REPORDER)	(1)		
12	35190-K27-V01	SWITCH ASSY., FUEL LID & SEAT OPENER	1		
13	35191-K27-V01	COVER, CABLE	1		
14	38235-SNA-A01	PULLER, MINI FUSE	1		
15	38255-K27-V01	COVER COMP., FUSE & RELAY BOX UPPER	1		
16	38385-KVG-V41	CONTROL UNIT, ANSWER BACK	1		
17	38501-KVZ-631	RELAY ASSY., POWER (MICRO ISO 4P)(MITSUBA)	1		



Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
17)	38501-KWN-901	RELAY COMP., POWER (MICRO ISO 4P)(OMRON)	1		
18	38502-KWN-901	RELAY COMP., POWER ----------	1		
19	72148-SEA-900	BATTERY COMP.(CR1220) -------	1 (1)		
20	90101-MT4-000	SCREW, SCREEN SETTING -------	2		
21	90111-MR5-000	BOLT, SOCKET, 5X9 ----------	1		
22	90164-KZL-A00	SCREW, U-LOCK FLAT, 6X12 ----	2		
23	93901-24320	SCREW, TAPPING, 4X12 --------	1		
24	95701-06012-00	BOLT, FLANGE, 6X12 ----------	1		
25	98200-41000	FUSE, MINI(10A) ------------	6		
26	98200-42500	FUSE, MINI(25A) ------------	2		

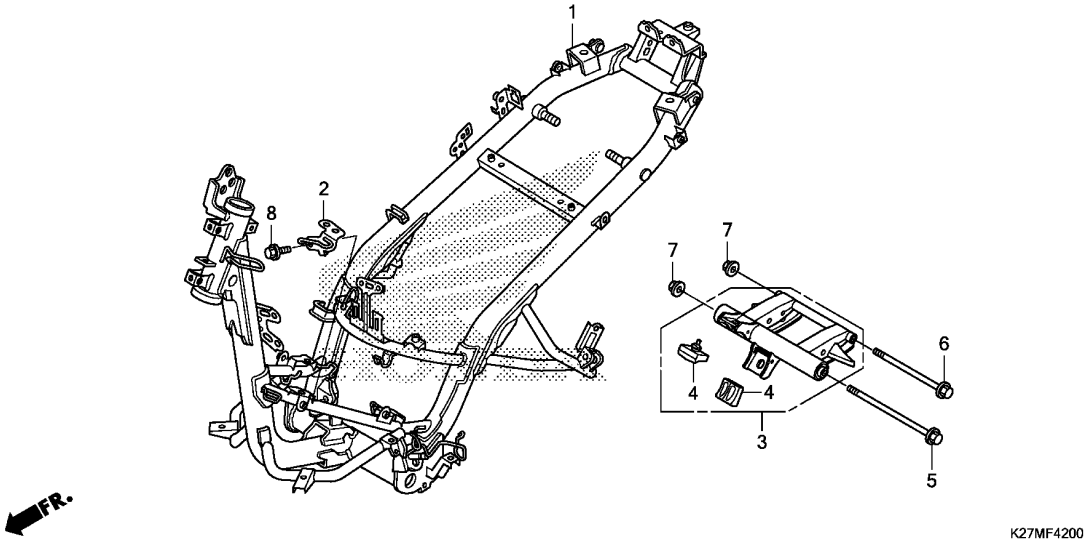
SUB HARNESS/IGNITION COIL



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	618135	ENGINE CONTROL MODULE(ECM) ---	1.1
3	614105	COIL, IGNITION -----------	0.5
6	611142	SUB HARNESS, ENGINE -------	0.9
7	6161F1	LIGHT, TRUNK ROOM ---------	0.3
	6161AC	LIGHT, KEY ----------------	0.9
8	616169	HORN ----------------------	0.2
9	6161AB	BUZZER, ELECTRON ----------	0.6

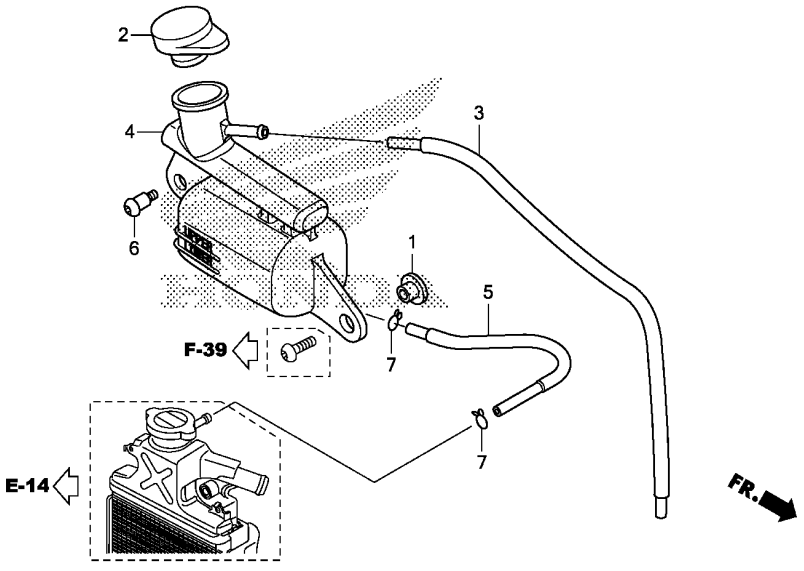
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	30400-K27-M01	CONTROL UNIT, ENGINE -------	1		
2	30401-KZR-600	COVER, ENGINE CONTROL UNIT --	1		
3	30510-K27-V01	COIL COMP., IGNITION -------	1		
4	30520-GFM-900	SPACER, IGNITION COIL ------	2		
5	30700-K27-V01	CAP ASSY., NOISE SUPPRESSOR -	1		
6	32104-K27-M00	SUB HARNESS, ENGINE -------	1		
7	34260-KVG-V41	LIGHT ASSY., LUGGAGE BOX ---	2		
8	38110-K27-M00	HORN COMP.(HIGH) ----------	1		
9	38720-KVG-V41	BUZZER ASSY. --------------	1		
10	61105-KEV-900	COLLAR, HORN SETTING -------	1		
11	61106-KW6-840	RUBBER B, MOUNTING --------	2		
12	92101-06020-4J	BOLT, HEX., 6X20 ----------	2		
13	95701-06012-00	BOLT, FLANGE, 6X12 --------	1		
14	95701-06016-00	BOLT, FLANGE, 6X16 --------	4		
15	95701-06014-00	BOLT, FLANGE, 6X14 --------	1		

FRAME BODY



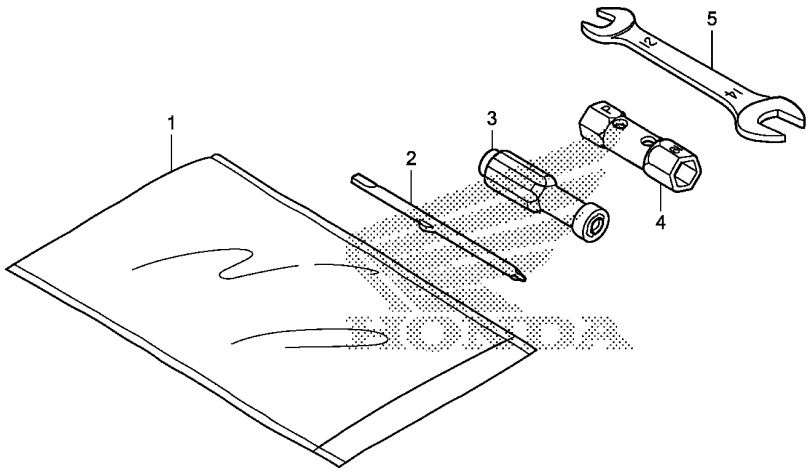
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	410100	BODY, FRAME	4.5
		.INCLUDES: Engine removal and installation	
3	4101B5	LINK, ENGINE HANGER	2.0
		.INCLUDES: Engine removal and installation	

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	50100-K27-M00	BODY COMP., FRAME	1		
2	50165-K27-V00	STAY, HARNESS CLIP	1		
3	50350-K27-V00	LINK ASSY., ENGINE HANGER ...	1		
4	50352-KZR-600	RUBBER, LINK STOPPER(50)	2		
5	90105-KVY-900	BOLT, FLANGE, 10X270	1		
6	90106-GCC-C50	BOLT, FLANGE, 10X238	1		
7	90304-KGH-901	NUT, U, 10MM	2		
8	95701-06012-00	BOLT, FLANGE, 6X12	1		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	115110	TANK, RADIATOR RESERVE -------	0.2
5	1151E5	TUBE, RADIATOR RESERVE TANK --	0.2

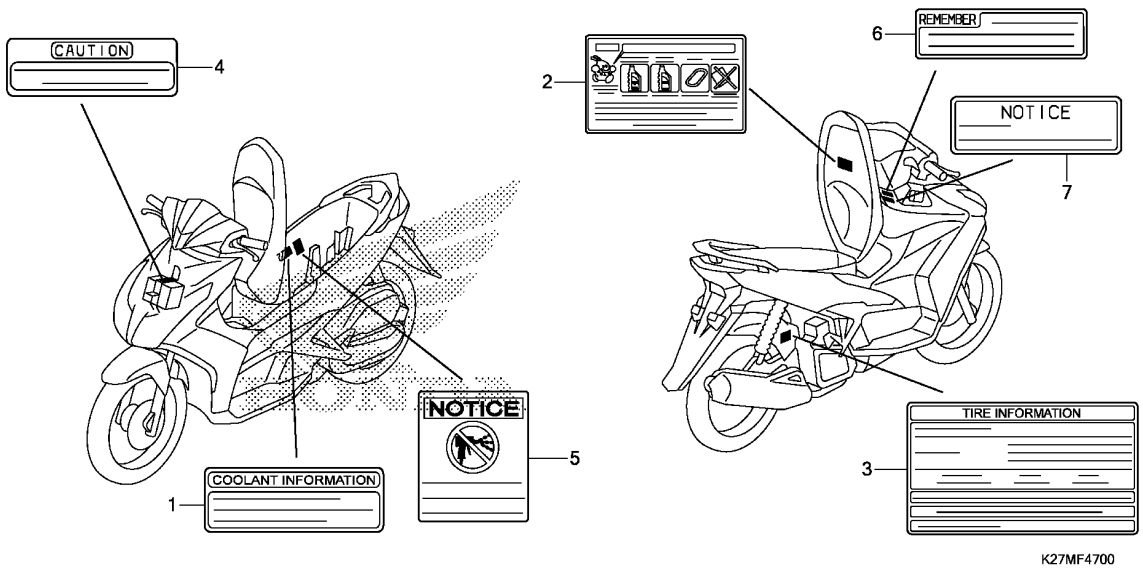
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	18316-KVB-900	COLLAR, MUFFLER PROTECTOR ---	1		
2	19104-KVB-900	CAP, RESERVE TANK ----------	1		
3	19110-K27-V00	TUBE, RESERVE DRAIN --------	1		
4	19111-K27-V00	TANK, RESERVE --------------	1		
5	19118-K27-V00	HOSE, RESERVE TANK ----------	1		
6	90102-K27-V00	SCREW, SPECIAL, 5X13 --------	1		
7	95002-02100	CLIP, TUBE(B10) ------------	2		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION ----------			

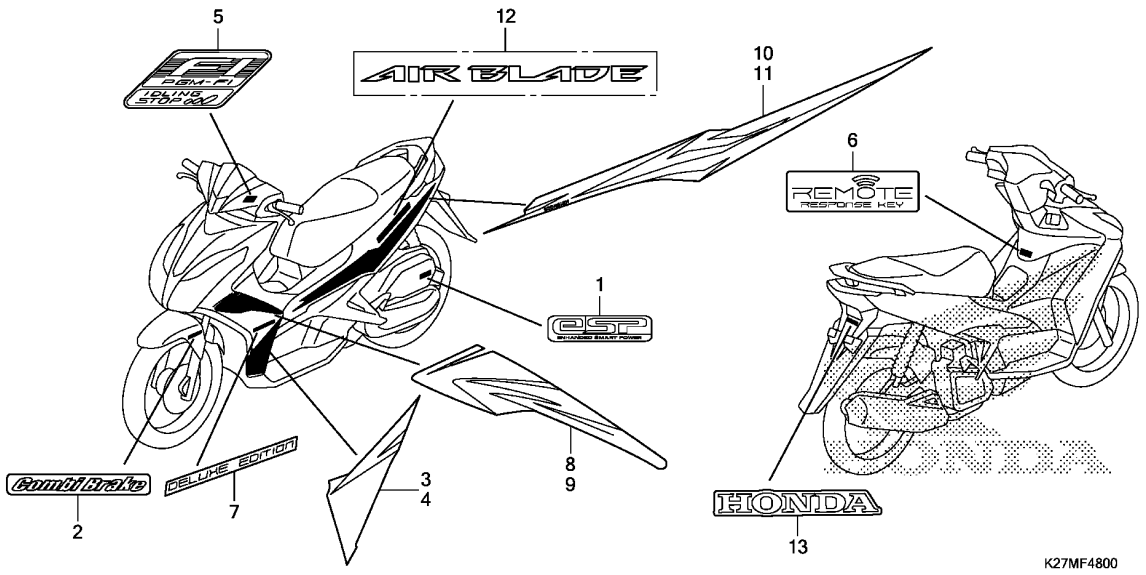
Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	77251-GR1-000	BAG, SERVICE BOOK ----------	1		
2	89102-538-000	DRIVER, SCREW(NO.2 + -) -----	1		
3	89103-538-000	GRIP ----------	1		
4	89216-GBG-770	WRENCH, SPARK PLUG ----------	1		
5	89216-KB7-000	SPANNER, 12X14 ----------	1		

CAUTION LABEL



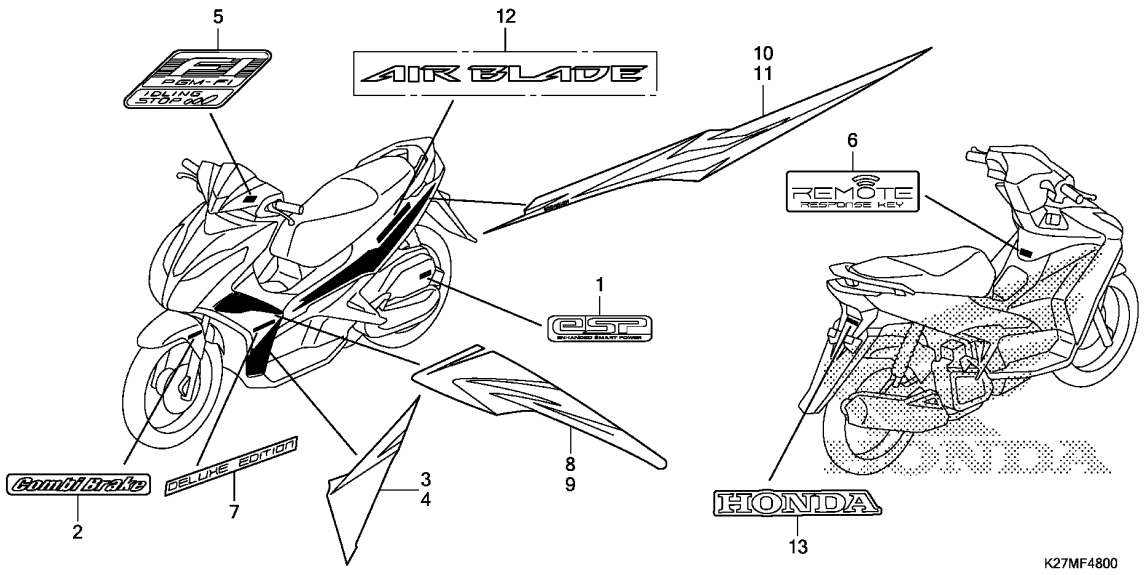
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION ----------			

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	87503-KVB-860	LABEL, COOLANT INFORMATION --	1		
2	87504-KZY-710	LABEL, REPLACEMENT INFORMATION	1		
3	87505-K27-M00	LABEL, TIRE ----------	1		
4	87506-KGH-970	MARK, BATTERY CAUTION -------	1		
5	87509-KWP-900	LABEL, AIR CLEANER ELEMENT NOTICE	1		
6	87560-KVB-860	LABEL, DRIVE CAUTION --------	1		
7	87701-KVB-860	LABEL, MAINTENANCE CAUTION --	1		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION ----------			

Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
1	86170-KZR-600	MARK, ENGINE ----------	1		
2	86611-K27-M00ZA	MARK, COMBINATION BRAKE(75MM)			
		TYPE1----------	1		
3	86643-K27-M00ZA	STRIPE B, R. FR. COVER			
		TYPE3----------	1		
	86643-K27-M00ZB	*TYPE2*----------	1		
	86643-K27-M00ZC	*TYPE1*----------	1		
4	86644-K27-M00ZA	STRIPE B, L. FR. COVER			
		TYPE3----------	1		
	86644-K27-M00ZB	*TYPE2*----------	1		
	86644-K27-M00ZC	*TYPE1*----------	1		
5	86644-KZR-770ZA	MARK, FI IDLING STOP			
		TYPE1----------	1		
6	86645-K27-M00ZA	MARK(RESPONSE KEY)			
		TYPE1----------	1		
7	86646-K27-M00ZA	MARK, DELUXE(SPORT)			
		TYPE2----------	2		
	86646-K27-M00ZB	*TYPE1*----------	2		
8	86647-K27-M00ZA	STRIPE A, R. FR. COVER			
		TYPE3----------	1		
	86647-K27-M00ZB	*TYPE2*----------	1		
	86647-K27-M00ZC	*TYPE1*----------	1		
9	86648-K27-M00ZA	STRIPE A, L. FR. COVER			
		TYPE3----------	1		
	86648-K27-M00ZB	*TYPE2*----------	1		
	86648-K27-M00ZC	*TYPE1*----------	1		
10	86831-K27-M00ZA	STRIPE, R. BODY COVER			
		TYPE3----------	1		



Ref. No.	Part No.	Description	Reqd. QTY ACA125CBF E	Serial No.	Parts catalogue code
10)	86831-K27-M00ZB	STRIPE, R. BODY COVER *TYPE2*.....	1		
	86831-K27-M00ZC	*TYPE1*.....	1		
11	86832-K27-M00ZA	STRIPE, L. BODY COVER *TYPE3*.....	1		
	86832-K27-M00ZB	*TYPE2*.....	1		
	86832-K27-M00ZC	*TYPE1*.....	1		
12	86833-K27-V00	EMBLEM, BODY COVER	2		
13	87110-KVB-900ZA	MARK, HONDA(60MM) *TYPE1*.....	1		

PART NO. INDEX

Part Number	Address	Page	Ref.
06000			
06430-KWN-900	G4	65	1
06451-MA7-405	G2	63	1
06455-KVB-T01	G2	63	2
11000			
11100-KZR-601	D16	40	1
11103-KVB-901	D16	40	2
	E2	42	1
11103-KVB-930	D16	40	2
	E2	42	1
11114-KWN-900	D16	40	3
11116-KZR-600	D16	40	4
11117-KWN-901	D16	40	5
11200-KWN-980	E2	42	2
11203-KVB-901	E2	42	3
	G5	66	1
11204-KGF-900	D15	39	1
11205-GBC-300	D16	40	6
	E2	42	4
11211-KWN-980	D15	39	2
11341-KZR-701	D11	35	1
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11343-KVG-900	E2	42	5
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